Reconstruction of Operating Facilities, A Model for Project Management

By

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ABSTRACT

The construction industry is the largest industry in Canada and worldwide. In recent years, a larger proportion of all construction investment has been spent on reconstruction projects. In spite of their increasing importance, however, little useable information was found in the literature to facilitate the management of reconstruction projects. The objective of this research, therefore, is to develop a model for the management and control of projects that involve reconstruction of operating facilities. The research has been motivated by the higher level of cost overrun, schedule overrun and quality problems associated with reconstruction projects, as compared to new construction. A model for the management and control of reconstruction projects is therefore needed.

Based on a comprehensive literature review and a survey among construction professionals, information was obtained related to fifty-four case studies of reconstruction projects, in addition to useful information regarding the reasons behind cost and schedule overruns and poor quality problems. Every case study included information about the specific techniques used for time, cost, and quality control, in addition to the actual performance outcomes. Based on the information obtained, thirty-six factors were identified to have direct impact on the overall performance of reconstruction projects. Based on a preliminary statistical investigation of these

thirty-six factors, eighteen factors were identified as the most significant.

In order to develop an efficient predictive model of the performance in reconstruction projects, two techniques were used and their resulting models compared: Statistical Analysis, and Artificial Neural Networks. Forty-five project cases were used for model development and nine cases were used for validation and testing purposes. Based on the results obtained, the two models performed acceptably with the neural network model being advantageous due to its consideration of a larger number of factors. The predictive models consider the different tools available to the project manager for controlling the time, cost, and quality of a new project. Accordingly, the model provides a prediction of an overall project performance factor. Further experimentation with the model involved developing a spreadsheet user interface and a MontCarlo-based Sensitivity Analysis to address the user's uncertainty in his/her assessment of the input data on the performance prediction. Guidelines towards improving the management of reconstruction projects are then provided to enable managers better to plan this type of projects. This study contributes to a better understanding of the factors that governs the performance of reconstruction projects and provides a decision support tool to facilitate the efficient management of reconstruction projects.

DEDICATION

To my wife and my children.

Their patience and support gave me the strength to complete this work.

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(In the Name of God, The Most Merciful, The Most Compassionate)

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CHAPTER 1 INTRODUCTION

1.1 GENERAL

The primary consideration for all parties in the construction industry (owner, contractor and engineer) is the completion of projects as efficiently as possible. Unfortunately, many projects fail to meet their cost, time and quality objectives. The cause of these failures in many of these projects is rooted to the use of an inadequate management and control system. Because of the wide diversity of the construction industry, there is not one project management system that is adequate for all projects. An adequate project management and control system for a given project should bring together many proven control factors to meet the unique needs of the project and its specific construction environment. This research focuses on the basic environment of reconstruction of operating facilities.

Construction projects are usually challenging because virtually every project is unique. Notwithstanding the similarity of experience that is transferable from one job to another, the complexity of each project makes it difficult to predict the outcome of the schedule, economics, and quality of construction with a high degree of confidence. This situation becomes more complicated in the case of reconstruction projects due to different

constraints that cause it to be much more unpredictable than a new project [Krizek et al., 1996]. These constraints may include limited space, safety, and coordination and communication constraints.

Definition of Reconstruction Projects

Statistics Canada defines new construction projects as being any construction project that includes new construction, addition, renovation or conversion. Unlike the definition of Statistics Canada, in this work reconstruction projects will be defined as "the modification, conversion or phased complete replacement of an existing facility" [McKim and Attalla, 1998]. Modification may involve expansions, additions, interior renovation or upgrading the functional performance of the facility. Conversion includes changing the type of the facility to perform a different function or provide a different service. Phased replacement is a complete replacement. However, because the building is occupied and the owners can not shut down the building during construction, both demolition of the existing facility and the construction of the new facility have to proceed in phases. As such, running both the existing facility and the construction of the new facility adds substantial complications to the project and creates a different environment. Fig. 1.1 to Fig. 1.6 shows examples of reconstruction projects.

New construction projects significantly outperform reconstruction projects. Also reconstruction projects are becoming increasingly important and are driven by different factors. Furthermore, large sums of money are being invested in reconstruction projects.

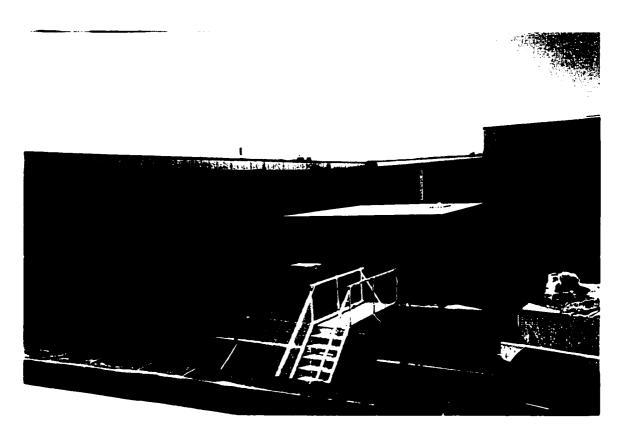


Fig. 1.3 Fire Escape rout in a Reconstruction Project



Fig. 1.4 Demolition and Protection of the Existing Facility

Fig. 1.6 Addition to a School Building

There is a need therefore to study the impact of this unique environment on the overall project performance in terms of its Cost, Schedule and Quality. Explanation of the above statements is provided in the following section.

1.2 MOTIVATION OF THE RESEARCH

This research has been motivated by four main reasons:

(a) Large Investments in Reconstruction Projects

The construction industry is one of the largest industries worldwide. Reconstruction of operating facilities constitutes a significantly large and growing portion of construction spending. Therefore, research done in the area of reconstruction of operating facilities is of high practical value.

Table 1.1 compares investments in the construction industry with investments in all industries and with some of the major industries as per the Gross Domestic Product at factor cost [Statistics Canada, 1998]. Also, Table 1.2 illustrates construction spending in Canada from 1993 to 1997. Construction in the U.K. amounted to fifty billion pounds in 1996, which is 8% of the GDP (Gross Domestic Product) [ECI, 1996].

Table 1.1: Investment in the Construction Industry vs. All Industries

	1997	1998
All industries	690,202	707,487
Construction	38,947	40,261
Fishing	935	900
Agriculture	12,350	11,999
Mining	27.398	28,907

All amounts are in \$ millions

Table 1.2: Construction Spending in Canada, 1993 - 1997

	1993	1994	1995	1996	1997
Residential	16,432.5	17.590.2	13,241.7	15,718.3	18.303.5
Industrial	1,755.6	2.250.2	2,822.8	2,642.9	3.455.0
Commercial	4,267.8	4,993.2	5,441.4	5,566.9	6,519.4
Institutional &	3,130.4	2,803.1	3.088.9	2,227.4	2.956.1
government					
CANADA	25.586.3	27.636.7	24,594.7	26,155.5	31,234.0

All amounts are in \$ millions

Note: The difference in expenditures in the construction industry between Table 1.1 and

Table 1.2 is due to road work

Companies within the building construction industry accounted for 175 billion dollars of business in 1992 in the United States of America. Table 1.3 illustrates spending in construction vs. reconstruction in the United States in 1992. The national average spending on reconstruction is approximately 25 % of spending on new construction [U.S., 1998]. However, in large cities this percentage is much higher. It was mentioned in

a more recent dissertation, that up to one half of the total construction budget has gone to some form of renovation, remodeling or reutilization of existing buildings for the last decade in the United States [Lee, 1996]. Fig. 1.1 illustrates spending in reconstruction vs. new construction in one of the largest school boards in North America.

Table 1.3: Investments in Reconstruction and Total Construction in the U.S.A. in 1992

	Total Construction	Reconstruction
Single Family Houses	49.5	12.0
Other Residential	8.0	1.8
Industrial / Warehouses	21.0	2.3
Commercial / Institutional	95.7	16.6
Total	175	32.7

All amounts are in \$ billions

All amounts are in \$ millions

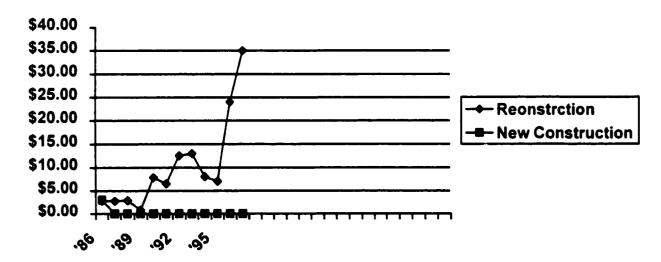


Fig. 1.7: Spending in New Construction vs. Reconstruction in the North York School Board, 1986 - 1997

(b) The Increasing Importance of Reconstruction Projects

Reconstruction projects are becoming increasingly more important as building owners and metropolitan cities face economic constraints [Sanvido and Riggs, 1993]. Four main reasons have led to the increasing importance of reconstruction projects:

- Demographical factors

The population in metropolitan areas increased dramatically in the last few decades due to a variety of reasons. Since these metropolitan areas suffer from lack of space to build new buildings, they tend to upgrade existing buildings in order to accommodate the increased service requirements of the increased population. Increased enrollment in schools and universities is an example of this demographical factor.

This factor imposes a need to increase the capacities of the schools or universities through expanding or replacing the existing buildings. Hospitals and government offices that are rendering services to the public face the same challenge.

- Environmental factors

The increased public awareness of environmental hazards and the proposed regulations to overcome such hazards impose another constraint on building owners and local and central governments to comply with these regulations. This increases the need for more reconstruction projects. Asbestos removal is a good example of these types of projects.

Since asbestos is designated as a hazardous material, building owners and public organizations are sponsoring programs to remove materials containing asbestos from their facilities. Unfortunately, asbestos is present in floor tiles, ceiling tiles and pipe insulation, which makes its removal and the subsequent replacement of the building components a complex and awkward task. This is due mainly because appropriate safety regulations have to be satisfied and the existing facility has to be kept operational during this type of reconstruction.

- Social factors

Social factors also contribute to the increasing need for reconstruction of operating facilities. One example is the barrier free programs where building owners and public organizations adopt plans to upgrade their buildings to secure access for persons with disabilities. This may include removing stairs, constructing ramps, building elevator shafts and modifying existing washrooms. Such construction projects involve a large amount of uncertainty and complexity.

- Technological and economical factors

Given the high pace of change in science and technology, it is crucial to remain competitive in today's market place in order to meet the public expectations of the level of services provided by public organizations. These organizations have to design programs continuously to improve and upgrade their facilities. This may include such

projects as interior renovations of a computer facility or a blood-testing laboratory to accommodate more advanced equipment. Another example could be retrofitting the mechanical and electrical systems for energy conservation purposes.

(c) Poor Performance of Reconstruction Projects vs. New Construction Projects

Preliminary investigation and background research revealed that new construction projects significantly outperform reconstruction projects in meeting their cost and time targets [Attalla, 1996]. These results were obtained through the use of two quantifiable measures.

The variable Cost Performance Factor (CPF) was used as a means of measuring cost performance of construction projects and to establish a benchmark to compare the cost performance of different projects. This cost performance factor utilizes the cost overrun as the basis for measuring cost performance. This approach was used in previous research and is also general practice in the construction industry as confirmed by different construction professionals who were interviewed. Previous researchers and the construction industry consider cost overrun an indicator of poor cost performance of construction projects.

The Cost Performance Factor can be obtained by this formula.

Where δC is the total value of change orders issued during the project life.

Table 1.4 compares the cost performance for reconstruction and new construction projects [McKim, et al. 1999]

Table 1.4: Cost Performance in Reconstruction and New Construction

	Average	Standard Deviation
	CPF	σ
RECONSTRUCTION	19.9	18.4
NEW CONSTRUCTION	4.6	4.3

It is obvious from Table 1.4 that new construction projects have a better cost performance history at an average value of 4.6 and a standard deviation of 4.3 than reconstruction projects which tend to have a higher cost overrun rate at a CPF average value of 19.9 and are more volatile at a standard deviation of 18.4.

This cost difference can also be noted in two recent publications about two case studies. The first case describes the reconstruction of the Grand Central Terminal in New York [Rasmussen, 1997]. The owner maintained the operation of the facility for 500,000 users every day while moving through a huge construction zone. A new bridge scaffolding system was utilized. The total cost was about 175 million dollars. The second case was

the reconstruction of the Green Line Transit in Chicago [Krug, 1997]. The owner was able to take the facility out of commission before proceeding with the reconstruction. Because the facility was not operational, the owner saved 50% of the schedule and two thirds of the project cost. The impact of reconstructing an operational facility is very clear.

Schedule Performance Factor is another variable used to measure schedule performance of construction projects. SPF utilized schedule slippage as the basis for measuring the schedule performance of a construction project.

SPF was obtained by the following formula.

$$\delta S$$

$$SPF = ----- X 100$$

$$Original \ Duration \ of \ the \ Project$$

Where δS is the total time delay during the project life. Table 1.5 compares SPF for new construction projects and reconstruction projects [McKim, et al., 1999]

Table 1.5: Schedule Performance in Reconstruction and New Construction

	Average SPF	Standard Deviation
RECONSTRUCTION	22.3	26.2
NEW CONSTRUCTION	12.6	14.2

These findings indicate that reconstruction projects have a higher tendency for schedule slippage with a SPF average value of 22.3 and are more volatile at a standard deviation of 26.2. New construction projects, on the other hand, are more stable with a SPF average value of 12.6 and SD of 14.2.

(d) Lack of Research on Reconstruction Projects

In spite of the increasing importance of reconstruction projects, very little useable information was found in the literature about the overall management and control of these types of projects. The little information found in the literature dealt with the reconstruction problem from two aspects. One dealt with only the engineering aspect of some of its elements. See [Kaminetzky and Lavon, 1996]. The second dealt with the problem on an individual basis to provide some analysis of the problems mentioned in one single case study. See [Kerr et al., 1992], [Hermie, 1995], [Krizek et al., 1996], [Rasmussen, 1997] and [Krug, 1997].

Details of the information provided in previous literature will be provided in chapter two.

1.3 RESEARCH OBJECTIVE

It is apparent that reconstruction projects are different from new construction projects.

Therefore, there is an immediate need for a more rigorous and comprehensive study in this area to provide more light into the performance, control and management of

reconstruction projects. This research aims at investigating the reconstruction environment and developing a predictive model for the overall performance of the project in terms of its cost, schedule and quality performance.

The detailed objectives of this research are as follows:

- 1. Identify the managerial and organizational factors that govern the success of reconstruction projects.
- 2. Identify the reasons for the poor performance of reconstruction projects or the overall failure of the project.
- Based on the above, this research will identify the tools and factors that suit the specific environment of reconstruction projects and facilitate their control and management.
- 4. This work will develop a quantifiable and objective measure of the overall performance of reconstruction projects in terms of their cost, schedule and quality performance.
- 5. Develop a model for predicting the overall performance of reconstruction projects and its deviation from preset baselines. The model enables project managers to determine the suitable control techniques which can be used in a potential project to improve its performance.
- 6. Apply the model to a set of completed projects and validate its performance.
- 7. Facilitate the use of the model through computerization and experimentation such as sensitivity analysis.

1.4 RESEARCH SCOPE

This research aims at developing a model for identifying the factors and tools that suit the specific environment of reconstruction projects and facilitates their control and management. The intended user of this model is the owner organization since it is the party which initiates the project, secures funding, determines the start and finish dates, selects the contracting strategy, defines the scope of work and imposes the necessity of applying proper management techniques in the reconstruction contract.

The model is, also, limited to institutional and commercial buildings, which have similar environments of their reconstruction requirements. This also ensures consistency because different types of facilities may involve significantly different control and management requirements.

The study is also applicable to reconstruction projects contracted in a lump sum form of contract. A lump sum arrangement provides an owner with one convenient construction price for completion of all work directly and incidentally associated with the scope of work [Roberts, 1983]. A lump sum contractual agreement is common practice because of its simplicity and also because it provides the owner with a single point responsibility. Moreover, a high majority of building reconstruction projects use a lump sum contract format.

1.5 RESEARCH METHODOLOGY

The approach, developed in this research in order to achieve the aforementioned objectives, consists of the following steps:

1. Literature Review:

A literature review was first carried out to gather valuable information contained in previous research related to the present study. The literature review included a research of previous publications on reconstruction projects. Also, a review was performed to gather information relating to previous models concerned with the control, performance or success of construction projects. More importantly, the literature review included a comprehensive research for traditional and non-traditional factors and tools that are being used in new construction and reconstruction projects. The literature review also included a search about the utilization of both Statistical Regression Analysis and Artificial Neural Network in developing predictive models.

2. Preliminary Field Review:

The collected information was compared to a preliminary field review with several construction practitioners from the industry. This preliminary field review serves three purposes. The first is to identify the reasons behind the poor performance of reconstruction projects. The second is to confirm or deny the influence of the identified

factors on the performance of reconstruction projects. The third purpose is to identify other factors which may be used by the construction professional to control and manage his / her construction projects. The result of this stage was the formulation of a set of control factors to be included as independent variables in the data collection and the model building process.

3. Data Collection:

The predetermined control factors (model variables) were used to obtain factual data in a structured questionnaire and structured interviews format. The data was collected from completed projects.

4. Model Construction and Validation:

The collected data was used to build predictive models and validate them. Two methods were used to build the models. These methods were Regression Analysis and Artificial Neural Network. Details about this step are explained in chapters four and five.

5. Computerization and experimentation

A spreadsheet interface has been developed in order to facilitate the use of the Neural Network predictive models. The interface was developed on *Microsoft Excel* using its macro tools. Also, a sensitivity analysis module has been incorporated into the user

interface in order to assess the sensitivity of the model's predictions to variations in the project characteristics. Fig. 1.8 illustrates the research methodology.

1.6 THESIS ORGANIZATION

Chapter two presents the results of the literature review, which is divided, into four sections. The first section deals with previous publications related to reconstruction projects, while the second section deals with current construction models. The third section compiles comprehensive information about construction control categories and their respective control factors. The fourth section is a review of Artificial Neural Network and Regression Analysis and their use in the development of predictive models in construction.

Chapter three explains the preliminary field review process and presents and summarizes its results. Furthermore, it presents the development of the questionnaire survey and explains its structure. This chapter, also, includes a detailed explanation of the data collection process and the collected data. It concludes with a preliminary data analysis.

Chapter four discuses several experiments, which were performed in order to develop predictive models for the overall performance of reconstruction projects utilizing Statistical Regression Analysis. It explains the development of two models, one utilizing Detailed Project Data and the other utilizing Summarized Project Data. It also discusses the utility and validation of the developed models.

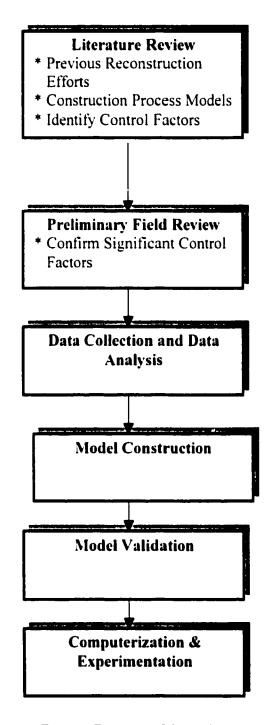


Fig. 1.8 Research Methodology

Similar to chapter four, chapter five discuses different experiments for the development of predictive models for the overall performance of reconstruction projects utilizing Artificial Neural Networks. Two predictive nets were developed, one for Detailed Project Data and the other for Summarized Project Data.

Chapter Six describes the development of a spreadsheet user interface in order to facilitate the use of the Neural Network models. Moreover, this chapter explains the development of a sensitivity analysis tool to help the user account for the uncertainty and subjectivity in the assessment of the input data. This chapter also compares the results of both Regression Analysis and Neural Network models.

Finally, chapter 7 summarizes the contribution of this work and provides the conclusions made from the findings and the developments of the research. It also includes recommendations and description of future extensions to this study.

CHAPTER 2 LITERATURE REVIEW

This chapter presents the results of a comprehensive literature search in several aspects related to this work. The prime objective of this literature review is to identify those control factors that were reported as contributing to the enhancement of the performance of reconstruction projects. These factors will become the independent variables in the model building process. In order to achieve this objective, information related to reconstruction projects and models concerned with the control, success or performance of construction projects was reviewed. Also the different control categories and their respective control factors were reviewed. Furthermore, information related to model building methodologies utilizing Artificial Neural Network and Regression Analysis was reviewed.

2.1 RECONSTRUCTION PROJECTS

As mentioned earlier in this work, very little useable information was found in the literature about reconstruction projects. The reviewed literature pertaining to reconstruction projects dealt with the problem through a case study methodology that did not provide enough insight regarding the control and performance of reconstruction

projects. The objective of this study is to obtain information related to the use of specific control factors from a reasonably large sample of reconstruction projects. This information should enable researchers to draw conclusions and make valuable inferences about the control and performance of the overall population of reconstruction projects.

The \$175 million reconstruction project of Grand Central Terminal faced considerable problems with existing site conditions [Rasmussen, 1997]. The project had to proceed while keeping 500,000 pedestrians moving each day. There were no accurate as-built drawings, which caused significant problems.

Another case study about a reconstruction project for a high rise building in downtown New York explored the project from the structural side only without consideration of the management process [Kaminetzky and Lavon, 1996]. However, it was mentioned that a written plan for the construction sequence was very crucial to the success of this project.

In a case study about the \$400 Million reconstruction project of the Green Line in Chicago, it was mentioned that making the facility non-operational saved 50 % of the schedule and 66 % of the cost. This gives an indication about the challenges that face reconstruction projects in operating facilities. In this study, there was no mention of any control factors that may contribute to the success of reconstruction projects [Krug, 1997].

Another example of reconstruction projects is the case study about the reconstruction of the Exchange Place Station in New York [Kerr et al., 1992]. In this study, the author

focused on the engineering aspect without any discussions about the management aspect of the project. See also [Hermie, 1995].

Kirtzek provided a very detailed and articulate analysis in a case study about the reconstruction of an operating academic building [Kirtzek et al, 1996]. The study provided a comprehensive analysis of the problems, constraints and lessons learned from the project. However, the study focused on stating conditions that needed to be satisfied in order for the project to succeed without explaining what tools can be used to influence those conditions. The study, however, recommended the use of CPM as an adequate schedule control technique. It can be concluded from this study that there is a strong need for an effective project management system in addition to continuous communications between all parties, and contract documents that enable the project team to deal with uncertainties and changes. There is also a need to deal with physical space constraints in order to accommodate simultaneous construction building operations as well as the need to deal with existing site condition uncertainties and, finally, contractors should be experienced. Since this research is focused on examining control factors, lessons learned from the aforementioned study will be used for further field review to determine what possible control factors can be used to overcome these problems.

Also, using a case study approach, the success related factors for the reconstruction and full replacement of a high school in Toronto, Canada were fully discussed [Attalla et al, 1999]. The project was a major undertaking and exhibited several difficulties in maintaining the operation of the old facility and the safety of 2,800 occupants.

In an exploratory study by the Construction Industry Institute, critical success factors to retrofit projects were examined [Sanvido and Riggs, 1991]. These factors are: an experienced and cohesive project team, contract incentives, partnering arrangements, special procurement and pre-planning strategies, and a high level of management support.

Also, this exploratory study did not produce any control techniques that enable the project team to actually influence the project and enhance its performance. The study was performed based on information gathered from sixteen projects only, which is not considered a large representative sample that can enable researchers to draw conclusions about the overall population of reconstruction projects. Also, the results were not validated against another independent sample. Table 2.1 include the Critical Success Factors as developed by Sanvido and Riggs

2.2 REVIEW OF CURRENT CONSTRUCTION CONTROL MODELS

Project control is not a specific set of services that can be applied in the same manner to each and every project. A project control system is not the development of something entirely new. It is more the bringing together of many proven project control factors. Since the exact combination of control factors varies significantly to meet the unique needs of each project, no single detailed control system is appropriate to every construction environment.

Table 2.1 Critical Success Factors for Retrofit

Projects | Sanvido and Riggs, 1991 |

CRITICAL SUCCESS FACTORS FOR RETROFIT PROJECTS

- 1- Experienced and Cohesive Project Team
- 2- Contract Incentives
- 3- Partnering Arrangements
- 4- Special Pre-Planning Strategies
- 5- High level of Management Support

The definition of control is "to check or verify, and hence to regulate" [Shorter Oxford English Dictionary]. It is also defined as "making situations behave according to certain desired performance criteria" [Beer, 1996]. Project control can also be defined as "the processes required to define the objectives of the project and the resources used to meet these objectives; the policies and activities required to provide these resources; the efficient use of these resources; and the efficient and effective conduct of specific tasks to achieve the project objectives" [Sanvido, 1989].

The prime objective of this research is the development of a model to manage and control reconstruction projects. It is, therefore, an essential part of this study to investigate previous construction control, construction processes and construction performance models.

In 1987, a model for the Determinants of Construction Projects Success was developed [Ashley et al., 1987]. It was concluded that the critical determinants of success are

planning effort (design and construction), project manager capabilities, technical

uncertainty, and legal political environment. Other determinants of project success were

also identified such as project manager goal commitment, project team motivation, scope

and work definition, control systems, safety, design-interface management and risk

identification.

This model was accompanied by a list of recommendations, which would be very

beneficial for future efforts in construction models. These recommendations were taken

into account when developing this present study:

1) Increasing the project sample size since a sample size of sixteen projects cannot

produce results representative of all projects.

2) Collecting more objective data for each project.

3) Identifying more factors and relationships.

4) The focus of this work was on heavy industrial projects, which opens the opportunity

to conduct similar studies for other types of projects.

5) The development of well conceived predictive models that capture the essence of

project success such as the following format:

Project Outcome = $C_1 F_2 + C_3 F_4 + C_5 F_6 + C_7 F_8$

Where: C1, C3, C5 and C7 are coefficients

F₂. F₄. F₆ and F₈ are potential predictive factors

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Fig. 2.1 illustrates the model for the Determinants of Construction Project Success.

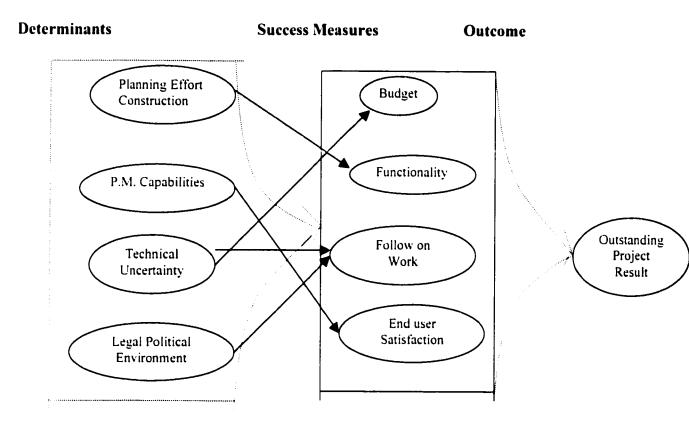


Fig. 2.1 Determinants of Project Success [Ashley, 1987]

In 1988, Sanvido developed the Conceptual Construction Processes Model [Sanvido, 1988]. In this model, the author offered a format for the processes to be followed in order for the project to be successful. These processes were management planning, management control, resource acquisition, resource allocation, operational control and operational planning. This model did not provide information about the control factors that can be used in order to optimize the performance of each process. Fig. 2.2 illustrates the Conceptual Construction Processes Model.

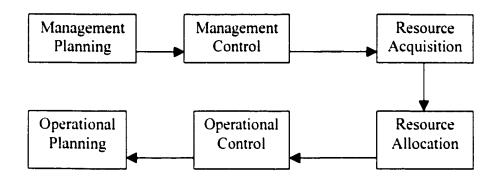


Fig. 2.2 Conceptual Construction Processes Model [Sanvido, 1988]

In 1989, Sanvido developed an Integrated Project Control Model [Sanvido, 1989]. In this model, the author outlined a frame for project control decision making. The project control processes were classified into three phases of decision making. The three phases were problem recognition, solution development and selection of solution. The model also included project control information requirements for the first phase. However, those requirements evolved around cost, schedule and quality control. In reconstruction projects, field review revealed that information requirements should also include data related to safety, communication, site, and scope definition control. Fig. 2.3 illustrates this Integrated Project Control Model

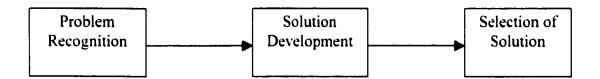


Fig. 2.3 An Integrated Project Control Model [Sanvido, 1989]

In 1990, McKim developed a project control process [McKim, 1990]. This control process included four steps to be followed for a complete project control. The four steps are: (1) a plan; (2) a method for measuring performance; (3) a test for deviation of performance from the plan; and (4) a decision and reaction process based on (3). This model did not offer control tools to be used at each step. Also, this model can be described as a reactive control process; however, it can also be extended to include a proactive control process by building forecasting techniques into the process. Fig. 2.4 illustrates this control process.

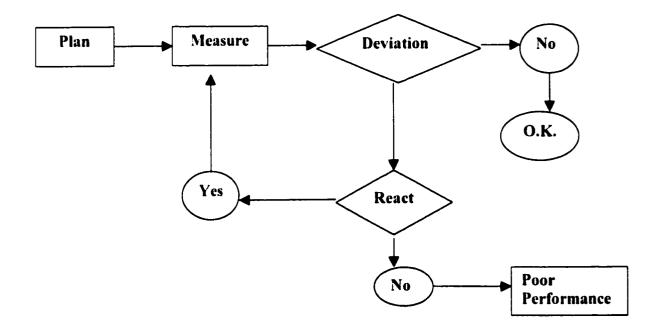


Fig. 2.4 Project Control Process [McKim, 1990]

In 1992. Sanvido produced factors for project success that were called Critical Project Success Factors (CPSFs) [Sanvido et al, 1992]. The model included four critical factors. These factors are: (1) a well organized, cohesive facility team to manage, plan, design, construct, and operate the facility; (2) a series of contracts that allows and encourages the various specialists to behave as a team without conflicts of interest and differing goals; (3) experience in the management, planning, design, construction and operations of similar facilities; and (4) timely and valuable optimization information from the owner, user, designer, contractor, and operator in the planning and design phases of the facility. These factors derived from a study performed on sixteen projects, which is a relatively small representative sample. Also, in this study, there was no analysis performed on the utilization of certain tools that may satisfy the mentioned factors. Table 2.2 summarizes the findings of this study

Table 2.2 Critical Project Success Factors [Sanvido et al, 1992]

CRITICAL PROJECT SUCCESS FACTORS
1- Cohesive Facility Team
2- Flexible Contracts
3- Experience
4- Information Input from all Stakeholders

In 1996, Alacron and Ashley developed a General Performance Model (GPM) [Alarcon and Ashley, 1996]. This model studied the impact of different management options on the performance of construction projects. Three types of management options were considered which are organizational structure, incentive plans and team building

alternatives [Alarcon and Ashley, 1992]. These management options affect five drivers as seen in Fig. 2.5. The drivers propagate the effects through interactions among themselves, processes and performance measures. The model used the concepts of Cross-Impact Analysis and probabilistic inferences to capture the uncertainties and interactions among project variables.

In 1997, Pocock provided a study which concluded that the higher the interaction between the builder and the designer, the higher the overall performance of the project [Pocock et al., 1997].

SUMMARY

In this section, previous models that are related to the present study were reviewed. While they contained valuable information, they also contained common shortcomings. Some of these shortcomings are:

- Some of the studies were not extensive in covering a reasonably large sample that can be considered a good representation of the overall population of the construction industry.
- 2) These models did not deal with the specific environment of reconstruction.

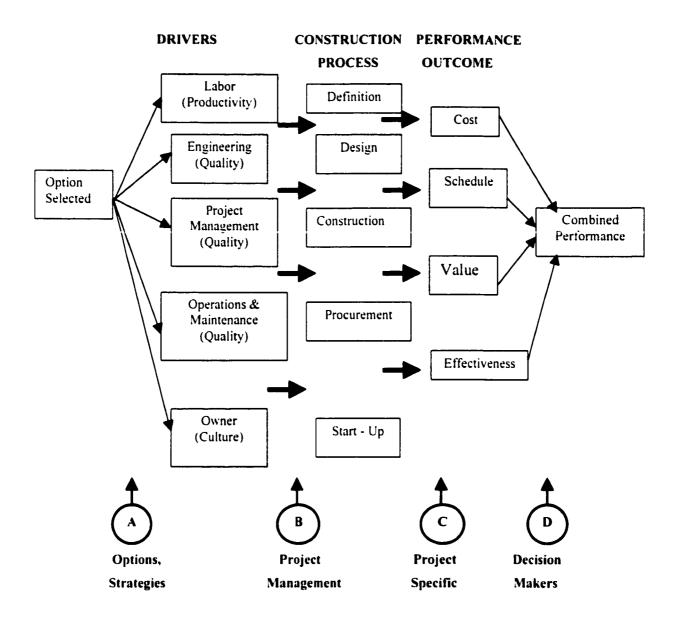


Fig. 2.5 General Performance Model [Alarcon and Ashley]

3) These models focused on developing success factors in the form of conditions that need to be satisfied in order for the project to succeed. This research will focus on developing factors in the form of tools that can be used to influence and satisfy the condition.

4) The models dealt with factors related to cost, schedule, quality or organizational structure. There was not enough consideration for safety, site planning, and communication or scope definition. These categories were dealt with in separate modeling efforts in the literature. Nevertheless, they have to be included in the model as they are important to the overall performance of the project. Earlier field review by this researcher revealed that those four categories are highly significant to reconstruction projects.

2.3 CONTROL CATEGORIES AND THEIR CONTROL FACTORS

The prime objective of the literature review is to rediscover all the available project control factors that have an impact on the performance of the project. Since not much information was found under construction modeling, or during the search for reconstruction projects, the researcher reviewed the literature to gather information related to project management and control. An earlier study by this researcher concluded that safety control, site control, scope definition control and communication control should be an integral part of the overall project management model together with the three main control categories, schedule, cost and quality. These four categories were treated separately in the literature. The researcher included a review for these categories.

2.3.1 Cost Control Category

The cost control category was always considered a main control category and a main indicator of the overall performance of the project. See [Ferguson, 1993]. [Ashley and Alarcon, 1996] and [Pocock et al., 1997]. In this section, the various cost control factors, which may contribute to the outcome of construction projects, are introduced.

2.3.1.1 Budget Baseline and Budget Allocations

Before a project is initiated, it is necessary for a budget that links expenditures and time to be agreed upon by the project manager and senior staff of the organization [Plicher, 1985] and [Parker, 1994].

2.3.1.2 Work Packages Costing

A work package is a "well-defined scope of work that terminates in a deliverable product or completion of service [CII, November 1988]. See also [Globerson and Shtu, 1995]. Each package may vary in size, but it must be a measurable and controllable unit of work to be performed i.e. asbestos removal, demolition, site services, landscape, ...etc.

2.3.1.3 Cost Breakdown Structure (CBS)

The Cost Breakdown Structure (CBS) involves a level-by-level hierarchical segregation of the project's components into a set of budgeted items. CBS is, usually, performed at different levels based on the amount of control desired and the level of effort to be exerted in the cost control function. CBS is the most frequently used cost control technique in reconstruction and new construction projects. A wide variety of literature recommended the use of CBS. See [PMI, 1996] and [CII, 1987].

2.3.1.4 Cost Coding

The cost coding structure is the framework upon which the cost control system is built. It provides a common language of identification and communication to be used by all those involved in a project cost control [CII, Feb., 1991].

2.3.1.5 Earned Value

The earned value concept is used to measure the progress of a combination of unlike work tasks or a complete project.

2.3.1.6 Cost Variance (CV)

CV is calculated as the difference between Budgeted Cost of Work Performed (BCWP)

and the Actual Cost of Work Performed (ACWP) at any point over the life of the project

[Ahuja et al., 1994] and [Carr, 1993].

CV = (BCWP) - (ACWP)

2.3.1.7 Cost Ratio

Every construction project includes some activities or tasks which take place over a very

long period of time during construction, or are continuous over the life of the project.

These tasks are budgeted on bulk allocation of dollars rather than on the basis of

production. Examples of these types of tasks are contract administration, mechanical and

electrical rough-in and quality assurance. A control technique to measure these tasks is

the cost ratio, which is calculated using the following formula:

Actual Cost to Date

Estimated Cost of Completion

[ASCE, 1987]

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The disadvantage of this technique, however, is that it does not give early warning of potential cost overruns. This technique can be used in both an owner and contractor organizations to monitor the performance of those tasks that take place over a long period of time.

2.3.1.8 Forecast Analysis

Recent researches once again discussed the significance of forecasting techniques to the cost performance of the project [Dawood and Molson, 1997]. See also [McMullan, 1996]. Forecast At Completion (FAC) can be estimated by using one of the following two formulas:

$$FAC = (ACWP) + (BAC - BCWP)$$

OR

Where BAC is Budget At Completion

2.3.2 Schedule Control Category

Schedule control was always considered a main control category in the literature. In this section, the available schedule control techniques are presented.

2.3.2.1 Work Breakdown Structure (WBS)

The development of a (WBS) involves dividing up the project into controllable parts suitable for schedule control. These parts are converted into schedule activities where one or more activity comprise one element of the (WBS). It can be considered the basic building block for the work to be performed [Yu, 1996]. This technique is one of the most largely used schedule control techniques in the industry [Popescu and Charoenngam, 1995].

2.3.2.2 Bar Charts

It is also called Gantt Chart since Henry L. Gantt developed it. A bar chart is a graphical presentation of a project activities shown in a time-scaled bar line but with no links between the activities.

2.3.2.3 Critical Path Method (CPM)

CPM is a graphical presentation of a planned sequence of the construction activities. It illustrates the interrelationship of the elements comprising a project. The project management library includes a large amount of literature about the use of CPM. One interesting study investigated the use of CPM in new projects and renovation projects. The study concluded that CPM is more suited to non-repetitive projects [Cole, 1991].

2.3.2.4 Incremental Milestones

It is used when the effort required to determine the completed units for each activity is not justifiable. It is also used when the activity includes sub-tasks that must be handled in sequence.

2.3.2.5 Time Variance

Variance analysis is widely used in the construction industry. Variances can be obtained by comparing planned man-hours versus actual man-hours, or planned percent complete versus actual percent complete.

2.3.2.6 Percent Complete

This technique is usually used with a quantifiable activity such as concrete, steel, excavation, ...etc. This measure is presented in percentage of completion based on units of work completed to date. It can be obtained by the following formula:

The advantage of using this technique is that it is accurate and easily audited. When using this technique, the total forecast units have to be updated whenever a change order is incorporated into the work.

2.3.3 Quality Control Category

Since World War II, quality has always been a main control category in construction projects. Failure to maintain quality costs the U.S. construction industry over \$15 billion a year in rework expenses alone. Additional costs for other quality failures may bring the total to more than twice that amount [CII, 1989a]. The literature provided several definitions to the term quality. Also, the different parties to a construction project have different definitions to the term quality. For the purpose of this research, the definition provided by the Construction Industry Institute was adopted, which is "conformance to

established requirements" [CII, 1989b]. Most of the reviewed literature focused on three factors to control quality

2.3.3.1 Quality Standards and Specifications

The first step in controlling quality in construction is the preparation of clear and tight specifications for the project.

2.3.3.2 Responsibilities of Individuals towards Quality

Quality control systems require responsibilities to be clearly defined by management. People with delegated responsibilities for quality must have the authority to stop and reject poor work and take action to prevent repetition. These responsibilities need to be defined on organizational charts backed up by a text defining responsibilities of key people.

2.3.3.3 Inspection and Testing

Inspection is an important means of controlling conformance to requirements and is an essential part of any quality control system. The value of inspection, however, has limits and over-inspection wastes the owner's resources, increases the construction costs and creates adversarial relationships among the construction team. The resources available for

inspection must be deployed effectively and are most productive when all the project parties accept the value and relevance of inspection or testing.

2.3.4 Scope Control Category

Poor scope definition at the budget stage and loss of control of project scope rank as the most frequent contributing factors to cost overruns [CII, 1986a]. In more recent studies, it is also indicated that "one of the most important ingredients to a successful project is the accurate definition and effective control of the project scope" [Dysert, 1997]. Also, "it is widely accepted that poor scope definition is one of the leading causes of projects failure in the U.S. construction industry" [Dumont et al., 1997]. Many owner organizations understand this fact; however, they share the misconception that it is not economically feasible to spend the time or money necessary to adequately define the scope of work early in the project's life cycle. If this is debatable in the case of new construction, it is certainly not debatable in the case of reconstruction projects. Literature search produced two control factors.

2.3.4.1 Decomposition

Decomposition involves subdividing the major project deliverables into smaller, more manageable components until the deliverables are defined in sufficient detail to support future project activities [PMI, 1996].

2.3.4.2 Benefit / Cost Analysis

It involves estimating tangible and intangible costs and benefits of various project alternatives [PMI, 1996].

2.3.5 Communication Control Category

Many investigators have researched and emphasized the significance and the impact of communication on the project outcome. See [Anumba et al., 1997], [Garcia, 1997] and [Thomas, 1996]. Construction projects are always planned and implemented by a group of people and project teams. Project teams are "organizational entities devoted to the integration of specialized knowledge for a common purpose" [Cleland, 1995]. Team members include representatives from the owner, designer, contractor and other stakeholder organizations [CII, 1993].

The most recent research identified six variables impacting communication effectiveness. They are Accuracy, Procedures, Barriers, Understanding Timelines and Completeness [Thomas et al., 1998]. However, this model did not produce tools that enable the project team to achieve those six conditions. Literature search provided two different factors. The use of these two factors may enable the team to satisfy those six conditions.

2.3.5.1 Site Meetings

Site meetings are a very traditional communication tool in construction projects. All parties including owner, architect, engineers and the contractor meet on scheduled dates to discuss design or construction related problems [Khachaturian and Gnaedinger, 1996].

2.3.5.2 Electronic Communication

The use of information technology in managing a construction project is increasing. Numerous studies discussed the rapidly increasing role of information technology in construction [Duke and Anumba, 1997] and [Evbuomwan and Anumba, 1997].

2.3.6 Safety Control Category

Statistics indicate that construction employees account for approximately six percent of the total labor force, but they incur twelve percent of all occupational injuries and illnesses and nineteen percent of all work related fatalities [Yates and Terrero, 1997]. Safety control is an integral dimension of the overall project performance and one that managers can control to the same degree that they control cost and schedule performance [Levitt and Samelson, 1993].

Different publications were reviewed in an attempt to gather tools that can be used to improve the overall performance of the project [Hinze and Raboud, 1988] and [Samelson and Levitt, 1982]. The following factors were found to be useful.

2.3.6.1 Formal Safety Meetings with Supervisors

It was recommended that the number of formal safety meetings with supervisors take place at least once a week.

2.3.6.2 Site Safety Inspection

It was also recommended that site safety inspection take place at least four times per week.

2.3.6.3 Upper Management Involvement

Upper management involvement in the application of safe practice will have a positive impact on the performance of the project.

2.3.7 Site Control Category

Space availability on a construction site can have a major impact on the efficiency and constructability of a project. When space is limited, trade-offs between activity sequencing, construction method selection, resource allocation and space allocation are necessary to generate an executable schedule and site layouts [Zouein and Tommelein, 1994].

All the reviewed literature on site control cited one significant factor to site planning, that is the production of an efficient site layout. See [Hamiani and Popescu, 1988].

2.3.7.1 Site Layout Plan

The layout of construction sites has a significant impact on the overall productivity and cost effectiveness of a construction project [Philip et al., 1997]. The outcome of site planning is a detailed drawing of the locations and areas reserved for the temporary support facilities [Yeh, 1995]. These drawings may also include access routes to the construction site. Also, details of the management of shared space between construction personnel and the occupants should be clarified.

2.4 MODELING TECHNIQUES

The literature has offered different classifications of modeling techniques or model types. The classifications were done according to the basis on which the model was formulated. The first type was models derived from assumptions concerning the relationships between variables or based on physical laws or principles, which may be called Mechanistic models. The second type is the Empirical model, with which we are more concerned in this work. An Empirical model is one which is derived from and based entirely on data [Edwards and Hanson, 1990].

When the variables of an Empirical model are measured and expressed in numbers, the model can be called a Numerical or Quantitative model. Quantitative models can also be classified as Deterministic and Probabilistic models [Gould and Eppen, 1984]. Probabilistic models can also be called Stochastic models. In Deterministic models, all the relevant data that the model will use or evaluate, is assumed to be known. In Probabilistic models, usually, a high variability and uncertainty exist in the relevant data.

Models can also be classified as Optimization models, Dynamic models and Probability models [Meerschaert, 1993]. Optimization models and Dynamic models exist more with deterministic data.

In this work, the researcher reviewed, briefly, the utilization of both Artificial Neural Networks and Regression Analysis in developing predictive models in construction. The purpose was not to acquire in depth knowledge about these two approaches. The purpose was to gather enough information, which enables the researcher to utilize these methodologies as tools for data analysis and model building. In the following subsections the advantage of using these approaches in developing predictive models in construction research was also discussed.

2.4.1 Artificial Neural Network

Many of the systems that civil engineers deal with exhibit dynamic, muti-variate, and complex behavior. This has motivated many researchers in the Civil Engineering field to experiment with non-traditional tools based on artificial intelligence such as Artificial Neural Networks (ANNs) [Hegazy et al. 1998]. ANNs, also known as connectionist systems, are a class of modeling tools inspired by biological neural systems [Al-Tababui et al. 1998].

2.4.1.1 Definitions

ANNs can be defined as "a massively parallel distributed processor that has a neural propensity for storing experiential knowledge and making it available for use". It resembles the brain in two respects:

- 1 The network through a learning process acquires knowledge.
- 2 Inter neuron connection strengths, known as synaptic weights, are used to store the knowledge [Haykin, 1994].

Detailed description of the structure and processing of ANNs is not part of this study and is available in many references such as [Flood and Kartam, 1994], [Garrett, 1992] and [Vanluchene and Sun, 1991]. A brief description of the important aspects of ANNs is provided in the following subsection.

2.4.1.2 ANNs Structures and Algorithms

The basic element of an ANNs is called a neuron, which is a simple processing element. See Fig. 2.6. ANNs gain their processing capabilities by connecting the neurons with an associated weight. This weight determines the structure of the signal, which is transmitted from one neuron to another.

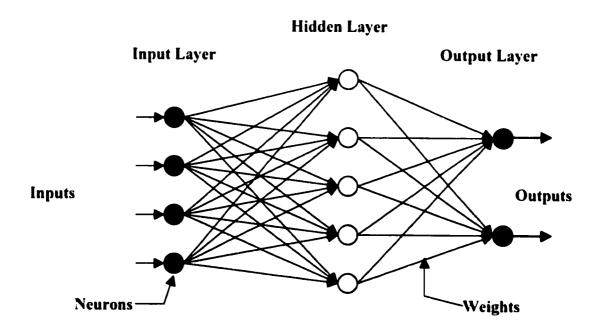


Fig2.6 ANNs with Three Layers

The total collections of weights are the parameters in the net that specifies the predictive model. These weights need to be adjusted using a suitable learning algorithm. A learning data set or training data set is required for the net to learn. The learning set is a number of observations, whose attributes are known.

Neural networks learning is classified into supervised and unsupervised nets. Supervised nets are those with learning sets that include inputs and outputs. Unsupervised nets, on the other hand, use inputs only.

Different ANNs are classified by differences in the architecture, learning algorithm and the processing algorithm. The architecture of ANNs specifies the way the neurons are interconnected. The processing algorithm is the actual method of determining the output for a given set of inputs.

The algorithm used to train the neural network is dependent on the manner in which the neurons in the network are structured. There are four different architectures for neuron setup: Single-layer feed-forward, Multi-layer feed-forward, Recurrent and Lattice structure [Haykin, 1994]. The first two types are widely used for developing prediction models. One special type of feed-forward nets is the back propagation algorithm. The back propagation algorithm is the most widely used training technique.

One form of an ANNs that can be used for prediction purposes is three layers feed forward networks such as the network shown in Fig. 2.6. This type of nets consists of

three layers: an input layer, an output layer and a hidden layer. The input layer contains neurons that correspond to the input variables (Independent variables). The output layer contains neurons that correspond to the output variables (Dependent Variables). The job of the hidden layer is to act as an intermediate data abstraction between the input and output neurons.

Training such feed forward networks is usually done using back propagation, which is a supervised learning algorithm. During training, observations that include outputs and inputs are presented to the neural network. Using the back propagation process, the predictions of the network are compared with desired outputs. The network adjusts the connection weights between the neurons until a minimum error between the model prediction and the actual output is reached.

2.4.1.3 Advantages of (ANNs):

As mentioned earlier, ANNs have been proven capable of dealing with the complex mutivariable nature of Civil Engineering, in general, and Construction Engineering, in particular. ANNs have been suggested as most suitable for modeling problems involving judgment and analogy with previous situations, where a structured problem-solving mechanism is lacking [Hegazy et al. 1994a]. This is due to the fact that ANNs have several advantages. ANNs do not need pre-defined functions (learning by example). The examples (learning sets) are presented to ANNs and the network adjusts itself according to its learning rules to give the most appropriate output. ANNs have a built-in capability

to adapt their weights to changes in the data. They continue learning from any point to improve performance. ANNs, also, have the ability to predict the output as a response to new unseen inputs.

ANNs have been used to analyze and solve complex engineering and construction experiments. Developing a cost prediction model for highway projects was one of the most recent application of ANNs [Hegazy and Ayed, 1998]. Moselhi has also provided a detailed description of the fundamentals of neural networks, along with their potential applications in civil and construction engineering [Moselhi et al, 1991] and [Moselhi et al, 1992]. Hegazy also developed a solution to mark up construction estimation problems [Hegazy et al, 1994 a].

2.4.1.4 Disadvantages of ANNs and means to overcome them

Despite the good performance of Neural Networks in several previous research efforts, the process of developing and implementing (ANNs) has a number of problems associated with it. The selection of a number of neurons in a layer and the number of layers in a network are vaguely defined in the literature. Large numbers of neurons and layers in a network require a larger training set and such nets converge slower than a smaller network. In other words, designing the network architecture and setting its parameters require trial and error in order to determine the best network architecture parameters that best fit the application under consideration (and the available data set). Also, selecting the learning algorithm requires some trial and error, since there is no

explicit set of rules to determine whether a given learning algorithm is suitable for a particular application or not.

One of the major drawbacks that (ANNs) users overlook is "over-fitting". It happens due to over-training which leads to poor prediction, because it forces networks to develop an exact implementation of the model on the given training data. Practice has shown that successive passes through the same set of learning data (epochs), force a monotone decrease of the training error. The objective is to minimize the generalization error (Error on new data, which was not used in the training) [Pados and Kazakos, 1994]. The method, which minimizes the generalization error, is called cross-validation. The available data are divided into two sets, namely the training set and test set. The data in the training set are used during the learning phase, while the data in the test set are reserved for model performance evaluation.

Several software packages for the application of ANNs have been available commercially with different architecture, training algorithms and powerful computing abilities. The user, in most packages, has the ability to specify the learning rate, momentum, activation functions and initial weight range on a layer basis. This ability make the model building process interactive and transparent. In this work, *Neuro Shell 2* has been used for the development of the ANNs predictive models. The model building process utilizing ANNs is explained in detail in chapter five.

2.4.2 Regression Analysis

Different statistical analysis techniques can be used to develop Probabilistic or Stochastic models. Traditionally, data has been analyzed using statistical regression analysis. This method is commonly used to develop Empirical models by estimating parameters and coefficients of independent or explanatory variables in mathematical relationships that can explain most of the variations in the dependent or predictor variable [Haas, 1997].

Linear regression is particularly attractive to modelers because it lends itself so easily to model development, interpretation and comparison [Lunneborg, 1994]. It was also mentioned in the literature that "the single most commonly used stochastic model assumes that the expected value of the state variable is a linear function of time". The model is attractive not only because of its wide range of applications, but also because of the availability of good software implementation [Meerschaert, 1993]. One more advantage of regression methods is that they are frequently used to analyze data from unplanned experiments, such as might arise from observations of uncontrolled phenomena or historical records [Montgomery, 1990]. This work is based on the analysis of unplanned data.

Literature search also revealed that numerous models used linear regression successfully as an analytical tool for similar researches to this work and yielded satisfactory results. See [Thomas et al., 1998], [Kiani, 1998], [Pocock et al., 1997], [Konchar, 1997], [Dubois, 1996], [Adas, 1996] and [Cottrell, 1995].

Detailed description of the computation, testing and comparison of different regression statistics is beyond the scope of this work. Detailed information related to regression analysis is available in different literature such as [Draper and Smith,1981]. [Montgomery, 1991] and [Rawlings, 1998]. Also, several software packages for performing statistical analysis including regression analysis have been available commercially with powerful computing abilities and preset defaults, which include significance criteria. *Systat* has been used for the development of the regression predictive models, which are explained in details in chapter four. A brief description of the important aspects of regression analysis is provided in the following subsection.

In Regression Models, for every project P_i , the researcher obtains a value for a response variable which is denoted by the continuous random variable y. Also, data should be obtained about the use and utilization of predictors variables which are denoted as x_1, x_2, \ldots, x_n . The multiple regression model is given by the equation,

$$Y = \beta_0 + \beta_1 x_1 + \beta_2 x_2 \dots \beta_n x_n + \epsilon$$

The model assumes that there is a line with a vertical intercept β_0 and partial slopes of β_1 . β_2 β_n called the true or population regression line. The random error ϵ is assumed to be normally distributed with mean value zero ($\mu \epsilon = 0$) and the variance σ^2 for any values of x_1xn. The β_1 β_n are called population regression parameters. The most important task in this analysis is to obtain the best fitted model with the best estimates for those parameters.

2.4.2.1 Fitting the Model

The principle of least squares is used to estimate the parameters. According to the principles of least squares, the fit of a particular estimated regression function $a + b_1x_1 + \dots + b_nx_n$ to the observed data, is measured by the sum of squared deviations between the observed y values and the y values predicted by the estimated function or model:

$$\sum [y - (a + b_1x_1 + b_1x_n)]^2$$

$$X = \begin{bmatrix} x_{11} & x_{12} & \dots & x_{115} \\ & & & & \\ x_{101} & \dots & x_{1015} \end{bmatrix} \qquad Y = \begin{bmatrix} y_1 \\ & & \\ & y_{10} \end{bmatrix}$$

2.4.2.2 Assessing the Model's Utility Using R²

The utility of the estimated model can be assessed by examining the extent to which the predicted y values are based on the estimated regression function (model) and are close to the y values actually observed. In other words, the variation explained by the model is significantly larger than the error term [Montgomery, 1991]. That can be determined by constructing the ANOVA table and the use of the coefficient of determination (\mathbb{R}^2).

Table 2.3 illustrates the constructed ANOVA table.

Table 2.3: ANOVA Table

Source of Variation	Sum of Squares	Degrees of Freedom	Mean Squares (MS)	
		(DF)		
Regression	SSR	P -1	MSR =SSR/P-1	
Error	SSE	n-P	MSE= SSE/n-P	
Total	SST	n-1	MST=SST/n-1	

Where

$$SSR = \hat{\beta} * X'y - n y^{-2}$$

$$SSE = y' * y - \beta' * X'y$$

y is the mean of the y observations in the sample.

n = number of observations (10 in this example).

P= number of predictors variables in addition to the constant (15+1=16 in this example).

R² should satisfy the following formula:

$$R^2 = SSR / SST$$
 $0 < R^2 \le I$ [Montgomery, 1991]

2.4.2.3 The Lack of Fit Test

If all n parameters β_1 , β_2 , β_n are zero, there is no useful linear relationship between y and any of the predictor variables x_1, x_2, \ldots, x_n included in the model. Before using an estimated model in further inferences, it is desirable to confirm the model's utility through a formal test procedure. This test is called the F test. The value of F tends to be larger when at least one β_i is not zero than when all the β_i 's are zero, since more variation is typically explained by the model in the former case than in the later. An F statistic value far out in the upper tail of the associated F distribution can be more attributed to at least one none zero β_i rather than when all β_i 's are zero. This is why the model utility F test is upper tailed.

Null Hypothesis

Ho: $\beta_1 = \beta_2 = \beta_3$ $\beta_n = 0$ (There is no linear relationship between y and any of the hypothesized predictors x_1, x_2, \dots, x_n).

Alternative hypothesis Ha: At least one among β 's is not zero. (There is a useful linear relationship between y and at least one of the predictors)

 $F_{observed} = MSR / MSE$

If F critical = F α , p-1, n-p < F observed \rightarrow The null hypothesis is rejected \rightarrow The overall regression is significant. $\alpha = 0.05$ if we check at 95 % significance.

2.4.2.4 Testing the Significance of the Individual Predictors

The significance of each variable to the fitted model can be tested for each variable x_i . We can test whether $\beta_i \neq 0$. This can be achieved by using the T test.

[Montgomery,1990]

If
$$T_{observed} > \iota_{\alpha/2, n-p} \rightarrow \beta_i \neq 0$$

2.4.2.5 Model Selection Procedures

Two methodologies can be used for model selection procedures. They are all possible regression subsets and sequential selection.

- All possible Regression Subsets

With (n) explanatory variables there are (2ⁿ) possible regression models, ranging from the simplest form, where only one of the variables is included, to the most complex, in which all predictors are included. This approach generally relies on R² as the assessment criterion [Dover and Peck, 1993].

We calculate R^2 for all possible models, the model with the highest R^2 should be selected. However, it was argued that using R^2 to choose between models containing different numbers of variables is deceiving because adding a predictor to a model can never decrease the value of R^2 . Therefore, it is more advisable to use the adjusted R^2 ,

$$(1-R^2) (n-1)$$
 $R^2 \ adj = 1 - \dots$ [Rawlings, 1998]

- Sequential Selection

This can be implemented using three different methodologies. They are forward selection, backward selection and stepwise selection. In this section, stepwise selection is explained.

- 1. Calculate the correlation of all the predictor variables with the dependent variable. As the first variable to enter the regression, select the one most highly correlated with the criterion. Let Xi denote the selected predictor variable.
- 2. Regress Y on X_i . Retain in the fitted model if the overall F test shows that the regression equation is statistically significant.
- 3. Calculate the partial correlation coefficients of all the variables not in the regression equation with the criterion. Select as the next variable to enter the one with the highest partial correlation coefficient. Denote the selected variables by X_j .
- 4. With both X_i and X_j in the model, compute the regression equation. Retain the new variable X_j in the regression equation if its partial F-value is statistically significant as compared to critical tabulated (1- α) values under the F-distribution with 1 and n-2-1 degrees of freedom.
- 5. Select as the next variable to enter the one most highly correlated with the dependent variable, given that the variables X_i and X_j are already in the regression equation. Denote this variable by X_k .
- 6. Repeat the process from 2. [Rawlings, 1988]

2.4.2.6 Checking Multicollinearity

Muticollinearity arises when there is linear dependencies among the parameters of the explanatory variables. Its effect is to inflate the variance of the least squares estimators and possibly any predictions made, and also to restrict the generality and applicability of the estimated model [Wetherill, 1986]. Muticollinearity can be checked by using the Variance Inflation Factor (VIF),

$$VIF_{j} = \frac{1}{1 - R_{j}}$$

 R_j^2 is the coefficient of determination from the regression of X_j on the other independent variables.

- If R_j is close to one → VIF_j is high, which means that strong correlation exists between X_j and the other independent variables.
- If R_j close to zero → No correlation

It was also mentioned in the literature that,

2.5 CONCLUSION

In this chapter the results of the literature review were presented. The prime objective of the literature review was the search for traditional and non-traditional control factors that can be used as tools to control the performance of reconstruction projects. A search in the area of reconstruction projects yielded very little information. Most of the literature focused on a case study methodology that is contrary to the objective of this research. The objective of the research is to search a reasonably large sample of reconstruction projects to enable the researcher to make valuable inferences about the performance and control of the overall population of reconstruction projects.

During the search for construction control models, there were no models found in the area of reconstruction. Also, the researched models produced factors in the form of conditions that had to be satisfied in order for the project to succeed. This research will adopt a proactive approach to deal with the problem by developing a model that includes control factors or tools that can be used to satisfy the success conditions. Also, the researched models were more concerned with cost, schedule, quality and organizational structure factors. However, the participants of a field study confirmed that four other control categories are essential to the success of reconstruction projects, namely, communication control, scope definition control, site control and safety control. Therefore, the researcher reviewed the literature of related data to these subjects. Table 2.4 summarizes the control factors, which were found in the literature.

The review of the utilization of Artificial Neural Network and Regression Analysis in the development of predictive models was also presented.

Table 2.4: Categories of Factors Contributing to the Overall Efficiency of the Project

CATEGORIES	FACTORS	
COST	The establishment of Budget Baseline and Budget Allocations	
	The use of Work Packages Costing	
	Cost Breakdown Structure (CBS) as a cost-planning tool.	
	Cost Coding as a cost planning and communication tool.	
	The use of Earned Value to measure cost performance.	
	Cost Variance (CV) to measure cost performance	
	The use of Cost Ratio	
	Forecast Analysis	
SCHEDULE	Using Work Breakdown Structure	
	Bar Charts	
	Critical Path Method	
	Incremental Milestones	
	The use of Time Variance to monitor schedule performance.	
	Using Percent Complete reports	
QUALITY	A well developed Quality Standards and Specifications	
	Responsibilities of Individuals towards Quality are identified.	
	Inspection and Testing	
SCOPE	Decomposition	
	Benefit / Cost Analysis	
COMMUNICATION	Regular Site Meetings	
	The use of Electronic Communication	
SAFETY	Formal Safety Meetings with supervisor	
	Site Safety Inspection	
	Upper Management Involvement	
SITE	The Development of a Site Layout Plan	

CHAPTER 3 DATA COLLECTION AND ANALYSIS

In chapter one the problem statement of this research, that is, the poor performance of reconstruction projects, was presented. In chapter two, the researcher presented the results of the literature review in the areas of reconstruction projects, construction control models, data modeling and control factors relating to the three main control categories, namely, cost, schedule and quality. Also, because of the recommendations of an earlier research by this writer, four other control categories, namely, site control, safety control, communication control and scope definition control, were researched and presented in chapter two.

3.1 PRELIMINARY FIELD REVIEW

After the literature search was completed, the researcher conducted a preliminary field review through formal and informal discussions with construction professionals. The purpose of the field review was to accomplish two tasks. The first was to perform an analysis to identify reasons for the poor performance of reconstruction projects. The approach of this study was to analyze the reasons behind change orders and schedule overrun. The results of this study are tabulated in Table 3.1.

The second task was to review the obtained control factors as a result of the literature review, and confirm their significance to the success of reconstruction projects, and how they respond to the identified reasons for the poor performance of reconstruction projects. The participants used a scale from 1 to 5 to analyze the contribution of every control factor to the success of reconstruction projects. A copy of this questionnaire is included in Appendix 1.

Table 3.1 Reasons for Poor Performance in Reconstruction Projects

REASONS FOR THE POOR PERFORMANCE IN RECONSTRUCTION PROJECTS		
1	Unforeseen Existing Site Conditions	
2	Scope Change by Owner	
3	Design Change (upgrade)	
4	Schedule Problems	
5	Design Coordination	
6	Regulatory Requirements	
7	Poor Performance by Contractor	

The result of the preliminary field review was to confirm the relative importance of the majority of the reviewed factors. Moreover, in this analysis the participants identified more non-traditional tools or factors that are being used in controlling reconstruction projects. Some of those non-traditional factors were not included in the literature. Other factors, however, were included in the literature under separate headings other than construction control. The researcher reviewed those factors in the literature to confirm their validity. The result of this exercise was the identification of thirty-six control factors

in seven different control categories. These thirty-six control factors will serve as the independent variables in the process of developing the required model. In the following sections, the thirty-six factors are presented and explained.

3.1.1 Cost Control Category

It was found that the cost control category is an essential category in almost all of the interviewed owners' organizations. Owners have a particular interest in cost control from the initial concept to completion due to budgeting and programming concerns. However, different owners are found to apply a wide variety of cost control techniques in their construction projects. In this section, the various cost control factors, which were found to be significant to the outcome of reconstruction projects, and those factors that were declined in the field review, are introduced.

3.1.1.1 Budget Baseline and Budget Allocations

Planners within the owner's organization develop a cost estimate for the project whether or not the design documents are complete. As the project becomes better defined, the estimates are updated to reflect the new information. In a lump sum contract, this estimate is critical because it provides all quantity, cost and productivity targets used for the budget baseline.

3.1.1.2 Work Packages Costing

Construction owners found the use of work packages to be very useful.

3.1.13 Cost Breakdown Structure (CBS)

The field review revealed that CBS is the most widely used cost control technique.

3.1.1.4 Cost Coding

The field review results did not recommend this factor for further consideration.

3.1.1.5 Earned Value

Also, the use of Earned Value was not considered as an important factor by the preliminary field review.

3.1.1.6 Cost Variance

Construction owners use cost variance as a cost control technique to measure the cost overrun or underrun of the budget established for the work accomplished to date based on the earned value.

3.1.1.7 Cost Ratio

The participants of the field review did not strongly recommend the use of the Cost Ratio.

3.1.1.8 Forecast Analysis

Construction owners' organizations use cost forecasting in an attempt to predict the future cost performance of the overall project or certain aspects of the project by utilizing the past and current performance of the project costs. Forecasting the cost at completion helps the owner decide whether or not to proceed with certain phases of the work based on the overall budget of the reconstruction project.

3.1.1.9 Unit Prices

Some owners tend to ask the contractors to provide unit prices for certain activities as part of their tender submission. These unit prices are usually used later during the construction process to assess the values of extras to the contract. This technique was reported to help minimize the quoted values for change orders by the contractor.

3.1.1.10 Cash Allowances

Any undetermined scope of work at the time of tendering may be included in the contract through cash allowances. When the scope becomes more defined during the construction process, the owner is then able to solicit prices from vendors or sub-contractors to carry out this portion of the work under the supervision of the general contractor. Some owners use this technique to eliminate or reduce the painful and costly change orders in light of the level of uncertainty associated with reconstruction projects.

3.1.1.11 Cash Flow

When a contract is awarded, the contractor may be asked to submit an estimate of progress payment requirements over the life of the project. The owner then determines a realistic schedule of anticipated cash flows. This process enables the owner to determine his/her long term investment options. It can also be used as a performance monitoring tool that compares planned progress vs. actual progress.

3.1.2 Schedule Control Category

In reconstruction projects, construction owners consider the time factor to be of an utmost importance. Because of the fact that construction is proceeding in an operating facility, any change in the duration has a significant impact on the users, services and operation of the facility. Therefore, construction owners apply a wide variety of schedule control

techniques in an attempt to start and finish the various stages in timely fashion. Literature search and preliminary investigations with construction professionals have led to the identification of nine factors or tools that may impact the schedule performance of the project. In this section, the hypothesized factors are explored.

3.1.2.1 Work Breakdown Structure (WBS)

WBS is one of the most widely used schedule control techniques in reconstruction projects.

3.1.2.2 Bar Charts

Different owners develop bar charts at different levels of details. Some owners develop the bar chart at the detailed activity level, while others develop it at the work package level.

3.1.2.3 Critical Path Method (CPM)

Construction owners use CPM to determine the length of a project and to identify activities, events and constraints, which are used on the critical path. They also use it to determine early start and finish and the float. The critical path is the particular sequence of activities in a CPM network that has the least total float and is the largest path in the network. The critical path, therefore, is a chain of critical activities. Any delay in the

duration of a critical activity causes a correspondent delay in the completion of the project.

3.1.2.4 Incremental Milestones

This technique is useful to top management and senior staff because it enables them to monitor the performance of the project in a generic format. It can be used in all types of organizations.

3.1.2.5 Time Variance

Owners used variance analysis to monitor the performance of their projects. Variances were obtained by comparing planned percent complete versus actual percent complete.

They used S curve reports or bar chart tracking reports

3.1.2.6 Percent Complete

This technique was reportedly used as a schedule control technique in reconstruction projects.

3.1.2.7 Coordination Schedule

In reconstruction projects, owners need to coordinate reconstruction activities with the schedule of those who will continue to occupy and use the remaining portion of the building. One example is demolition activities, which are always disturbing tasks because they inevitably involve a high level of noise, dust, dirt, odor and debris. However, they must be completed while respecting the welfare and schedule of building occupants. Another example is the disruption of utility service. It is an extremely sensitive issue in reconstruction projects. In order to overcome this problem some owners develop a coordination schedule to incorporate the operation of the existing building and the construction activities in one master schedule.

3.1.2.8 Liquidated Damages

Liquidated damages clauses are being used as part of the general condition of construction contracts. They state that the contractor will be liable to pay the owner an "x" dollars for each day that the contractor has delayed the date of substantial completion. The project is deemed to be substantially complete, when it meets certain criteria as specified in the Construction Lien Act. The owner will have to substantiate to the court the amount of liquidated damages claimed. The use of liquidated damages is reported to work towards the expedition of the construction work by the contractor in order to avoid any potential litigation.

3.1.2.9 Change Directive vs. Change Notice

Construction projects very often face the need to change the scope of work for one reason or another. These changes usually have a negative impact on the schedule performance of the project [Hansen, 1994], [CII, 1990] and [Semple, 1996]. In such cases, the architect issues a Change Notice to the contractor. The contractor then prices the change and submits it to the architect. It usually takes a long time before the owner, architect and contractor come to an agreement as to the final value of the change which causes considerable delay to the project duration [Wideman, 1995] and [Veenendaal, 1998].

Reconstruction projects do not usually have the luxury to entertain the formal process of a change order. CCDC2 1994 introduces a new mechanism called Change Directive. When the owner requires a change in the work and (1) the change is urgently required or it would not be expedient to attempt to reach agreement on the method of the adjustment to the contract price or contract time prior to its commencement; or (2) there has been failure of the parties to agree on the method of adjustment to the contract time, then the owner may issue a Change Directive [CCDC2, 1994]. This mechanism authorizes the contractor to proceed with the change and for the final value to be determined later after a thorough examination takes place by the owner and the Architect. The use of Change Directives is reported to have a significant impact on improving the overall schedule performance.

Fig. 3.1 illustrates the formal change order process via change notice and Fig. 3.2 illustrates the suggested change order process via change directive.

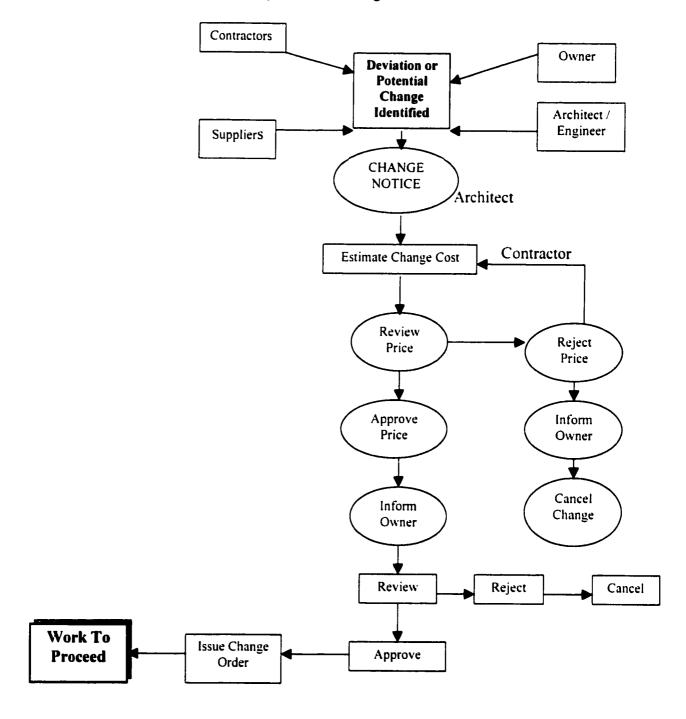


Fig. 3.1 The Formal Change Order Process via Change Notice

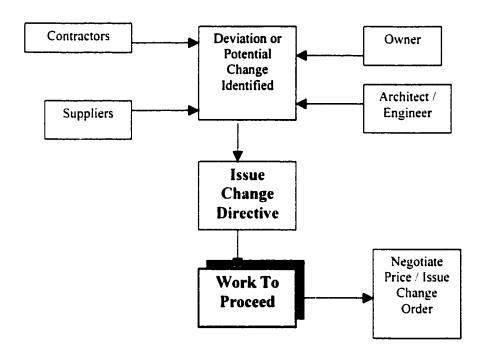


Fig. 3.2 Change Order Process via Change Directive

3.1.3 Quality Control Category

Quality control becomes more challenging in reconstruction projects involving operating facilities. Since the building end users and operators are in the vicinity of the construction operation, they build certain expectations towards the quality of the final product and they monitor it with zero tolerance. In reconstruction projects, owners have been trying to use a variety of quality control factors in order to improve the quality of their projects. In this section six factors are explored.

3.1.3.1 Quality Standards and Specifications (User / Operator Input)

The interviewees indicated that the designers meet with the owner's operation and maintenance staff to gather input. The designers, also, meet with the authorities having jurisdictions to build their specific requirements into the specifications.

3.1.3.2 Responsibilities of Individuals towards Quality

The provision of an organizational chart backed up by a text defining responsibilities of key people was found to be an essential tool for controlling quality in reconstruction projects.

3.1.3.3 Independent Inspection Firms

Most owners use the services of independent inspection firms to oversee material and workmanship in highly specialized areas such as waterproofing or building envelops.

3.1.3.4 Inspection by Operator / Maintenance

Operation and Maintenance staff within the owner organization inherits the building after reconstruction is completed. Usually, they have operation and maintenance manuals that allow them to follow systematic approaches to perform their work in the most efficient manner. This requires the assembly of the different components of the building during the

reconstruction process to be carried out in a specific format. Their early inspection of the work during the construction process helps to decrease or even eliminate any rework that may be required at later stages.

3.1.3.5 Inspection by End Users

Similar to inspection by operation and maintenance staff, inspection by end users is reported to be of significance to reconstruction projects of operating facilities.

3.1.3.6 Pre-qualification of Contractors

Most owners tender their projects in an open public setting, which means that any contractor, can obtain the tender documents and submit a bid. However, some owners open their tenders to only a group of pre-qualified contractors. Contractor pre-qualification is a process used to determine a contractor's ability to perform the work associated with a project prior to the bidding process. The selection of a qualified and capable construction contractor is essential to the successful completion of the construction contract [Elton et al, 1994].

3.1.4 Scope Control Category

In reconstruction projects, the owner is faced with a higher level of uncertainty as a result of unforeseen site conditions or concealed services in the existing facility. Also,

defining the scope of modifying an existing facility to serve another purpose can be considered a challenging task. From the above, it can be hypothesized that scope definition has an impact on the outcome of reconstruction projects. The literature search and field review led to the identification of three factors or tools that may correlate with the outcome of reconstruction projects.

3.1.4.1 Decomposition

Decomposition was not found to be a significant contributor to the success or failure of reconstruction projects.

3.1.4.2 Benefit / Cost Analysis

This factor was not viewed as an important factor in the preliminary field review

3.1.4.3 As-Built Drawings

The provision of adequate as-built drawings of the existing facility is a contributor to an appropriate scope definition. Some owners provide the time and effort of their own staff to keep the as-built drawings up to date. Several references analyzed and explained the significance of adequate as-built drawings to facilitate building management including reconstruction [Liu et al., 1994].

3.1.4.4 Constructability Review

Constructability in a broader definition can be viewed as a non-traditional control tool that requires customer input in every phase of the capital project planning such as front-end engineering, detailed design, operation and maintenance [Geile-Robert J., 1996]. Several references cited constructability as significant control procedures in complex projects. See [Hanlon and Sanvido. 1995], [Gibson et al, 1996], [CII, 1986b] and [Haas et al., 1997]. Field research also revealed that some owners take constructability into consideration to improve the performance of their reconstruction projects.

3.1.4.5 Design Committees

Most owners form design committees that include building users, operators and maintenance staff, in order to provide input into the desired final product.

3.1.5 Communication Control Category

In reconstruction projects, the combination of an increasingly challenging design process as well as the demand for detailed information and growing client expectations in delivery times have placed greater emphasis on the need for effective communication. Effective communication becomes more challenging when so many parties are involved in the process.

In the past few years, every owner organization has implemented various techniques, different approaches and many initiatives in an effort to improve communication within their reconstruction projects. This study explored those approaches in order to incorporate best practices into the proposed model and further check their significance to the improvement of reconstruction projects' performance. Through the literature search and the preliminary field review, the writer was able to hypothesize four factors that may correlate with high performance projects.

3.1.5.1 Site Meetings with Users Representatives

In reconstruction projects some owners implemented the idea of including a representative from the end users in the weekly or biweekly construction meetings. Those owners claim that this approach has improved the level of information flow among the project stakeholders.

3.1.5.2 Electronic Communication

Most construction owners make use of information technologies to various degrees. Owners, who employ knowledgeable staff and the technological capabilities, have applied electronic communication extensively. That can be done through the use of email as a tool of communication between the various stakeholders, or exchanging engineering information electronically via floppy diskettes.

3.1.5.3 Implementation Team

In some cases it was observed that, the owner formed what was called an implementation team. This team included a broader base of representatives of those who were affected by the reconstruction. This team may include end users, operation, maintenance, neighbors and, in some instances, representatives from the public. This team meets regularly with representatives from the construction team to obtain direct information about the progress of the project, its various phases and the impact on the implementation team.

3.1.5.4 Direct Communication Sub-teams

In every construction project, owners identify the project stakeholders and form an organizational structure that explains the communication path and the flow of documentation. Fig 3.3 illustrates the Project Formal Communication Path. Because of the increasing complexity and the need for a quicker response time when dealing with a problem, owners in reconstruction projects adopted a protocol to form a direct communication sub-team that includes only those who are involved in the problem. This helps to expedite the problem solving process. Fig. 3.4 illustrates an example of the Direct Communication Teams.

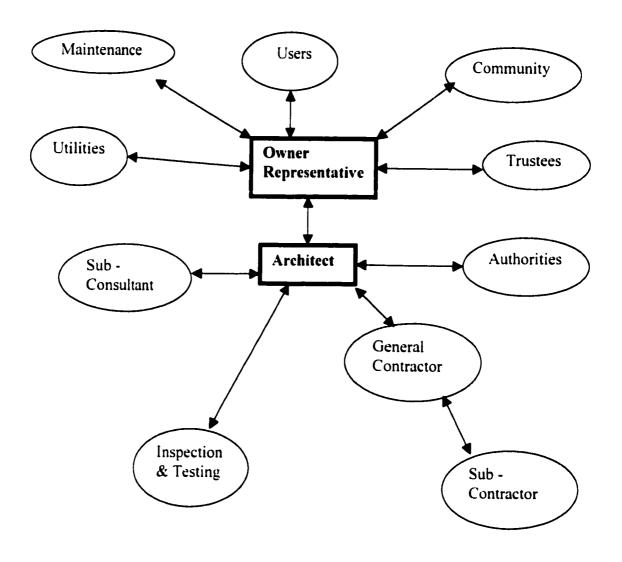


Fig 3.3 The Project Formal Communication Path

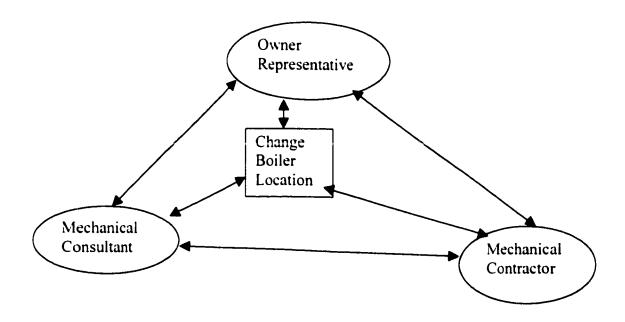


Fig. 3.4 Example of a Direct Communication Team

3.1.6 Safety Control Category

Safety control is of particular significance in reconstruction projects because the health and safety of the construction team is not the only concern, but also the health and safety of the occupants, users and operators of the building [Hollingshead, 1998]. Their presence in the building imposes limitations on the reconstruction operations, in particular activities that produce odors, smoke or noise. Another source that imposes limitations and constraints on the overall reconstruction operations is the presence of hazardous material in the old building components. Components such as asbestos material and PCB need special precautions and have to be handled in compliance with the

Health and Safety Acts. Building owners apply different methods to control safety in their reconstruction projects. Three factors were reported in the preliminary field review. They are reported to be the most frequently used tools. Also, three factors were reported in the literature, however, they were not confirmed in the preliminary field review.

3.1.6.1 Formal Safety Meetings with Supervisor

The preliminary field review revealed that, this factor is not important to reconstruction projects

3.1.6.2 Site Safety Inspection

The owner's representatives who participated in the preliminary field review did not recommend this factor for further analysis.

3.1.6.3 Upper Management Involvement

This factor was not viewed as being important by the preliminary field review.

3.1.6.4 Joint Health and Safety Committee

Occupational health and safety administration was cited as one of the important strategies to achieve excellence in safety performance [Jaselskis et al., 1996]. Some construction

owners form a Joint Health and Safety Committee, which includes members from the construction team and members from the occupants or the users of the building. This committee's role is to meet regularly to discuss safety-related issues during the reconstruction of the facility. In other words, this committee's meetings become the forums in which the users were able to voice their concerns with regards to any unsafe practice by the contractor's forces. At the same time, it was an opportunity for the contractor to coordinate and plan certain phases of the work, which may result in an unsafe work environment by the users.

3.1.6.5 Awareness Sessions

Training has always been an integral part of safety planning [Davis and Tomasin, 1990]. Owners of reconstruction projects have developed special awareness sessions for their projects. These are sessions especially designed for reconstruction projects. Some of these sessions are organized for the construction workers in order to increase their awareness of sensitive issues such as odor, dust and noise, which are not normally a concern in new construction projects. Other sessions are organized for the users or occupants of the facility to increase their awareness of construction safety such as required safety clothing in construction sites and safety signs and what they mean.

3.1.6.6 Emergency Plan and Procedures

Adequate equipment for emergency procedures and general rules such as a record of inspections and test results, may be kept along with the measures to be taken in a case of "what-if". Procedures and rules are to be established and followed at all times, especially during emergencies. An appropriate emergency plan must exist in case an accident occurs.

3.1.7 Site Control Category

The unique characteristics of reconstruction projects give site control more significance. Working within an occupied and fully operated facility makes reconstruction projects struggle for space. Space congestion introduces a variety of challenges. These challenges may include available space for storage or material handling, and access to and from the construction area. The interaction between the operating portion of the facility and the reconstructed space becomes another challenge. The management and control of the shared space between construction personnel and the occupants becomes a problem facing the construction manager (i.e. parking space). The researcher was able to hypothesize two factors that may have an impact on the performance of the project.

3.1.7.1 Site Layout Plan

Including a site layout plan with the tender documents is not a traditional control factor. However, it was observed that some construction owners include it with the tender documents. This eliminates any future dispute that may arise regarding availability of space and access for the contractor to certain areas. When constraints arise after tender award, they may result in time delay and extra costs.

3.1.7.2 Relocation Schedule

Reconstruction projects very often involve several moves and relocation of occupants' work areas. These relocations may include the move of workstations or services such as telephones, computer networks, fire alarms and security systems. These activities can involve many surprises, which may subsequently, end up in delaying the project or increasing the cost of construction. The researcher, therefore, hypothesized that when a relocation schedule is developed and included in the tender documents, it may yield higher performance.

3.2 SUMMARY OF THE PRELIMINARY FIELD REVIEW

The literature review followed by a preliminary field review has identified seven categories and thirty-six factors that may contribute to the improvement of the overall performance of reconstruction projects. These factors will be considered for further

analysis by this research in an effort to develop a predictive model for the management of reconstruction projects that enable Project Managers to predict the over all performance of the project. Table 3.2 provides a summary for the results of the preliminary field review. The table includes the thirty-six factors, which were considered to be relatively important, and, also, the factors, which were perceived not to be important.

Table 3.2: Results of the Preliminary Field Review

CATEGORIES	FACTORS	SOURCE	RESULTS
COST	Budget Baseline and Budget Allocations		Important
	Work Packages Costing		Important
	Cost Breakdown Structure (CBS)	LITERATURE	Important
	Cost Coding		Not Important
	Earned Value		Not Important
	Cost Variance (CV)		Important
	Cost Ratio		Not Important
	Forecast Analysis		Important
	Unit Prices		Important
	Cash Allowances	FIELD	Important
	Cash Flow		Important
SCHEDULE	Work Breakdown Structure		Important
	Bar Charts		Important
	Critical Path Method	LITERATURE	Important
	Incremental Milestones		Important
	Time Variance		Important
	Percent Complete		Important
	Coordination Schedule	FIELD	Important
	Liquidated Damages	,	Important
	Change Directive vs. Change Notice		Important
QUALITY	Quality Standards and Specifications (With Input		Important
	from Maintenance/Operation)		
	Responsibilities of Individuals Towards Quality	LITERATURE	Important

Table 3.2: Continued

QUALITY	Inspection and Testing	LITERATURE	Important,
			But see below
	Independent Inspection Firms		Important
	Inspection by Operator / Maintenance	FIE:D	Important
	Inspection by End User		Important
	Pre-qualification of Contractors		Important
SCOPE	Decomposition		Not Important
	Benefit / Cost Analysis	LITERATURE	Not Important
	As- Built Drawings		Important
	Constructability Review	FIELD	Important
	Design Committees		Important
COMMUNICATION	Site Meetings(Bi-Weekly with users		Important
	Representatives)		
	Electronic Communication	LITERATURE	Important
	Implementation Team	-	Important
	Direct Communication Sub-team	FIELD	Important
SAFETY	Formal Safety Meetings with supervisor		Not Important
	Site Safety Inspection	LITERATURE	Not Important
	Upper Management Involvement		Not Important
	Joint Health and Safety Committee		Important
	Awareness Sessions	FIELD	Important
	Emergency Plan and Procedures		Important
SITE	Site Layout Plan	LITERATURE	Important
	Relocation Schedule	FIELD	Important

3.3 QUESTIONNAIRE SURVEY

A questionnaire was developed in order to collect the required data for the construction of the proposed model. The developed questionnaire was first tested in order to validate its suitability for collecting the required information. The questionnaire was then revised, accordingly, taking into account comments, which were made by the initial participants.

One major change was that the thirty-six control factors were rearranged from those in Table 3.2 to follow the project life cycle. In Table 3.2, the factors were arranged in seven different control categories namely cost control, schedule control, quality control, communication control, safety control, scope control and site control. In the questionnaire, however, the factors were rearranged into eight stages based on the project life cycle. These eight stages were scope definition, tendering, schedule control, cost control, quality control, communication control, safety control and project completion. The final version of the questionnaire is included in Appendix 2.

To encourage more construction professionals to participate in the survey, the questionnaire was developed to fit one page. This approach reduced the required time for completing the questionnaire, which resulted in a positive attitude towards the research.

The questionnaire was used to collect data in a structured interview format. Each questionnaire collected observational data related to a case study about one project that was completed in the past. This data included information about the utilization of certain factors in the management and control of the project, as well as information related to its overall performance. The researcher met with different construction professionals to discuss the project circumstances in detail and to allow the interviewee to provide in a free format any additional data that may help the research. Thirty-one organizations

participated in this research. The interviewees were in positions that perform different construction management and project administration functions. The questionnaire was divided into four main parts, which are explained in the following sub sections.

3.3.1 The Project

This section of the questionnaire gathered basic information about the project such as name of the project, the organization and type of building. Also, a question was included in this part regarding the type of reconstruction work in terms of Interior Renovations, Structural Modifications, Addition / Expansion or Phased Replacement.

3.3.2 Before Construction

This part of the questionnaire was divided into two sections. The first section was related to the Scope Definition and Planning Stage, and the second was related to the Tendering Stage. As shown in the questionnaire (Appendix 2), various detailed factors that relate to scope definition and tendering were included in this part. In addition to the detailed questions, the participants were required to provide a summarized data in the form of an overall level of planning. This summarized data was used in the development of a summary model. Both Detailed and Summarized levels of information are explained later in this section.

3.3.3 During Construction

This part started by asking the participant to indicate a weighting percentage to represent the relative importance of controlling Cost, Schedule and Quality. These weighting percentages should add up to 100%. These percentages were used later as weighting factors in the determination of the overall project performance. The process of calculating the overall performance of the project is explained later in this chapter. Also, this part included detailed questions pertaining to six different control categories. The six areas were: Schedule Control, Cost Control, Quality Control, Communication Control, Safety Control and Project Completion. In addition to the detailed questions, the participants were, also, required to provide a summarized data in the form of an overall level of schedule control, cost control, quality control, communication control and safety control.

3.3.4 Project Performance

This part captured information about the actual outcome of the case study. The required information included The Original Contract Value, The Total Value of Change Orders, The Planned Duration, The Actual Duration and The Cost of Rework or Repairs paid for by the contractor. This information was used to obtain Cost Performance Factor, Schedule Performance Factor and Quality Performance Factor. These factors were then used to produce one quantifiable measure of the overall performance of the project (Response variable) called the Project Performance Factor (PPF).

3.3.5 Detailed and Summarized Level of Information

As mentioned earlier in the previous section, the questionnaire was designed to obtain two levels of information from each case study regarding the management and control of reconstruction projects.

The first level was a detailed level, which included the previously identified thirty-six factors distributed into the different parts of the questionnaire under their respective stages of the project life cycle. The participants were asked to answer whether they used the particular factor as part of the management process of the specific project being surveyed. The available answers were ether Yes or No. These answers reduced the level of subjectivity in the data collection process.

The second level was a summarized level of information, which was the overall level of control in a particular category or stage. At the end of each section within the questionnaire, the participants were asked to assess the overall level of effort exerted in controlling a particular category in the specific project. This information included Level of Planning, Level of Schedule Control, Level of Cost Control, Level of Communication Control and Level of safety Control. The participants were asked to rank the level of control on a scale from one to five, where five was the highest.

These two levels of detail, became the bases for the development of two alternative models for predicting the overall performance of reconstruction projects. The two models

were called the Detailed Project Data Model and the Summarized Project Data Model.

Each model was developed using both Regression Analysis technique and Artificial

Neural Networks technique.

3.4 DATA COLLECTION AND ANALYSIS

As mentioned earlier, before the formal data collection process began, multiple meetings took place to fine tune the questionnaire and adjust any language problem or misinterpretations. The researcher collected the data in a structured interview format in order to ensure its quality and to avoid any misunderstanding of the questions by prospective respondents. Also, some interviewees needed more than one visit in order to allow them the opportunity to prepare the required information. Through personal contact, several organizations participated in the research. These organizations provided the researcher with valuable information related to the management and control of fifty-four different projects. The total value of the projects was over \$180M, which is considered to be a good representative sample for the overall population of reconstruction projects. Raw data, which was provided by the questionnaire participants, was organized in a *Microsoft Excel* spreadsheet for ease of management and transfer to other analysis software.

In this section, data classification, variable definition and preliminary analysis are explained.

3.4.1 Quantifying overall Project Performance

[Dependent Variable (PPF)]

It was crucial to the success of this study to develop an overall project performance factor that incorporates the desired performance indicators. A comprehensive literature search was performed to identify these indicators and their use. The research also focused on the development of quantifiable and objective measures and avoided subjective measures. In a study by Ashley, project success was measured by cost, schedule, quality, safety and participant satisfaction [Ashley et al., 1987]. In 1988, Sanvido used cost, schedule, resources, and quality as measures for project performance [Sanvido, 1988]. Another study used cost, schedule, resources, and productivity as success criteria [Charoenngam, 1994]. Whereas resources and productivity may be found to be appealing indicators in a construction firm, in an owner organization, tracking contractor productivity does not take place. Cost, schedule, value, and effectiveness were also used as success factors [Ashley and Alarcon, 1996]. A later study used safety, schedule, budget and rework as the variables for project success. However, the team investigated perceptions of project success rather than specific measures [Thomas et al., 1998]. Cost overrun, schedule overrun and the cost of rework were used to measure cost, schedule and quality performance. See [Sanvido et al., 1992], [Weston & Gibson, 1993], [Ledbetter, 1994] and [Gibson and Hamilton, 1994].

The researched data was summarized and then shared with construction professionals in owners' organizations to develop the proposed Project Performance Factor (PPF). The

preliminary interviews revealed that the three indicators were not perceived as being of equal importance to project success. Therefore, it was decided that during the data collection process, the researcher would ask the participant to provide weighting factors to the three indicators. This approach was also followed in earlier research [Dumont et al., 1997].

The Project Performance Factor is obtained by the following formula:

Where WCPF is Weighted Cost Performance Factor, $WCPF = x \ X \ CPF$.

WSPF is Weighted Schedule Performance Factor, $WSPF = y \ X \ SPF$ WQPF is Weighted Quality Performance Factor, $WQPF = z \ X \ QPF$ x, y, z are weighting factors for the three indicators, where x + y + z = 1.

Where δC is the total value of change orders.

Where δS is the total delay of the project.

Where δQ is the cost of rework.

As mentioned earlier in this section, the approach of adding the three performance factors in order to obtain the Project Performance Factor was used in previous researches [Adas, 1996]. The three performance indicators are percentages and therefore unit less. Consequently, the produced factor is expected to be simple and logical since it adds three unit less values.

Table 3.3 illustrates a descriptive analysis of the obtained data related to the development of (PPF).

Table 3.3 Descriptive Analysis for (PPF)

FACTOR	MAX.	MIN.	AVE.	SD
CPF	100.00	76.00	91.40	6.77
SPF	100.00	33.30	79.60	17.70
QPF	100.00	91.00	97.60	2.56
x	0.66	0.20	0.33	0.05
y	0.50	0.17	0.37	0.07
z	0.50	0.15	0.30	0.08
WCPF	54.90	15.40	29.72	6.73
WSPF	47.00	6.66	29.8	8.96
WQPF	56.94	14.87	29.29	9.08
PPF	99.38	67.54	88.8	8.51

Fifty-four case studies provided detailed information about fifty-four completed projects. In the questionnaire the participants were asked to provide weighting factors to the three performance indicators which are Cost. Schedule and Quality. The three weighting factors indicate the relative importance of their respective indicators. Table 3.3 demonstrates that the data included some diversity, which will allow the developed model to produce good predictions under different environments. The relative importance of Schedule Control fluctuated from 20% to 66%, Cost Control from 17% to 50% and quality Control from 15% to 50%. These fluctuations are wide enough to allow proper model development.

3.4.2 Independent Variables Classification and Definition

Independent variables were arranged into two different groups. The first group was called the Detailed Project Data, which included the thirty-six factors. The second group was called the Summarized Project Data, which included eight independent variables representing the level of control exerted in each control category.

3.4.2.1 Detailed Project Data

The Detailed Project Data group is considered to be an available detailed level of information regarding the control and management of reconstruction projects. Therefore, this group included the thirty-six factors as independent variables. The goal is to analyze the collected data and draw inferences about the relationship between these variables and

the overall performance of reconstruction projects (PPF). These relationships would, consequently, be used to determine the success related factors in reconstruction projects and develop a predictive model that can predict the overall performance of reconstruction projects based on a Detailed Project Data.

In order to facilitate the analysis of the obtained data, each independent variable was denoted an X symbol. The data was also organized in a *Microsoft Excel* spreadsheet. Each case study was denoted a number from P1 to P54. The answers, which were provided by the participants for every case study, were also entered in the spreadsheet against their respective variables. The actual outcome of each case study was also included together with the calculations of the PPF. Table 3.4 shows the thirty-six independent variables with their respective X symbol. The arrangements of the factors in Table 3.4 were different from those in Table 3.2. However, their arrangements in the questionnaire were based on the different stages of the project life cycle and the chronological progress of any construction project.

Table 3.4 Detailed Project Data (Independent Variables)

STAGES	FACTORS (Independent Variables)	X
BEFORE CONSTRUCT	ION	
SCOPE DEFINITION	Work Packages Costing	X11
AND PLANNING	As- Built Drawings	X12
	Budget Baseline and Budget Allocations	X13
	Constructability Review	X14
	Design Committees	X15
TENDERING STAGE	Quality Standards and Specifications (With Input from	X21
	Maintenance/Operation)	
	Pre-qualification of Contractors	X22

Table 3.4 Continued

TENDERING STAGE	Unit Prices	X23
	Cash Allowances	X24
	Liquidated Damages	X25
	Site Layout Plan	X26
DURING CONSTRUCT	ION	
SCHEDULE	Work Breakdown Structure.	X31
	Coordination Schedule.	X32
	Bar Charts	.\33
	Critical Path Method	.\'34
	Incremental Milestones	X35
	Time Variance	.\`36
	Percent Complete	.\\37
	Change Directive vs. Change Notice	.\38
COST	Cost Breakdown Structure (CBS	X41
	Cost Variance (CV)	λ42
	Forecast Analysis	.\'43
	Cash flow analysis	X44
QUALITY	Commitment to quality was clear.	.\.\.51
	Independent Inspection Firms	.\32
	Specifications had to be followed strictly	.\753
COMMUNICATION	Implementation Team	.\61
	Regular Site Meetings	.\62
	Rapid response mechanism	.\63
	Electronic Communication	.\64
SAFETY	Joint Health and Safety Committee	X71
	Awareness Sessions	X72
	Emergency Plan and Procedures	X73
	Special precautions had to be made	X74
PROJECT	Inspection by Operator, Maintenance and end user	X81
COMPLETION	Relocation Schedule	X82

3.4.2.2 Summarized Project Data

The Summarized Project Data group consists of eight independent variables. This group is designed in order to enable the research to develop a model based on a summarized data at the control category level. This model will enable the end user to predict the overall performance of the project in a case where no detailed data is available at the time of prediction. Also, this analysis is expected to provide an indication of the significance of a particular control category to the success of reconstruction projects.

In order to facilitate the analysis of the obtained data, each independent variable was denoted a symbol. The data was also organized in a *Microsoft Excel* spreadsheet. Table 3.5 shows the eight independent variables with their respective symbols. Independent variables *X21* and *X81* were selected to represent the overall level of effort exerted by the company in the Tendering and Completion phases respectively.

Table 3.5 Summarized Project Data (Independent variables)

Summarized Data (Independent variables)	Symbol
Over all level of Planning	LP
Over all level of Tendering	X21
Over all level of Schedule Control	LS
Over all level of Cost Control	LC
Overall Level of Quality Control	LQ
Over all level of Communication Control	LCOM
Over all level of Safety Control	LSAF
Over all level of Completion	X81

3.4.3 Preliminary Data Analysis

3.4.3.1 Detailed Project Data

The data was organized in a *Microsoft Excel* spreadsheet in order to facilitate its analysis and migration to other analysis tools. The variables were operationalized to a zero or a one. If the factor was included in the project management process of the case study, the answer was Yes, otherwise it was No. A Yes answer received a One in the spreadsheet, while, a No answer received a Zero. The organized data in the spreadsheet revealed the fact that not all of the thirty-six variables are contributing to the success or failure of reconstruction projects. It was evident that, it was not practical to carry the entire thirty-six variables in further detailed analysis due to the lack of significant relationship between some of the independent variables and (PPF).

The purpose of the Preliminary Data Analysis was, therefore, two folds:

- 1- To examine the data of the available case studies and confirm the sufficiency of the data for modeling purposes; and
- 2- To try to reduce the number of variables to a manageable number without loss of model accuracy

With respect to the confirmation of the sufficiency of the data for modeling purposes, Microsoft Excel was used to produce scatter plots and to plot the trend line between each independent variable and the PPF. Appendix 3 includes all the produced plots. Appendix 3 shows that all trend lines exhibit logical relationships between each independent variable and the dependent variable PPF, thus, confirming the sufficiency of the data. For example, the scatter plot and the trend line for X34 (Critical Path Method [CPM]) demonstrate an increase in the PPF under the utilization of CPM.

With respect to the reduction of the number of variables to a manageable number without loss of model accuracy, the data was analyzed using *Systat*. *Systate* is commercial statistical analysis computer software produced by SPSS Inc. The utility of the linear relationship between the response variable PPF and each independent predictor was tested using *Systat*. *Systat* produced the Correlation Coefficient (r), F- test and *p-value* for every linear relationship. The *Systat* output is included in Appendix 4. The results are summarized and tabulated in descending order by (r) in Table 3.6.

Table 3.6 Preliminary Analysis for the Detailed Data.

FACTOR	NAME Correlation		F - test	P-Value
		Coefficient(r)		
X12	As-Built Drawings	0.866	155.55	0.000
X81	Inspection by O&M/End users	0.825	110.73	0.000
X21	Standards & Specs. with input of O&M	0.815	102.87	0.000
X33	Bar Charts	0.798	90.866	0.000
X22	Pre-qualifications of contractors	0.754	68.617	0.000
X34	Critical Path Method	0.753	68.302	0.000
X71	Joint Health & Safety Committee	0.741	63.446	0.000
X32	Coordination Schedule	0.737	61.919	0.000
X23	Unit Prices	0.725	57.648	0.000
X63	Rapid Response Mechanism	0.696	48.807	0.000
X62	Regular Site Meetings	0.683	45.387	0.000
X42	Cost Variance (CV)	0.678	44.209	0.000
X15	Design Committee	0.591	27.858	0.000

Table 3.6 Continued

X13	Budget Baseline & Budget Allocation	0.571	25.838	0.000
X24	Cash Allowances	0.569	24.931	0.000
X52	Independent Inspection Firms	0.560	23.716	0.000
X35	Incremental Milestones	0.547	22.199	0.000
X37	Percent Complete	0.467	14.511	0.000
X36	Time Variance	0.266	3.953	0.052
X31	Work Breakdown Structure	0.223	2.709	0.106
X82	Relocation Schedule	0.207	2.330	0.133
X41	Cost Breakdown Structure	0.200	2.156	0.148
X25	Liquidated Damages	0.197	2.089	0.154
X61	Implementation Team	0.187	1.886	0.176
X44	Cash Flow Analysis	0.166	1.482	0.229
X26	Site Layout Plan	0.161	1.382	0.245
X53	Specification had to be followed strictly	0.152	1.222	0.274
X51	Commitment to quality was clear	0.152	1.236	0.271
X11	Work Packages Costing	0.146	1.132	0.292
X38	Change Directives vs Change Notices	0.129	0.883	0.352
X73	Emergency Plan & Procedures	0.116	0.705	0.405
X74	Special precautions had to be made	0.090	0.423	0.519
X43	Forecast Analysis	0.065	0.220	0.641
X14	Constructability Review	0.055	0.157	0.694
X72	Awareness Sessions	0.016	1.851	0.180
X64	Electronic Communications	0.012	0.007	0.934

Variable Selection

Based on the information provided in Table 3.6, the variables that have a significant relationship with the PPF were considered for further analysis and model building. The criteria for selecting the variables for further analysis were as follows:

1- (r) > 0.5

(r) explains the strength of the linear relationship between the independent variable and the dependent variable PPF. Most researchers consider (r) > 0.5 indicates significance and (r) > 0.7 indicates excellent correlation [Sanvido et al, 1992] and [Ashley et al,

1987]. Therefore, factors with (r) > 0.5 was considered for further analysis and model building process.

2- Fobserved > Fcritical

F_{observed} should be > F_{critical} in order for the variable to have a significant relationship with PPF. F_{observed} is the value produced by *Systat*, which is included in Table 3.6. $F_{critical} = F_{\alpha}$, P-1, n-P. For 95% significance, α =0.05. Since we are considering one variable at a time, then P-1=1. Also, since we have fifty four observations, then n-P=52. From the standard Statistical Tables, F_{0.05,1,53}=4.01.

3 - P-values < 0.0005

P-Value is the Significance Probability. It provides an evidence of the significant relationship between the independent variable and PPF. Most investigators use *P-values* < 0.0005. For more information on this test, the reader is referred to the Systat reference manual. [SPSS, 1997].

Based on the above criteria, only the top seventeen factors in Table 3.6 will be considered for further analysis and model building. The remaining factors did not prove to have a significant relationship with the overall performance of reconstruction projects PPF. For example, X37 obtained a satisfactory P-value = 0 which is < 0.0005 and a satisfactory F-ratio = 14.511 which is > 4.01. However, it obtained an unsatisfactory r = 0.467 which is < 0.5.

By examining the factors that have been removed, it is possible to note that they have been compensated for by other factors that are included in the top seventeen factors. For example, Percent Complete, Time Variance and Work Breakdown Structure are schedule control factors which were accounted for by other schedule control factors that were included in the top seventeen factors such as Critical Path Method. Bar Charts and Incremental Milestones. However Critical Path Method is a more rigorous schedule control factor than Work Breakdown Structure, which may explain the selection of Critical Path Method and the removal of Work Breakdown Structure. Similarly, all removed factors have been accounted for in the top seventeen factors.

The top seventeen factors include three factors at the Planning and Scope definition Stage, four factors at the Tendering Stage, four factors for Schedule Control, one for Cost Control, one for Quality Control, two for Communication Control, one for Safety Control and one at the Project Completion stage. This preliminary analysis suggests that the management and control of planning, tendering and scheduling is significant to the overall performance of reconstruction projects.

These seventeen factors will be used in the following chapters to develop a predictive model that enables the users to predict the overall performance of reconstruction projects based on Detailed Project Data.

3.4.3.2 Summarized Project Data

The process, which was followed to analyze the Detailed Project Data, was also followed to analyze the Summarized Project Data. The *Microsoft Excel* scatter plots are included in Appendix 3. Also, the *Systat* output is included in Appendix 4. The results are summarized and tabulated in descending order by (r) in Table 3.7.

Table 3.7 Preliminary Analysis for the Summarized Data.

Category	Correlation	F - test	P-Value
	Coefficient(r)		
LS (level of scheduling)	0.866	155.554	0.000
LP (level of planning)	0.851	136.448	0.000
X81 (level of Completion)	0.825	110.736	0.000
X21 (Level of Tendering)	0.815	102.876	0.000
LSAF (level of safety)	0.717	55.097	0.000
LCOM (level of communication)	0.710	52.796	0.000
LC (level of cost control)	0.668	41.963	0.000
LQ (level of quality control)	0.550	22.594	0.000

Based on the previous selection criteria, all the independent variables in the Summarized Project Data group proved to have a strong relationship with PPF. Therefore, all of these variables will be considered for further analysis and model building. The goal is to develop a predictive model based on a Summarized Project Data. The summarized data is the expected level of control to be exerted on a particular control category. These results once again prove that good Planning, Tendering, and Scheduling is significant to project success.

The model building process is described in Fig. 3.5. Chapter four deals with the model building process utilizing a Statistical Regression Analysis technique, while, chapter five deals with the model building process utilizing the Artificial Neural Network technique.

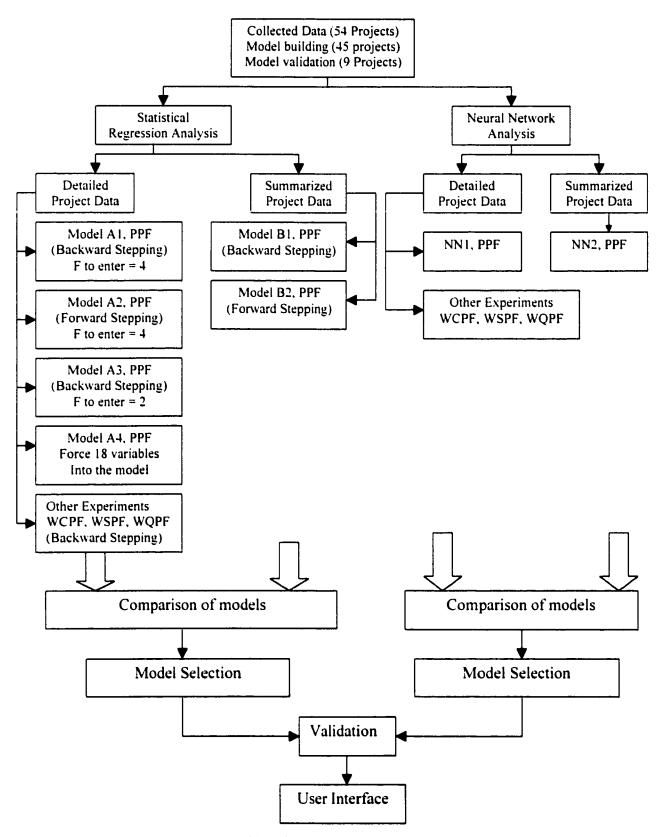


Fig. 3.5The Model Building Process

CHAPTER 4 DEVELOPING AND VALIDATING A PREDICTION REGRESSION MODEL

This chapter presents the model building process using statistical multiple regression methods. The data was analyzed using the SYSTAT 7.0 for Windows (*Systat*) software package, which is produced by SPSS Inc. Various *systat* language and procedures were used in defining the descriptive statistics, executing the multiple regression analysis and checking the model adequacy.

It was essential to divide the data into two groups. The first group was used to develop the model, and the second one to test its validation. Enough data was needed in the first group in order to ensure the development of solid models. Similarly, an adequate size validation set of data was required in order to test the predictive performance of the model. Therefore, the data was divided into two sets, a model building set which included forty-five projects and a validation set which included the remaining nine projects. It can be noted that the size of the validation set is 20% of the size of the model building set, which is considered to be a reasonable percentage.

Following the model building process, which is shown in Fig. 3.5, various predictive models for project performance were developed using Statistical Analysis and utilizing

the Detailed and Summarized Project Data which were provided in the case studies. In the following sections, the process of developing the two types of models is explained. The first model is based on a Detailed Project Data, while the second is based on a Summarized Project Data.

4.1 A PREDICTIVE MODEL BASED ON A DETAILED PROJECT DATA

The preliminary data analysis of chapter three resulted in the identification of seventeen different factors that significantly contribute to the overall performance of reconstruction projects (PPF). These factors can be used proactively by project managers to control reconstruction projects and minimize the slippage or the deviation of actual project overall performance from the planed performance. As such, the seventeen factors were used to develop the proposed predictive model for the overall project performance.

In order for the model to be sensitive to the different types of reconstruction projects, another factor was added to the seventeen factors. This factor is the type of reconstruction project and is denoted by X₀. Table 4.1 shows the final list of the eighteen factors used to develop the predictive model.

As explained earlier in chapter three the collected data was organized in a *Microsoft Excel* spreadsheet. The statistical tool, which was used to analyze the data and develop the model, was *Systat*. *Systat* is compatible with *Microsoft Excel* release 4. Therefore, the

data spreadsheet was saved in *Excel* release 4. The data was, then, exported from *Excel* to *Systat* using the file import option in Systat.

Table 4.1 Detailed Project Data (Independent Variables Final List)

CATEGORIES	FACTORS (Independent Variables)	X
SCOPE DEFINITION	Type of reconstruction project	.XO
AND PLANNING	As- Built Drawings	X12
	Budget Baseline and Budget Allocations	.\. 1.3
	Design Committees	X15
TENDERING STAGE	Quality Standards and Specifications (With Input from	X21
	Maintenance/Operation)	
	Prequalification of Contractors	X22
	Unit Prices	.\'23
	Cash Allowances	X24
SCHEDULE	Coordination Schedule.	X32
	Bar Charts	.\'33
	Critical Path Method	.\34
	Incremental Milestones	.\35
COST	Cost Variance (CV)	X42
QUALITY	Independent Inspection Firms	X52
COMMUNICATION	Regular Site Meetings	X62
	Rapid response mechanism	.\63
SAFETY	Joint Health and Safety Committee	X71
PROJECT COMPLETION	Inspection by Operator, Maintenance and end user	.\87

Stepwise regression has been used to develop the required model. Fig 4.1 shows the regression screen in *systat*. Fig 4.1 shows a portion of the dependent and independent variables arranged in one field. Two other fields are available to add or remove the

required independent or dependent variables. An options button is also available to enable users to gain access to the Regression Options screen.

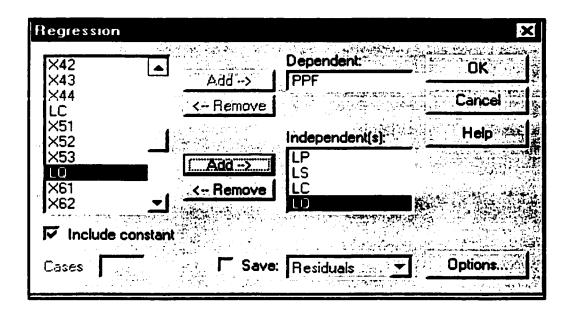


Fig. 4.1 The Regression Screen in SYSTAT 7.0

Fig. 4.2 shows the regression options screen in *systat* Fig. 4.2 shows that the user has the ability to select either a complete regression or stepwise regression. *systat* includes two different procedures for the development of stepwise models: forward selection and backward elimination. *Systat*, also, provides the user with the facility to specify add and remove criteria. The default values are F=4 to enter and F=3.9 to remove.

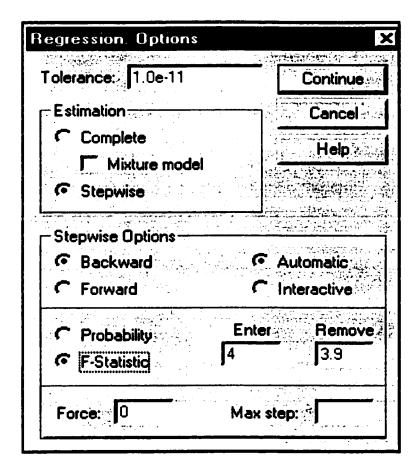


Fig. 4.2 The Regression Options Screen in SYSTAT 7.0

Forward stepping begins with no variables in the equation, enters the most significant predictor at the first step and continues adding and deleting variables until non can significantly improve the fit.

Backward stepping begins with all candidate variables, removes the least significant predictor at the first step and continues until no insignificant variables remain.

4.1.1 Model Building

As shown in Fig. 3.5, systat was utilized in various modeling experiments using its forward stepping and backward stepping techniques. As it was mentioned earlier Systat comes with default values for F=4 to enter and F=3.9 to remove.

For a model that includes eighteen variables with the use of forty-five case studies:

$$F_{critical} = F_{\alpha, p-1, n-p} = F_{0.05, 18, 26} = 2.04$$
.

Where n is the number of observations, which equals 45. P is the number of potential predictors in the complete model, which equals eighteen predictors plus the constant (total 19). P-1 is the number of degrees of freedom for the regression, while n-p is the number of degrees of freedom for the error. The $F_{critical}$ value of 2.04 will be utilized later in this chapter in one of the experiments to develop the proposed predictive model.

Model A1, Detailed Project Data Vs. PPF

Backward Stepping with F=4 to enter

The default enter and remove criteria of *systat* were used to construct the required model. The default criteria were F= 4 to enter and F=3.9 to remove. The model was produced using backward stepping technique. The detailed steps of backward stepping and its *systat* output is included in Appendix 5a and summarized in Table 4.2.

Table 4.2 Detailed Project Data Model results (A1),

Backward Stepping with F=4 to enter

Adjusted Squared Multiple R = 0.904

F-ratio = 83.549 *Pvalue*=0.00

Variable	Coefficient	T Statistics	Partial F
Constant	74.589	80.615	0.000
X12 (As-Built)	6.681	3.485	0.001
X15 (Design Committees)	2.674	2.294	0.027
X22 (Pre-qualifications of Contractors)	4.748	3.574	0.001
X34 (CPM)	3.180	2.538	0.015
X81 (Inspection by O&M / end-users)	5.013	3.102	0.004

Model A2, Detailed Project Data Vs. PPF

Forward Stepping with F=4 to enter

The default enter and remove criteria of *systat* were used to construct the required model. The default criteria were F = 4 to enter and F = 3.9 to remove. The model was produced using forward stepping technique. The detailed steps of forward stepping and its *systat* output is included in Appendix 6 and summarized in Table 4.3.

Based on the information provided in Table 4.2, 4.3, Appendix 5a and Appendix 6, it can be concluded that the model developed using the backward technique (Model A1) is more useful in predicting the overall performance of reconstruction projects. It includes one more variable and also has a higher Adjusted Squared Multiple R. It was, also, reported in the literature that backward stepping is preferable over forward selection since

it has the advantage of looking at all the available variables in the early stages of the model building process.

Table 4.3 Detailed Project Data Model results

Forward Stepping with F=4 to enter

Adjusted Squared Multiple R = 0.899 F-ratio = 99.280 Pvalue = 0.00

Variable	Coefficient	T Statistics	Partial F
Constant	74.938	86.305	0.000
X12 (As-Built)	7.462	4.004	0.000
X22 (Pre-qualifications of Contractors)	5.174	3.874	0.000
X71 (Joint Health & safety Committee)	5.110	4.150	0.000
X81 (Inspection by O&M / end-users)	3.836	2.234	0.031

Model A3, Detailed Project Data Vs. PPF

Backward Stepping with F=2 to enter

In order to examine the probability of adding more variables to the model, the enter and remove criteria were reduced below the default values in *Systat*. F=2 to enter and F=1.9 to remove were used in order to meet the $F_{critical}$ value of 2.04. The resulted model and its ANOVA table is included in Appendix 5b and summarized in Table 4.4. Table 4.4 shows the model, which includes eight variables. However, two of the added three variables, X13 and X35, have *P values* (Partial F) exceeds α =0.05. These two variables also have $t_{observed} < t_{critical}$.

$$t_{critical} = t_{\alpha/2, n-p} = t_{0.025, 36} = 2.03$$

The third variable, X24, when added to Model A1, resulted in a reduction in the overall model utility. Therefore, Model A3 is rejected.

Table 4.4 Detailed Project Data Model results,

Backward Stepping with F=2 to enter

Adjusted Squared Multiple R = 0.910

F-ratio = 56.419 *Pvalue*=0.00

Variable	Coefficient	T Statistics	Partial F
Constant	76.666	42.750	0.000
X12 (As-Built)	7.846	4.001	0.000
X13 (Budget Baseline & Allocation)	4.258	1.67	0.108
X15 (Design Committees)	3.804	2.786	0.008
X22 (Pre-qualifications of Contractors)	3.861	2.847	0.007
X24 Cash Allowances	-7.013	-2.196	0.035
X34 (CPM)	3.983	2.962	0.005
X35 (Incremental Milestones)	-2.118	-1.426	0.162
X81 (Inspection by O&M / end-users)	5.732	3.520	0.001

Model A4, Detailed Project Data Vs. PPF

Force the eighteen variables into the model

Another experiment was the use of the (Force) option in the regression option screen in *Systat*, in order to force all of the eighteen variables into the model. The detailed result of

the model is included in Appendix 5c. In Appendix 5c, it is evident that only three variables posses satisfactory (P) values (partial F< α = 0.05). Moreover, the same three variables are the only variables in the model which have t_{observed} > t_{critical}

$$t_{critical} = t_{\alpha/2, n-p} = t_{0.025, 26} = 2.056$$

Also, the F-ratio for this model is 20.542, which is significantly lower than the F-ratio in Model A1. Therefore, it is concluded that the Model A1 is the selected predictive model for the overall performance of reconstruction projects. Further diagnostics and validation for the selected Model A1 is discussed in the following subsections.

4.1.2 Model Diagnostic (Model A1)

The selected predictive model is given by the formula:

PPF = 74.589 + 6.681 X₁₂ (As-built) + 2.674 X₁₅ (Design Committees) + 4.748 X₂₂ (Pre-qualification of Contractors) + 3.180 X₃₄ (CPM) + 5.013 X₈₁ (Inspection by O & M end-users)

Model Utility

The Adjusted Squared Multiple R = 0.904. This statement means that, the model is able to explain 90.4% of the variability in the data. This value is considered to be an excellent indicator of the model's expected performance.

F-ratio

 $F_{critical} = F_{\alpha, P-1, n-P}$. For 95% significance, α =0.05.

Since we have five variables: $\rightarrow P = 1(Constant) + 5 = 6 \rightarrow$

Regression degrees of freedom = P-1 = 6-1=5

Also, since we have forty-five case studies \rightarrow n=45 \rightarrow

Error degrees of freedom = n-p = 45-6=39.

From the standard Statistical Tables $F_{critical} = F_{0.05,5,39} = 2.44$.

F_{observed} of this model=83.549, which is significantly larger than F_{critical}.

P-Value

P-Value is the Significance Probability or the probability of exceeding the F-ratio when the group means are equal [SPSS, 1997]. In the end of Appendix 5a, the *Systat* Analysis Of Variance calculations show a *P-value* of 0.00 which is <0.0005. This is another indication of the overall significance of the model

T-Statistics

T-Statistics is an indication of the significance of the individual predictor. For the individual predictor to be significant

tobserved>tcritical.

$$t_{critical} = t_{\alpha/2, n-p} = t_{0.025, 39} = 2.021$$

Table 4.2 shows that all the predictors in the Model A1 have tobserved tcritical.

Partial F

It assesses the partial significance of the individual predictor and its contribution to the overall model based on the fact that the other variables are already in the model. Table 4.2 shows that all the variables have (*P Value* for partial F) < α =0.05 which is the preset value in *Systat*.

Tolerance

Tolerance is an indicator of muticollinearity. Muticollinearity inflates the variance of the least squares estimators and possibly any predictions made. Tolerance is 1 minus the multiple correlation between a predictor and the remaining predictors in the model. All of the predictors in Model A1 have a tolerance >0.1, which indicates that muticollinearity, does not exist among the predictor variables.

Outliers

An outlier among a set of residuals is one that is much larger than the rest in absolute values. The presence of an outlier can affect the least squares fitting of the model. *Systat* provides a residuals-output, which includes different statistical measures for detecting outliers. The residual table is included in Appendix 5d. The first column in Appendix 5d includes the model's predicted values for PPF. The residual column includes the difference between the predicted and the actual PPF. It can be noticed that no outliers

exist. Also, the correlation coefficient (r) between the predicted and the actual values of PPF is 0.96, which is considered to be an excellent correlation.

Leverage is also another measure that detects outliers. Any observation is considered to have a large leverage and is consequently considered to be an outlier if its leverage is >3p/n., where p is the number of degrees of freedom and n is the number of observations. In this model the leverage should not exceed 0.4 since it includes five predictors in addition to the constant and the number of observation is forty-five. In Appendix 5d, it can be noticed that all observations have a leverage < 0.4.

Cook's Distance is another measure that detects outliers. It measures the level of the change to the parameter estimates that result from deleting the outlier observation. As a rule of thumb, when the value of Cook's distance equals one for any observation, that calls for checking and scrutinizing that observation. It can be noted in Appendix 5d that no outliers exist in the observations.

The above model diagnostics, conclude that this research developed a solid model and prove once again the sufficiency of the data as discussed earlier in chapter three. To further examine the consistency of the model given different number of data for its development, different model development experiments were conducted utilizing different number of projects. The result of these experiments is a consistent model that involves the same five factors. Only one experiment resulted in the removal of one factor. As such, it can be concluded that the five factors that constitute the model are the ones

that are most significant, regardless of the number of projects used in model development.

- Linear Model

As mentioned earlier in chapter three, modelers preferred to develop their models utilizing linear regression because of the ease of use, development, interpretation and comparison of different models. Also, another advantage of linear regression methods is that they are frequently used to develop models from observational data such as this work. Further more non-linear models produce undesired statistical properties such as that their least squares estimators may not be unbiased or they may produce an over fitted model. Over fitting will have a negative impact on the model's ability to generalize. Fig. 4.3 illustrates the over fitting problem in non-linear models.

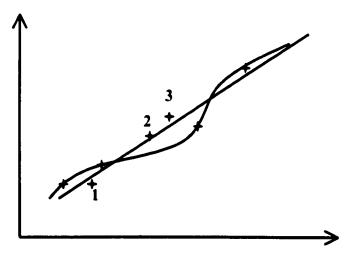


Fig. 4.3 Non-Linear vs. Linear Models

The non-linear model in Fig.4.3 is over fitted to particular observational data, therefor, will not have the ability to predict favorably for new unseen observational data. As illustrated in Fig. 4.3, the linear model has a better ability to generalize on observations 1.2 and 3. The linear model that was developed in this work avoided the draw backs of non-linear models. Also, the discussion in the previous section proved that the produced linear model has solid statistical properties.

4.1.3 Model Inferences

The selected predictive model is given by the formula:

PPF = 74.589

- +6.681 X_{12} (As-built) If As-built drawings are available for the existing facility, the model user enters $X_{12} = 1$, otherwise, the model user enters 0. $X_{12}=1$ means the PPF will increase 6.681 points.
- +2.674 X_{15} (Design Committees) If Design Committees are expected to be formed, the model user enters $X_{15} = 1$, otherwise, the model user enters 0. $X_{15}=1$ means the PPF will increase 2.674 points.
- +4.748 X_{22} (Pre-qualification of Contractors) If Pre-qualification of contractors is expected to be formed, the model user enters $X_{22} = 1$, otherwise, the model user enters 0. $X_{22}=1$ means the PPF will increase 4.748 points.
- + 3.180 X34 (CPM) If Critical Path Method is expected to be used as a schedule

control tool, the model user enters X34 = 1, otherwise, the model user enters 0. X34=1 means the PPF will increase 3.180 points.

+ 5.013 X₈₁ (Inspection by O & M/end-users) If periodic inspection of the reconstructed facility is expected to involve the building's Operators, Maintenance staff and the end users, the model user enters X₈₁ = 1, otherwise, the model user enters 0. X₈₁=1 means the PPF will increase 5.013 points.

For example, a potential reconstruction project in a facility that has good As-Built drawings available, Design Committees will be formed, Pre-qualifications of contractors will take place, CPM will not be used and inspection by operators, maintenance and end users will not take place, the predicted PPF will be obtained as follows:

$$PPF = 74.589 + 6.681 * 1 + 2.674 * 1 + 4.748 * 1 + 3.180 * 0 + 5.013 * 0 = 88.692$$

This result indicates that this project has an 88.692 % performance, which means that the project has an 11.308% poor performance. This poor performance can be considered as an expected value for cost overrun in this project. This interpretation may not be 100% true because of the time factor, however, it provides a physical meaning for poor or good performance.

4.1.4 Physical Significance of the Model

It can be noted that the obtained factors are highly relevant to reconstruction projects in operating facilities as compared to new construction projects. The following simple analysis reveals the physical importance of these factors specifically to reconstruction projects. Each factor covers one stage in the project life cycle from concept, to design, bidding, construction, and finally operation.

- As-Built Drawings

As-Built Drawings for the existing facility has been proven to be highly important for reconstruction projects. Unforeseen existing site conditions were proven to be the highest contributor to poor cost and schedule performance in reconstruction projects. A-Built Drawings is a good tool to enhance both cost and schedule performance of reconstruction projects in operating facilities.

- Design Committees

Design Committees are formed in both reconstruction and new construction projects. However this model indicates the significance of this factor to reconstruction projects in operating facilities. In this case building users, operators and maintenance staff are essential parties for design input and scope definition. Their input should be properly incorporated in order to avoid high cost overrun and schedule delays during the construction phase. Also, design committees serve as a communication tool.

- Pre-qualification

Contractors' pre-qualification is crucial to the determination of the contractor's ability to deal with the unique environment of reconstruction of operating facilities. The selection of a qualified and capable construction contractor is essential to the successful completion of the construction contract.

- Critical Path Method

The Critical Path Method is considered to be a high end scheduling technique. The complex nature of reconstruction projects in operating facilities made it essential to use this technique as a tool for schedule control.

- Inspection by Operation, Maintenance and End Users

Since Operation, Maintenance and End Users inherits the building after reconstruction is completed, their early inspection of the work during the construction process helps to decrease or even eliminate any rework that may be required at later stages.

4.1.5 Model Validation

Model validation is different from model adequacy checking. Model validation is directed towards determining if the model will function successfully in its intended operating environment. Three types of procedures were suggested in the literature for model validation. These procedures are analysis of the model coefficients, collecting

fresh data, or data splitting [Montgomery, 1990]. In this research, nine case studies were selected randomly and set aside for validation purposes.

The data, which was provided in the nine validation sets, were applied to Model A1. The model produced nine predicted values for the overall performance (PPF) for the nine projects. A correlation analysis was, then, performed between the predicted PPF and the actual PPF for the nine projects. The resulted correlation coefficient was r= 0.9121. Also, the mean absolute error between the predicted PPF and the actual PPF is 0.44. These results reveal that the developed Model A1 has excellent predictive capabilities. The results are tabulated in Table 4.5.

4.2 A PREDICTIVE MODEL BASED ON SUMMARIZED PROJECT DATA

This model was developed in order to be used by project managers, if a detailed level of information was not available. The variables as illustrated in Table 3.7, were used to develop the desired predictive model. The processes, which were followed to develop a predictive model based on the Detailed Project Data, were also followed to develop this model for the Summarized Project Data.

Table 4.5 Detailed Project Data, Model Validation (Model A1)

Project	С	X12		X15		X22		X34		X81		Predicted PPF	Actual PPF	Error
												PPF		
P46	74.59	6.681	1	2.674	0	4.748	1	3.18	0	5.013	1	91.031	87.89	3.141
P47	74.59	6.681	0	2.674	0	4.748	0	3.18	0	5.013	0	74.589	73.6	0.989
P48	74.59	6.681	0.5	2.674	1	4.748	1	3.18	1	5.013	1	93.5445	89.77	3.7745
P49	74.59	6.681	0.5	2.674	0.5	4.748	1	3.18	0	5.013	1	89.0275	88.83	0.1975
P50	74.59	6.681	0	2.674	0	4.748	0	3.18	0	5.013	0	74.589	80.7	-6.111
P51	74.59	6.681	0.5	2.674	0.5	4.748	1	3.18	0	5.013	1	89.0275	89.14	-0.1125
P52	74.59	6.681	1	2.674	1	4.748	0	3.18	0	5.013	1	88.957	88.11	0.847
P53	74.59	6.681	1	2.674	1	4.748	1	3.18	0	5.013	1	93.705	87.56	6.145
P54	74.59	6.681	0	2.674	0	4.748	0	3.18	0	5.013	0	74.589	79.5	-4.911 6.145

Max 6.145

Min -6.111

Mean 0.4399

r 0.9121

4.2.1 Model Building

Similar to the development of the Detailed Project Data model (Model A1), two different regression stepping techniques were used in order to develop the Summarized Project Data model. Theses two techniques were backward stepping and forward stepping. The detailed steps for backward stepping and the constructed ANOVA table are included in Appendix 7 (Model B1). Also, the detailed steps and the constructed ANOVA table for the forward stepping are included in Appendix 8. We can note from Appendices 7 & 8 that both Model B1 and Model B2 have the same characteristics. These data are summarized in Table 4.6.

Table 4.6 Summarized Project Data Model results

Adjusted squared multiple R = 0.872 F-ratio = 76.084 Pvalue=0.00

Variable	Coefficient	T Statistics	Partial F
Constant	67.062	35.028	0.000
LP (Level of Planning)	3.573	4.476	0.000
LS (Level of Scheduling)	3.831	4.222	0.000
LCOM (Level of Communication)	-2.099	-2.163	0.037
X81 (Level of Completion)	5.282	2.893	0.006

4.2.2 Model Diagnostic

The fitted predictive model is given by the formula:

PPF = 67.062 + 3.573 LP (Level of Planning) + 3.831 LS (Level of Scheduling) - 2.099

LCom (Level of Communication) + 5.282 X81 (Inspection by O & M end users)

One possible explanation of the negative sign that is associated with the Level of Communication factor is that it might be the result of the inclusion of other factors in the model. It is statistically known that the contribution of any factor to a model as well as its significance depends, to a great extent, on other factors, which are already included in the model. The physical meaning in this case is that when the level of planning, level of scheduling, and level of inspection are optimized, any additional efforts spent on communication represent un-necessary efforts. In other words these efforts become costly and time consuming which, degrade the overall performance. Another possibility might be that the participants of the survey felt that the communication factor represents unnecessary extra efforts since they exercise a great level of communication during scheduling and planning which are already included in the model.

Model Utility

The Adjusted Squared Multiple R = 0.872. This statement means that, the model is able to explain 87.2% of the variability in the data. This value is considered to be an excellent indicator of the model's expected performance.

F-ratio

 $F_{critical} = F_{\alpha, P-1, n-P}$. For 95% significance, α =0.05.

Since we have four variables: \rightarrow P = 1(Constant)+4=5 \rightarrow

Regression degrees of freedom = P-1 = 5-1=4

Also, since we have forty-five case studies \rightarrow n=45 \rightarrow

Error degrees of freedom = n-p = 45-5=40.

From the standard Statistical Tables $F_{critical} = F_{0.05,4,40} = 2.65$.

F_{observed} of this model=76.084, which is significantly larger than F_{critical}.

P-Value

Table 4.6 shows a P-value of 0.00, which is <0.0005. This is another indication of the overall significance of the model.

T-Statistics

$$t_{critical} = t_{\alpha/2, n-p} = t_{0.025, 40} = 2.021$$

Table 4.6 shows that all the predictors in the model have tobserved tcritical-

Partial F

Table 4.6 shows that all the variables have (*P Value* for partial F) < α =0.05 which is the preset value in *Systat*.

Tolerance

Appendix 7 shows that all of the predictors in the model have a tolerance >0.1, which indicates that muticollinearity does not exist among the predictor variables

4.2.3 Model Validation

The data, which was provided in the nine validation sets, were applied to the model. The model produced nine predicted values for the overall performance (PPF) for the nine projects. A correlation analysis was, then, performed between the predicted PPF and the actual PPF for the nine projects. The resulted correlation coefficient was r= 0.9274. Also, the mean absolute error between the predicted PPF and the actual PPF is 0.64. These results reveal that the developed Model B1 has excellent predictive capabilities. The results are tabulated in Table 4.7.

4.3 OTHER MODELING EXPERIMENTS

Several experiments were investigated in order to explore the possibility of utilizing the available data to develop other models. These models were predictive models for cost, schedule or quality performance individually. However, no useful models were materialized utilizing the listed eighteen factors. The *Systat* outputs for these models are included in Appendices 9, 10 and 11.

Table 4.7 Summarized Project Data, Model Validation (Model B1)

Project	С	LP		LS		LCOM		X81		Predicted PPF	Actual PPF	Error
P46	67.06	3.573	4	3.831	3	-2.099	4	5.282	1	89.733	87.89	1.843
P47	67.06	3.573	2	3.831	2	-2.099	2.5	5.282	0	76.6225	73.6	3.0225
P48	67.06	3.573	3	3.831	3	-2.099	3.5	5.282	1	87.2095	89.77	-2.5605
P49	67.06	3.573	3	3.831	3.5	-2.099	3	5.282	1	90.1745	88.83	1.3445
P50	67.06	3.573	2.5	3.831	2	-2.099	2.5	5.282	0	78.409	80.7	-2.291
P51	67.06	3.573	3.5	3.831	3	-2.099	3	5.282	1	90.0455	89.14	0.9055
P52	67.06	3.573	4	3.831	3	-2.099	3	5.282	1	91.832	88.11	3.722
P53	67.06	3.573	3	3.831	3.5	-2.099	3.5	5.282	1	89.125	87.56	1.565
P54	67.06	3.573	2	3.831	2	-2.099	2	5.282	0	77.672	79.5	-1.828
										Max	3.722	 _
										Min	-2.5605	
										Mean	0.6359	
										r	0.9274	

As part of the preliminary analysis in chapter three, all of the thirty-six hypothesized predictors were regressed individually with PPF. Only, the seventeen factors, which demonstrated strong relationship with PPF, were selected for further analysis. Therefore, it was not possible to regress these seventeen factors with a totally different set of dependent variables and obtain useful relationships.

Fig. 4.4 shows summary of the modeling experiments utilizing regression analysis techniques.

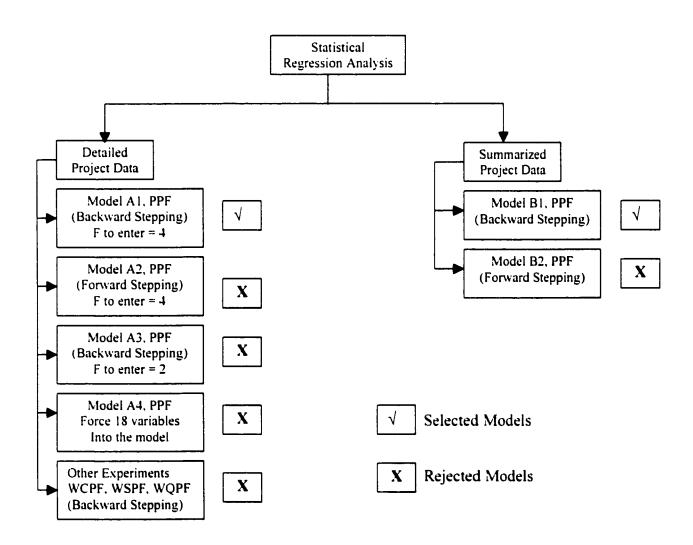


Fig. 4.4 Summary of the experiments utilizing regression analysis.

CHAPTER 5 DEVELOPING AND VALIDATING A PREDICTION NEURAL NETWORK MODEL

In Chapter four, two predictive models for the overall performance of reconstruction projects were developed utilizing statistical regression analysis techniques. In this chapter, two comparable models are developed using the Artificial Neural Network methodology. A structured methodology for Neural Networks development [Hegazy et al. 1994c] has been used to develop the required predictive models. The methodology consists of three main phases: 1) Conceptual analysis, 2) Neural Network design; and 3) Neural Network modeling and implementation as shown in Fig. 5.1.

Conce Ana			odel sign	•	odel ientation
		Analysis	Structuring	Data Collection &Preparation	Learning &Optimization
Select Application	Select NN Type	Problem	Problem		

Fig. 5.1 Neural Network Development Methodology

5.1 NEURAL NETWORK DEVELOPMENT METHODOLOGY

At the conceptual analysis stage, a Neural Network paradigm has to be selected as a suitable environment for developing the required model. The selection can be accomplished based on a comparison of the model requirements against Neural Network paradigm capabilities. Based on the literature review of chapter two, the Neural Network type deemed suitable for the required model is the feed-forward-multi-layer type (Back propagation). This type of Neural Network suits the desired predictive performance of the model.

The model design phase includes two main tasks: 1) Problem analysis; and 2) problem structuring. Problem analysis is the identification of the independent factors that fully describe the problem. Problem structuring entails the arrangement and representation of the independent factors and the response variables.

Two predictive Neural Networks were designed as follows:

- Neural Network 1: includes eighteen independent variables as shown in Table 4.1 and one response variable which is (PPF). The objective of this net is to develop a predictive model for the overall performance of reconstruction projects based on Detailed Project Data.
- Neural Network 2: includes eight independent variables as shown in Table 3.7 and one response variable, which is (PPF). The objective of this net is to develop a

predictive model for the overall performance of reconstruction projects based on Summarized Project Data.

The purpose of Neural Network training is to determine the Neural Network weight values that optimize network performance. The weight values in Neural Network models can be considered similar to the variable coefficients in mathematical models. Therefore, in order to produce the best fitted model, one should develop the best set of weights.

In order to develop the model at hand, Neuro Shell 2 has been used for its ease of use, speed of training, and for its host of Neural Network architectures including back propagation with flexible user-optimization of training parameters. Neuro Shell 2 includes a simplified set of procedures for building and executing a complete and powerful Neural Networks application. The user has the ability to specify the learning rate, momentum, activation functions and initial weight range on a layer basis in the design module. It also has multiple criteria for stopping training in addition to different methods for handling missing data, pattern selection and viewing weight and neuron values during training.

In addition to the brain-like structure of Neural Networks, their major advantage is their ability to be trained. Training is required to adjust continuously the connection weights until they reach values that allow the network to predict outputs that are very close to the actual outputs. Therefore, Neural Networks can generalize well on new cases if over training is avoided [Hegazy et al, 1994c].

In the following sections, the process of developing the required predictive models is explained.

5.2 DETAILED PROJECT DATA, NEURAL NETWORK 1

Traditionally, back propagation training is one of the most common methods for training Neural Network on observational data. Back propagation training adopts a gradient-descent approach for adjusting the Neural Network weights. During training, a Neural Network is presented with the data many thousands of times (called cycles or epochs). After each cycle, the error between the Neural Network predicted outputs and the actual outputs are propagated backwards to adjust the weights in a manner that is mathematically guaranteed to converge [Rumelhart et al., 1986].

In *Neuro Shell 2*, two levels of mechanisms are available. These are the beginner's and the advanced. Fig. 5.2 shows the *Neuro Shell 2* initial screen. The advanced option was selected to develop the required model. Fig. 5.3 shows the *Neuro Shell 2* advanced option screen and displays the independent modules that may be used to create a Neural Network application.

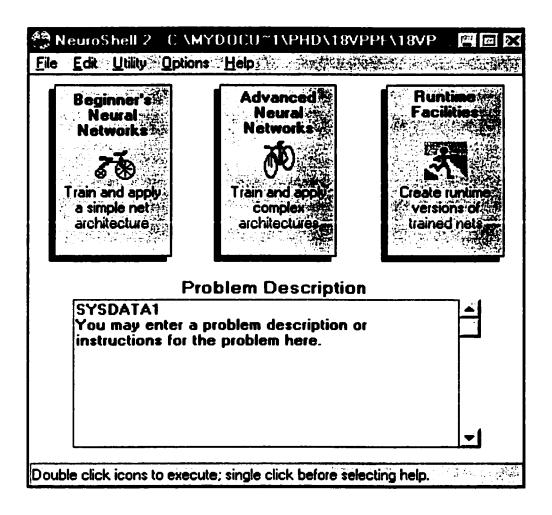


Fig 5.2 Neuro Shell 2 Initial Screen

The data was organized originally in a *Microsoft Excell* Spreadsheet. By selecting the "File Import" option from *Neuro Shell 2*, this spreadsheet was transferred into *Neuro Shell 2*. Then, the "Define Inputs/Outputs" option was used to select the input and output variables. Fig. 5.4 shows the "define Inputs/outputs" screen.

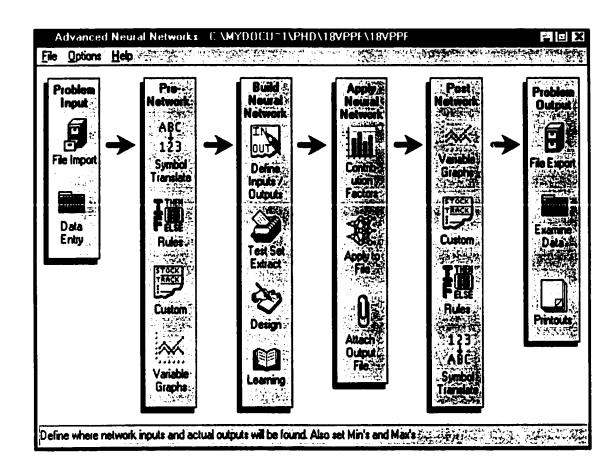


Fig 5.3 Neuro Shell 2 Advanced Option Screen

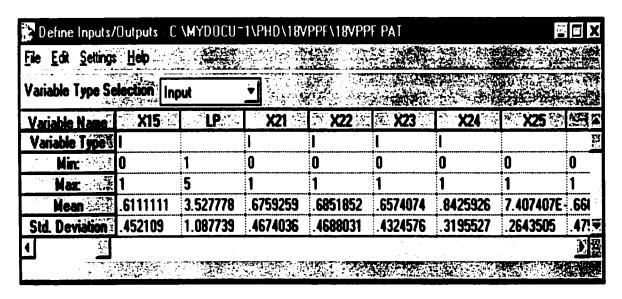


Fig 5.4 The Define Inputs/Outputs Screen

In the "Define Inputs/Outputs" screen, as shown in Fig. 5.4, the user has the ability to label every variable as Input (Independent variable) and denote it I, Actual output (Dependent variable) and denote it A and unused which means the cell is left blank. Also, this screen includes some descriptive statistics about the variables such as their standard deviation, maximum and minimum values.

Network training is dependent on the quantity of training data and on how the data is presented to the network. Therefore, several data-representation experiments and network architectures were performed during training in order to arrive at the best trained net. In these experiments, network parameters, such as number of hidden layers, number of hidden nodes, network connections and transfer functions were tested and the best result was documented.

The design option provides the user with the ability to select from different network architecture options which are preset in *Neuro Shell 2*. These different architectures include different types of scaling functions, number of neurons in each layer (slab), learning rate, initial weights and momentum. The selected architecture, which was proven to produce the best predictive net, is shown in Fig 5.5. The selected architecture ia a multi-layer feed forward back propagation. It is called, in *Neuro Shell 2*, Ward nets with three hidden layers.

Also, in *Neuro Shell 2*, the design option provides the users with the ability to set learning criteria. These criteria specify the learning and stop learning roles. Fig. 5.6 shows the

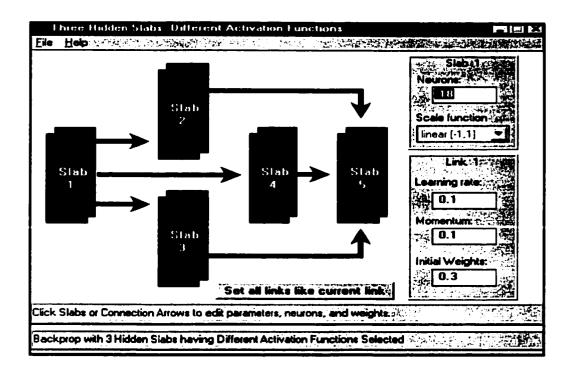


Fig 5.5 Network Architecture

selected stop training criteria. The pattern selection (Case study selection) was chosen to be Rotation, since it is desired to get the net exposed to every pattern an equal number of times. Weight update is set to TurboProp, which has the additional advantage that it is not sensitive to learning rate and momentum. The Calibration Test Interval is set to 200 (the default value) which is the number of training patterns the network processes before Neuro Shell 2 temporarily stops training and computes the error factor for the test set. The automatic save was set to Best Test Set, which saves the network every time it reaches a new minimum average error for the Test Set.

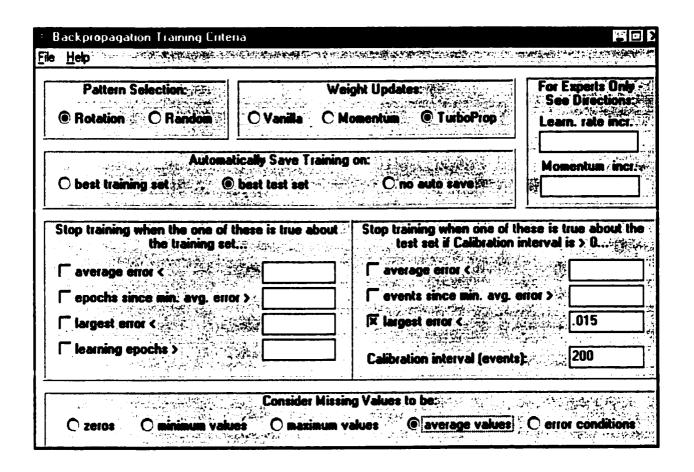


Fig. 5.6 Training Criteria

In order to overcome the over-fitting problem associated with the application of Neural Networks, the data was divided into two sets. The first is the training set, which includes forty five data sets, and the second is the Test Set, which includes the remaining nine data sets. This approach would also allow the development of the model and its validation to occur at the same time. The "Test Set Extract" option with *Neuro Shell 2* was used to extract the test set. Fig. 5.7 shows the "Test Set Extract" screen. The "Test Set Extract" screen shows that, fifty-four patterns (case studies or data sets) were included in total and forty five cases were extracted for model building, while the remaining nine cases were extracted for test purposes.

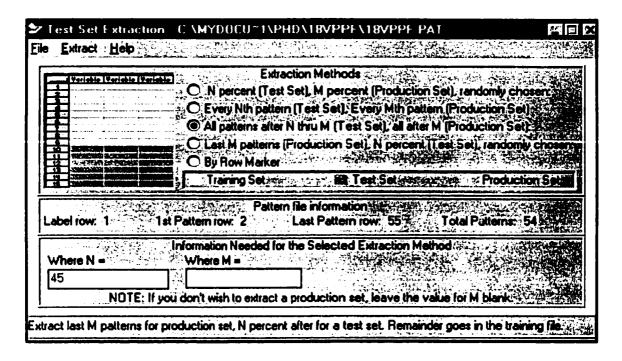


Fig. 5.7 The Test Set Extract Screen

After selecting the network architecture, extracting both the training and test sets and choosing the learning criteria, the learning module can then be used in order to train the net. Fig 5.8 illustrates the learning screen at the end of the learning period.

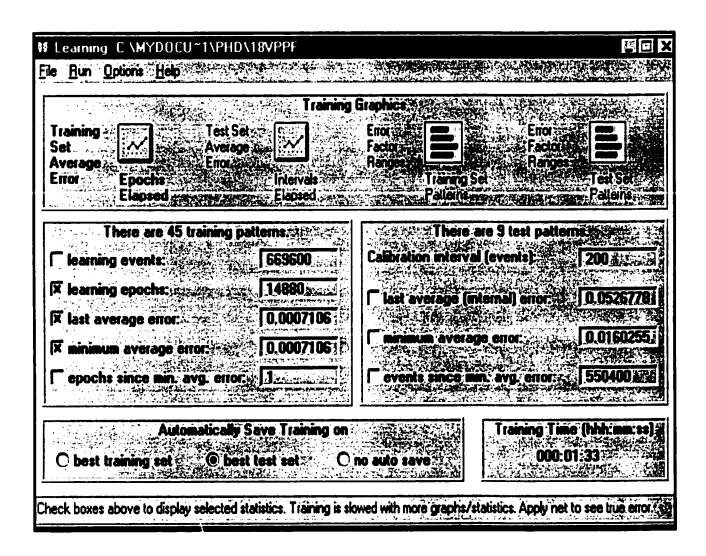


Fig. 5.8 Neural Network 1, Learning Screen

The learning screen in Fig. 5.8 shows some useful information regarding the produced net such as the minimum average error in both the test set and the training set. During training, the network computes the mean squared error between the actual and predicted values for PPF overall patterns. The way it works is that the network first computes the squared error for each output in a pattern, totals them and then computes the mean of the total for each pattern. The network then computes the mean of that number overall

patterns in the training set. Also, *Neuro Shell 2*, produces these errors in a graphical format as shown in Fig. 5.9.

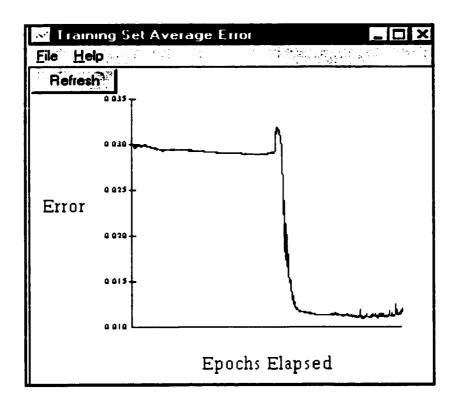


Fig. 5.9 Training Set Average Error

Fig. 5.9 shows the training set average error plotted against epochs elapsed. It was clear that the error decreased and then became stable. In other words, the predictive performance of the net had improved until it reached a point where further improvement was not achievable. The user of *Neuro Shell 2* has the ability to view this graph while training is in progress, which gives the user another advantage to stop training when further training is not warranted and also to avoid over training.

Once the network was trained and a satisfactory error levels are achieved, the "Apply to file" option was used to process a data file through the trained Neural Network. A file of outputs that included the actual PPF values, the predicted PPF values and the absolute error between both the actual and the predicted PPF, was produced in a spreadsheet format. This spreadsheet is included in Appendix 12.

Neuro Shell 2 also produces model diagnostics as part of its output modules. Fig. 5.10 shows the output module.

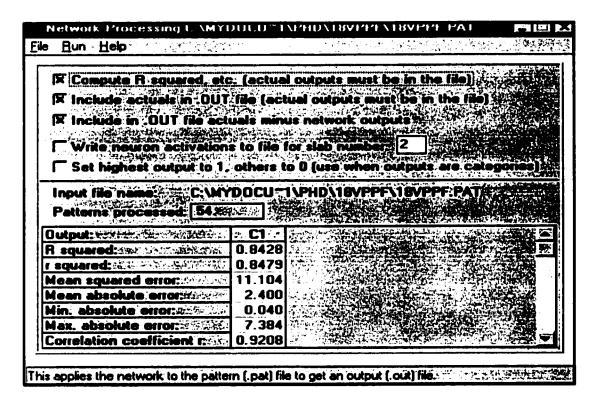


Fig. 5.10 The Output Module

Table 5.1 summarizes the model characteristics for the Detailed Project Data model (Network 1) as presented in the output module. From Table 5.1, it can be noted that the developed model has an R² value of 0.8428. Also, *Neuro Shell 2* calculates the

correlation coefficient r between the predicted and the actual PPF. The correlation coefficient r is 0.9208. These results reveal that the developed net with its eighteen variables possesses a high predictive performance.

Table 5.1 Neural Network 1 Validation

Characteristics	Values
R ²	0.8428
r ²	0.8479
Mean squared error	11.104
Mean absolute error	2.400
Min. absolute error	0.040
Max. absolute error	7.384
Correlation coefficient r:	0.9208
Percent within 5%:	77.778
Percent within 5% to 10%:	18.519
Percent within 10% to 20%:	3.704
Percent within 20% to 30%: 0	0
Percent over 30%: 0	0

Furthermore, the post processing output in *Neuro Shell 2*, as shown in Fig. 5.11 indicates that the contribution of all factors in the model are equally significant.

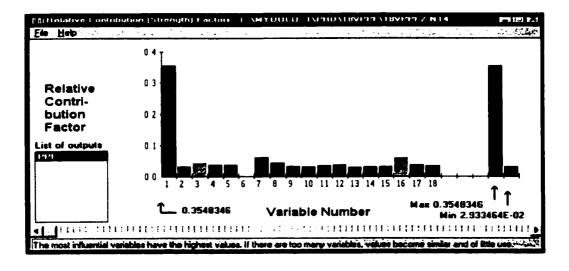


Fig. 5.11 Factors Contribution

5.3 SUMMARIZED PROJECT DATA, NEURAL NETWORK 2

The development process of this model followed exactly the same development process for the Detailed Project Data model. Fig. 5.11 illustrates the learning screen at the end of the learning period for Neural Network 2. Table 5.2 also illustrates the model characteristics. It shows that the developed model has $R^2 = 0.6777$. Also, the correlation coefficient for the relation between the predicted PPF and the actual PPF = 0.8836. The predicted values are presented in Appendix 13. These results, also, reveal that the developed net possesses a high predictive performance

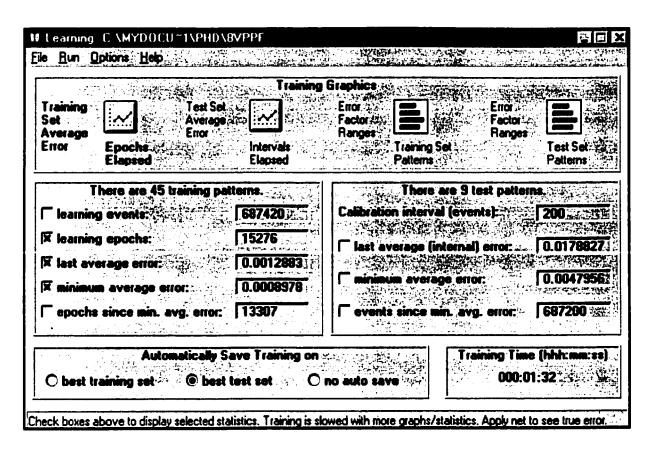


Fig. 5.12 Neural Network 2, Learning Screen

Table 5.2 Neural Network 2 Validation

Characteristics	Values
R ²	0.6777
r ²	0.7808
Mean squared error	22.769
Mean absolute error	3.945
Min. absolute error	0.019
Max. absolute error	9.368
Correlation coefficient r:	0.8836
Percent within 5%:	55.556
Percent within 5% to 10%:	40.741
Percent within 10% to 20%:	3.704
Percent within 20% to 30%: 0	0
Percent over 30%: 0	0

5.4 OTHER MODELING EXPERIMENTS

This research also investigated the possibility of developing other models to use the independent variables at hand to predict the cost performance, schedule performance and quality performance individually. In these experiments the WCPF, WSPF and WQPF were utilized as response variables.

Fig. 5.12, 5.13 and 5.14 shows the learning screen for cost, schedule and quality respectively, while the spreadsheet outputs are included in Appendices 14, 15 and 16. The models validation tables are shown in Tables 5.3, 5.4 and 5.5. The tables show that these models are not useful for predicting the required values. Similar to the explanation which was provided in chapter four, since all the predictor variables were obtained through correlation with a different response variable (PPF), it was not possible for the net to find useful relationship between the eighteen predictor variables and other response variables.

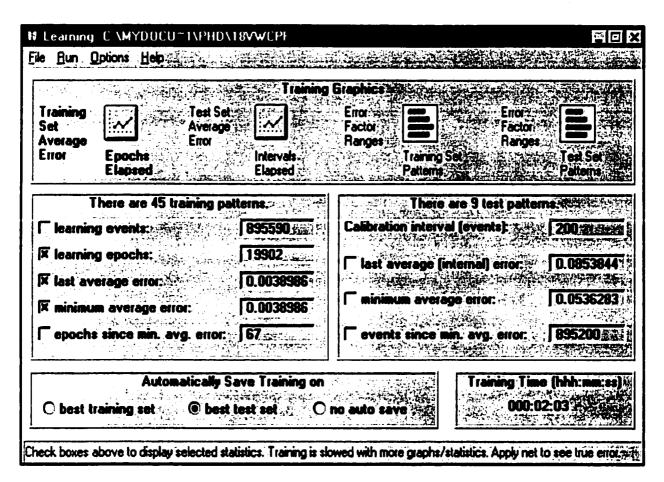


Fig. 5.13 Cost Performance Prediction Network, Learning Screen

Table 5.3: Cost Performance Prediction Network, Validation

Characteristics	Values
RŽ	0
r ²	0.0125
Mean squared error	47.302
Mean absolute error	4.941
Min. absolute error	0.089
Max. absolute error	25.758
Correlation coefficient r:	0.1117
Percent within 5%:	20.370
Percent within 5% to 10%:	22.222
Percent within 10% to 20%:	27.778
Percent within 20% to 30%: 0	11.111
Percent over 30%: 0	18.519

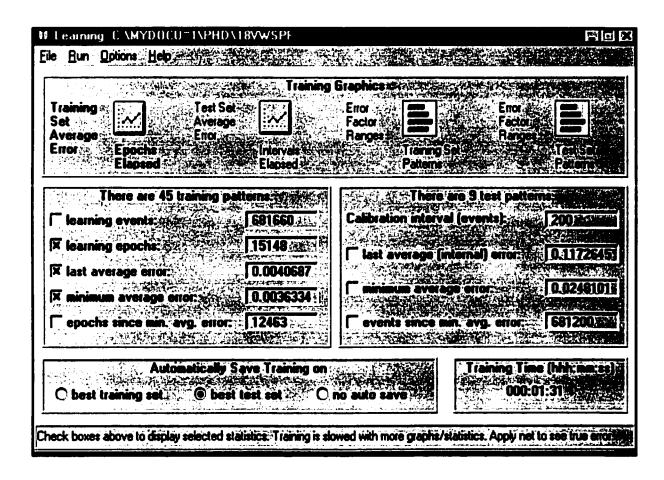


Fig. 5.14 Schedule Performance Prediction Network, Learning Screen

Table 5.4: Schedule Performance Prediction Network, Validation

Characteristics	Values
R ²	0.4242
r^2	0.5115
Mean squared error	45.362
Mean absolute error	5.034
Min. absolute error	0.144
Max. absolute error	18.159
Correlation coefficient r:	0.7152
Percent within 5%:	25.926
Percent within 5% to 10%:	25.926
Percent within 10% to 20%:	14.815
Percent within 20% to 30%: 0	12.963
Percent over 30%: 0	20.370

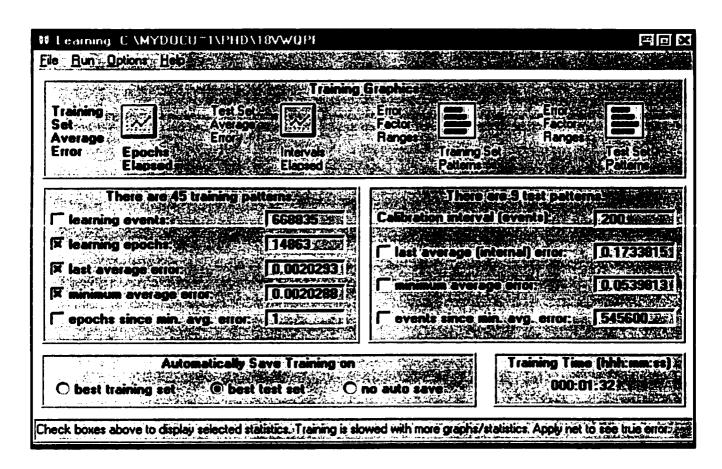


Fig. 5.15 Quality Performance Prediction Network, Learning Screen

Table 5.5: Quality Performance Prediction Network, Validation

Characteristics	Values
R ²	0
r ² squared	0.1144
Mean squared error	95.396
Mean absolute error	7.014
Min. absolute error	0.225
Max. absolute error	37.309
Correlation coefficient r:	0.3382
Percent within 5%:	12.963
Percent within 5% to 10%:	16.667
Percent within 10% to 20%:	14.815
Percent within 20% to 30%: 0	27.778
Percent over 30%: 0	27.778

CHAPTER 6 FURTHER EXPERIMENTATION

6.1 SPREADSHEET INTERFACE

To provide the users with simple access and usage of the developed Networks, a spreadsheet interface has been developed in order to facilitate data input and automate performance prediction. The interface was developed on *Microsofi Excel* using its macro tools. One of the useful features of the *Neuro Shell 2* Software is the ability to create Run Time versions of its trained nets. The initial screen of the *Neuro Shell 2* is shown in Fig. 5.2. Fig. 5.2 shows this option which produces a DEF file containing the trained net. The DEF file can be called from *Microsoft Excel* to automatically produce the required prediction. Using this feature, two files were created for Network 1 and Network 2. The developed user interface is explained on a case study later in this chapter.

The user interface was developed in a spreadsheet file that is used as a template for activating the model. Upon opening the spreadsheet file, the user interface will appear viewing the "Interface" sheet as shown in Fig. 6.1. At the bottom of the "Interface" sheet, the user is presented with a note regarding the *Neuro Shell* files that should be installed in the root directory. An "Instructions" button is included in the top part of the "Interface" sheet. Upon clicking on the "Instructions" button, the user will be able to view the

"Instructions" sheet. The "Instructions" sheet includes useful step by step information about the use of this user interface.

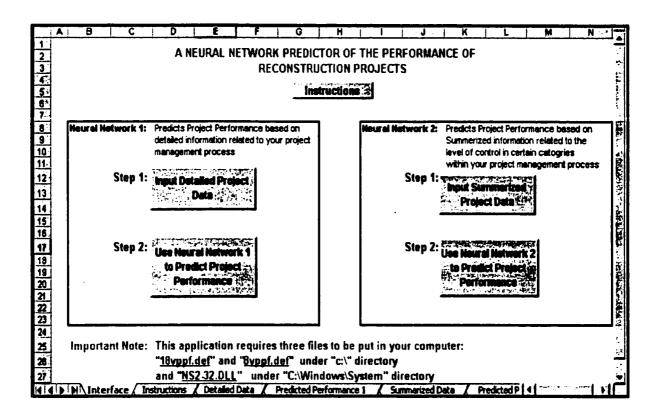


Fig. 6.1 The User-Interface "Interface" Sheet

In the "Interface" sheet, there are two separate areas, one for Neural Network 1 and the other for Neural Network 2. Neural Network 1 is developed to predict the overall project performance based on Detailed Project Data, while, Neural Network 2 is developed to predict overall project performance based on Summarized Project Data.

To use either Network, two steps are to be followed:

1) Step 1: Input the project data.

2) Step 2: Activate the Neural Network to predict the overall project performance based on the provided data.

6.1.1 The Use of Network 1 (Detailed Project Data)

6.1.1.1 Input Detailed Project Data

In order to predict the performance for a potential project, the user first enters the project data. When Detailed Project Data is available, the user utilizes Neural Network 1 and clicks on the "Input Detailed Project Data" button in the "Interface" sheet. A Detailed Data sheet will appear on the screen as shown in Fig. 6.2.

This screen presents the eighteen factors that significantly contribute to the success of reconstruction projects. Project managers can use these factors, proactively, as tools to control the performance of their projects. The utilization of these factors in the management of reconstruction projects can minimize the slippage or the deviation of the actual project performance from the planned performance. The user enters the assessments for each of these factors. Since each factor represents a control tool, the user enters one if the tool is available for the project under consideration, otherwise, the user enters zero.

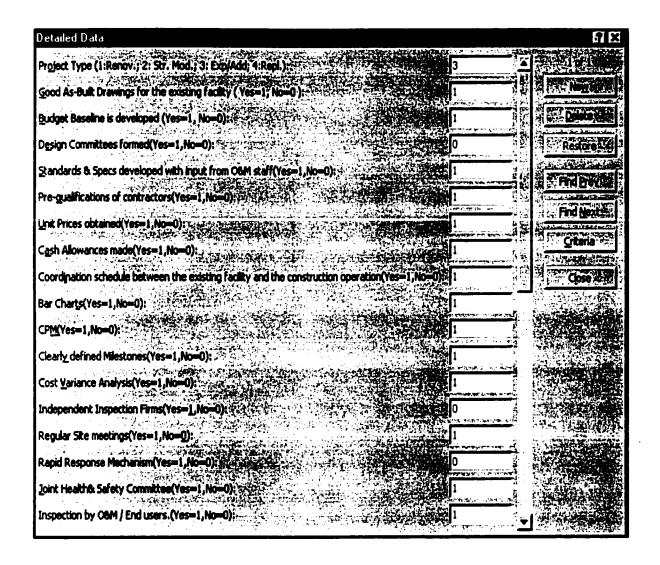


Fig. 6.2 Detailed Data Input Screen

When Data Input is complete, the user clicks on the "Close" button in the Detailed Data sheet. The user will be returned to the 'Interface" sheet.

6.1.1.2 Project performance prediction

To initiate the prediction, the user clicks on the "Use Neutral Network 1 to Predict Project Performance" button in the "Interface" sheet. The "Predicted Performance 1" screen will appear as shown in Fig. 6.3.

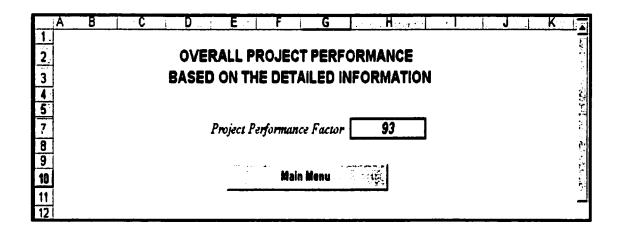


Fig. 6.3 "Predicted Performance 1" Screen, Neural Network 1

Given the data, which is shown in Fig. 6.2, the predicted performance is (93), as shown in Fig. 6.3. When the user changes any of the input data in Fig. 6.2, the value of the predicted PPF in Fig. 6.3 will be changed automatically.

The project manager can experiment with different scenarios of the expected project management factors, which may be utilized in a particular project. This experimentation can take place by manipulating the answers in the Detailed Data Input Sheet and monitoring the changes in the predicted PPF values in the Predicted Performance screen.

In this fashion, this interface can be used as a decision support tool. If at the time of performance prediction, the user is uncertain of a particular data, the user can use the sensitivity analysis tool as explained later in this chapter.

When the user clicks on the "Main Menu" button in the "Predicted Performance 1" screen as shown in Fig. 6.3, the user will be returned to the "Interface" sheet.

6.1.2 The Use of Network 2 (Summarized Project Data)

As explained earlier, this model can be used if the Detailed Project Data is not available. The user interface will be used in the same fashion as in the Detailed Project Data with the exception of some minor variances.

6.1.2.1 Input Summarized Project Data

In order to predict the performance for a potential project, the user first enters the project data. When Detailed Project Data is not available, the user utilizes Neural Network 2 and clicks on the "Input Summarized Project Data" button in the "Interface" sheet. A Summarized Data sheet will appear on the screen as shown in Fig. 6.4.

This screen presents the eight summarized factors that are used to predict the overall performance of reconstruction projects. The user enters the assessments for each of these factors. The assessments are the expected effort to be exerted in a particular control

category on a scale from one to five. One is the lowest and five is the highest. As explained earlier in chapter three, the factor "Standard and specifications are developed with input from Operation, Maintenance and end users", is used to assess the overall level of tendering. Therefore, the user will enter one or zero based on whether or not the factor is available. Similarly, the factor "Inspection by Operation, Maintenance and end users" will be used to assess the level of completion.

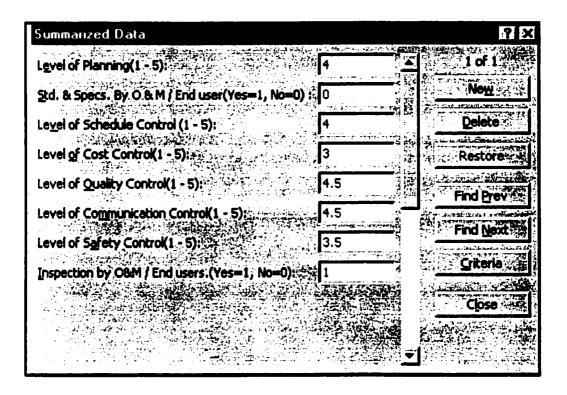


Fig. 6.4 Summarized Data Input Screen

When Data Input is complete, the user clicks on the "Close" button in the Summarized Data sheet. The user will be returned to the 'Interface" sheet.

6.1.1.2 Project performance prediction

To initiate the prediction, the user clicks on the "Use Neutral Network 2 to Predict Project Performance" button in the "Interface" sheet. The "Predicted Performance 2" screen will appear as shown in Fig. 6.5.

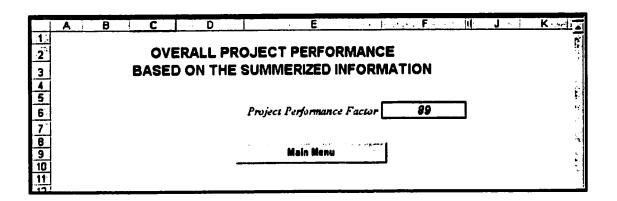


Fig. 6.5 "Predicted Performance 2" Screen, Neural Network 2

Given the data, which is shown in Fig. 6.4, the predicted performance is (89), as shown in Fig. 6.5. When the user changes any of the input data in Fig. 6.4, the value of the predicted PPF in Fig. 6.5 will be changed automatically.

When the user clicks on the "Main Menu" button in the "Predicted Performance 2" screen as shown in Fig. 6.5, the user will be returned to the "Interface" sheet.

6.2 SENSITIVITY ANALYSIS MODULE

At the early stages of any reconstruction project, the project characteristics may not be certain. In other words, some uncertainty may exist in the data provided for prediction purposes. Therefore, a tool is provided in order to assess the sensitivity of the model's predictions to variations in the project characteristics. A sensitivity analysis module has been incorporated into the user interface. This module was also coded *in Microsoft Excel* and was linked to the Neural Network spreadsheet. A group of 20 project scenarios were generated with little random variation to the initial project data. The sensitivity analysis was conducted in a manner similar to the traditional Monte Carlo simulation.

An example of the Sensitivity Analysis screen for the Detailed Project Data is shown in Fig. 6.6. This example was developed for the case study, which was discussed earlier in Fig. 6.2. In this case study the predicted overall project performance by Network 1 was (93). Fig. 6.6 shows a plot of the original predicted value of PPF (93) against the predicted value for the 20 project scenarios developed by the sensitivity analysis module. Fig. 6.6 shows maximum and minimum values of (95) and (81) respectively, for the predicted PPF under the influence of uncertainty. The Average value for the 20 project scenarios is (92) which indicates that the predicted values under the influence of uncertainty still revolve around the originally predicted PPF by Network 1.

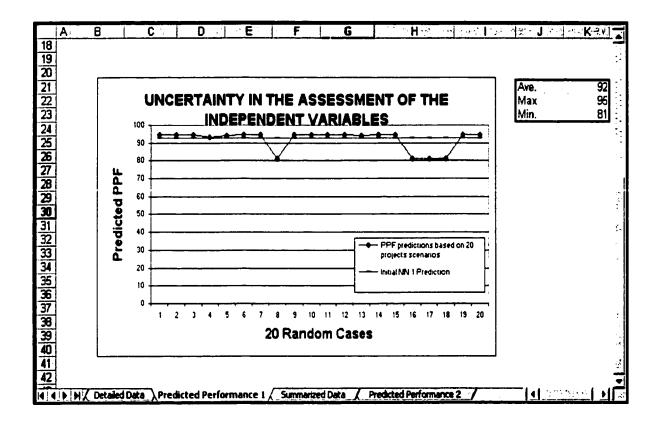


Fig. 6.6 Detailed Project Data, Sensitivity Analysis Screen

Also, an example of the Sensitivity Analysis screen for the Summarized Project Data is shown in Fig. 6.7. This example was developed for the case study, which was discussed earlier in Fig. 6.4. In this case study the predicted overall project performance by Network 2 was (89). Fig. 6.7 shows a plot of the original predicted value of PPF (89) against the predicted value for the 20 project scenarios developed by the sensitivity analysis module. Fig. 6.7 shows maximum and minimum values of (91) and (81) respectively, for the predicted PPF under the influence of uncertainty. The Average value for the 20 project scenarios is (88) which indicates that the predicted values under the influence of uncertainty is close to the originally predicted PPF by Network 2.

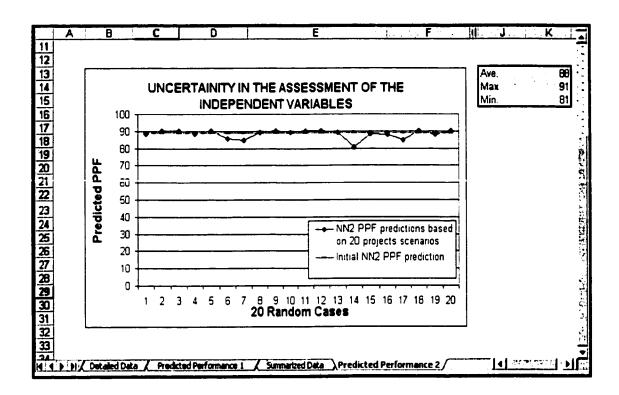


Fig. 6.7 Summarized Project Data, Sensitivity Analysis Screen

6.3 COMPARISON BETWEEN NEURAL NETWORK & REGRESSION MODELS

Table 6.1 illustrates a comparison between the different models which were developed in this work. The comparison was based on three characteristics: Coefficient of Determination R², Coefficient of Correlation r and the number of variables. R² explains the overall utility of the model or its ability to explain the variation of the data. (r) is the Correlation Coefficient between the predicted and the actual PPF.

In the case of Detailed Project Data models, both the Regression and the Neural Network

models produced relatively close results for both R² and r. The difference, however, the Neural Network model was able to develop these results while utilizing the eighteen variables, while, the Regression model utilized five variables. From a user's point of view, the ability to use more variables in predicting the outcome of a future project may be advantageous. It would give the user of the model more flexibility and a larger opportunity to investigate different options and project control techniques.

Table 6.1 Comparison between the Models

Comparison	Detailed l	Project Data	Summarized Project data			
Factor	NN1	Regression	NN2	Regression		
R ²	0.8428	0.904	0.6777	0.872		
r	0.9208	0.9121	0.8836	0.9179		
No. of Variables	18	5	8	4		

In the case of the Summarized Project Data, both models Neural Network and Regression produced relatively close r and R² characteristics. Similar to the case of Detailed Project Data, the Neural Network model utilized more predictors (Eight as opposed to the four used by the Regression model).

CHAPTER 7 CONCLUSIONS AND RECOMMENDATIONS

7.1 CONCLUSION

A comprehensive literature search was performed in the areas of reconstruction projects and construction control modeling to gather information about tools or factors that can be used to improve and predict the performance of reconstruction projects. A preliminary field review was also performed to review the significance of the gathered control factors. The result of both the literature search and the preliminary field review was the identification of thirty-six factors that govern the performance of reconstruction projects in terms of time, cost, and quality.

A questionnaire survey was then developed and used in a structured interview format. The questionnaire was designed to obtain three types of data. The first type was a Detailed Project Data, which is related to the utilization of the previously identified thirty-six factors in the control of reconstruction projects. The second was a Summarized Project Data, which is related to the overall level of effort exerted at different stages of the project. The third is actual performance data related to cost, duration, and quality.

Data of the three types was collected from fifty-four different projects. The collected data provided valuable information and insight about the project management process for each

project and its outcome. A single quantifiable measure named Project Performance Factor (PPF) was developed to measure the overall performance of the surveyed projects and was considered as the dependent variable in the present model. A preliminary statistical analysis was performed on both the Detailed Project Data and the Summarized Project Data in relation to the (PPF). The result was the identification of the eighteen most significant variables to be considered for the development of the Detailed Project Data model and eight variables to be considered for the development of the Summarized Project Data model.

Four models were developed to predict the overall performance of reconstruction projects based on either Detailed Project data or Summarized Project Data. Two models were developed utilizing Statistical Regression analysis and two models were developed utilizing Artificial Neural Networks. Forty-five cases were used for model development while the remaining nine cases were used for model validation and testing. All four models produced high correlation between the predicted (PPF) values and the actual values. One essential benefit of the models based on Artificial Neural Networks is their use of larger number of variables and as such the models become more diverse. Artificial Neural Networks have proven to be useful and suitable for dealing with such a complex problem and developing user-friendly predicative models. They are able to detect any patterns found in the data and provide larger opportunity to investigate different options and project control techniques.

This study showed that neural networks are promising tools for used in developing predictive models in the construction domain. With recent developments in neural network software such as the one used in this study, data preprocessing and post-processing capabilities are included and make the neural network modeling more transparent. While both statistical analysis and neural networks worked well for the application at hand, neural networks can be an alternative modeling technique for problems that may include higher degree of uncertainty in the data and when statistical analysis may not be practical.

A spreadsheet interface was developed to facilitate the use of the Neural Network models. The spreadsheet works as a decision support tool that automates the prediction of an overall performance indicator (PPF) of reconstruction projects as a function of the set of control tools specified by the user. To capture the impact of uncertainty in the data input on the predicted PPF, a Sensitivity Analysis module was developed utilizing the traditional technique of Monte Carlo simulation.

7.2 SUMMARY OF CONTRIBUTION

The contribution of this research can be summarized in the following points:

- 1. The identification of the control factors that govern the success of reconstruction projects;
- 2. The identification of the reasons for the poor performance of reconstruction projects

- or the overall failure of the projects;
- Identification of the tools and factors that suite the specific environment of reconstruction projects and facilitate their control and management based on the available level of information to the user: Detailed Project Data; and Summarized Project data;
- 4. Development of a quantifiable and objective measure of the overall performance of reconstruction projects (PPF) that encompasses project cost, schedule and quality;
- 5. Development and validation of four models for predicting the overall performance of reconstruction projects and its deviation from preset baselines. Models were developed utilizing two techniques, Regression Analysis and Neural Network, for both Detailed Project Data and Summarized Project Data. These models enable project managers to determine the suitable control techniques, which can be used in a potential project to improve its performance; and
- 6. Development of a decision support tool that uses the developed Neural Network models, automates performance prediction, and addresses the impact of uncertainty in the project environment on its predicted performance.

7.3 FUTURE EXTENSIONS

This study dealt with a difficult problem faced by project managers of an expanding type of projects and as such the study has a high practical value. The models developed in this research enable project managers working with reconstruction projects to explore different control tools and test their potential impact on the overall performance of their

projects. These models have been carefully designed based on actual project data to be both theoretically valid and easy to use. It is anticipated that construction practitioners utilizing these models will obtain valuable insights on the control of reconstruction projects.

Different extensions to this work are recommended as follows:

- More refinement to the developed models can be carried out by applying more data.
 particularly those of recently finished projects, to increase the accuracy and adaptability to new situations;
- 2. The area of reconstruction projects is a fairly new research field. Very little research has been done in this area in spite of its increasing importance and the large investments being directed towards it. This research can be considered as the first comprehensive work in the area of reconstruction projects. More detailed research is required in this subject that can cover other aspects of its management such as risk analysis, productivity analysis and cost estimation;
- 3. Other useful predictive models can be developed to predict Cost performance,
 Schedule Performance and Quality Performance, individually; and
- Different researches can be performed to study the performance of a specific type of reconstruction projects such as Interior Renovations, Expansions / Additions, Structural Modifications and complete Replacements.

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APPENDICIES

Appendix 1 Preliminary Field Review Questionnaire

Please indicate on a Scale of 1 to 5 the relative importance of the following factors to the success of reconstruction projects in operating facilities (1 is being the least).

COST	The establishment of Budget Baseline and Budget Allocations	1	2	3	4	5
	The use of Work Packages Costing	l	2	3	4	5
	Cost Breakdown Structure (CBS) as a cost-planning tool.			3	4	5
	Cost Coding as a cost planning and communication tool.					
	The use of Earned Value to measure cost performance.					5
	Cost Variance (CV) to measure cost performance				4	5
	The use of Cost Ratio				4	5
	Forecast Analysis	1	2	3	4	5
SCHEDULE	Using Work Breakdown Structure	l	2	3	4	5
	Bar Charts	1	2	3	4	5
	Critical Path Method	l	2	3	4	5
	Incremental Milestones	1	2	3	4	5
	The use of Time Variance to monitor schedule performance	1	2	3	4	5
	Using Percent Complete reports	1	2	3	4	5
QUALITY	A well developed Quality Standards and Specifications	1	2	3	4	5
	Responsibilities of Individuals towards Quality are identified.	ì	2	3	4	5
	Inspection and Testing	1	2	3	4	5
SCOPE	Decomposition	1	2	3	4	5
	Benefit / Cost Analysis	1	2	3	4	5
COMMUNICATION	Regular Site Meetings	1	2	3	4	5
	The use of Electronic Communication	1	2	3	4	5
SAFETY	Formal Safety Meetings with supervisor	1	2	3	4	5
	Site Safety Inspection	1	2	3	4	5
	Upper Management Involvement	1	2	3	4	5
SITE	The Development of a Site Layout Plan	1	2	3	4	5

Please provide any additional factors, which were proven to be significant to the success of reconstruction projects.

1-			
2-	· · · · · ·	 	
3-			

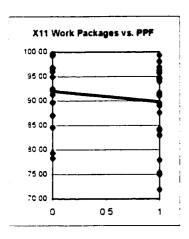
Appendix 2 Data Collection Questionnaire

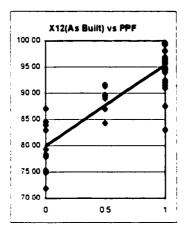
SURVEY ON THE MANAGEMENT OF RECONSTRUCTION PROJECTS IN OPERATING FACILITY

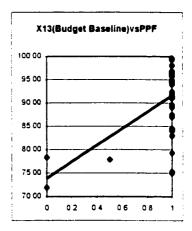
All responses will remain Fully confidential and will be used for educational and research purposes only. Please respond by putting a check mark ($\sqrt{}$) next to your selection. Please use this questionnaire for **ONE** project. It is appreciated if you use copies of this questionnaire to include other projects. **To receive a copy of survey results, please check** here.

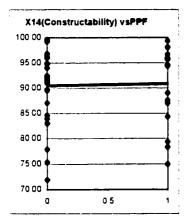
PART 1: The	e Project		Please indicate which of the following we	re usec	t :
Project Name:		_(Optional)	Schedule Control:		
			- Work breakdown structure	Yes	No
Your Organization: Owner organization		_ (Optional)	- Coordination Schedule	Yes	No
Owner organization	Contractor	r	- Bar charts to plot progress	Yes	No
Other, specify		_	- CPM method for scheduling	Yes	No
			- Clearly defined milestones	Yes	No
Your position in your organiz			- Time-variance analysis	Yes	No
Project Manager	Contract A	dministrator	- Percent complete	Yes	No
Other, specify		_	- Change Directive vs. Change Notice		No
			Overall level of Schedule Control (5=Hi) 1		
Location of the project:				(Please	circle one)
Southern Ontario	Northern 0	Ontario	Cost Control:		
Western Ontario	Eastern O	ntario	- Cost breakdown structure	Yes	No
			- Cost variance analysis	Yes	No
Type of Building:			- Forecast Analysis	Yes	No
Institutional	(Commercial	- Cash flow analysis	Yes	No
Other, specify			Overall level of Cost Control (5=High) 1		4 5 circle one)
Type of Work Done:			Quality Control:		
Interior renovation	Structural I	Modification	- Commitment to quality was clear	Yes	No
Expansion / Addition	Phased Re		- Independent inspection firm was used		
Other, specify	i ilasea iki	cpiacement		Yes	No
PART 2: Before (Construction		- Specs had to be followed strictly	Yes	No
			Overall level of Quality Control (5=High)	1 2	3 4 5
Please indicate which of the	_	re usea.	, , , , , , , , , , , , , , , , , , , ,		circle one)
At the Scope/Planning Stage:		a Na	Communication Control:		
- Work packages costing	Ye		- Implementation Team	Yes	No
- As-Built drawings	Ye		- Regular site meetings	Yes	No
- Budget baseline	Υe		- Rapid response mechanizm	Yes	No
- Constructability review	Υe		- Electronic communication	Yes	No
- Design Committees	Ye		Overall level of Comm. Control (5=High)	1 2	3 4 5
Overall level of Planning (5=Hi)		3 4 5			circle one)
At the Tendering Stage:	a wara		Safety Control:		
- Quality standards and spec		a Na	- Joint health and safety committee	Yes	No
developed with input from (- Awareness sessions	Yes	No
- Pre-qualifications of contract			- Emergency plan and procedures	Yes	No
- Unit prices obtained	Ye		- Special precautions had to be made	Yes	No
- Cash allowances made	Ye		Overall level of Safety Control (5=High)	1 2	3 4 5
- Liquidated damages calcula					circle one)
- Site layout plan made	Y€	es No	Project Completion:		
- Bidding method:			- Inspection by O&M / end user	Yes	No
- Contract type (e.g., lump su	(mr		- Relocation schedule	Yes	No
Comments:			Overall Performance:	103	110
PART 3: During (Construction	n			
			- Original Contract Value: \$		
For this project, indicate a weighting percentage to			- Contract Value at completion: \$ - Original Durati month & Actua	al Dur	ation:
represent the relative importance of controlling:			month	אוטט וג	30011
				et wa-	·e
Cost:%; Time:%; & Q	uality%.		- If things went wrong, rework/repair co	er was	
(total=100%)					

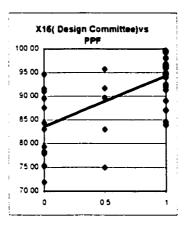
Appendix 3
Scatter Plots

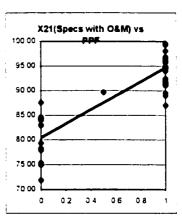


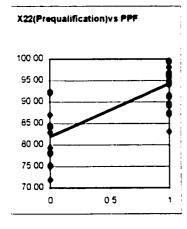


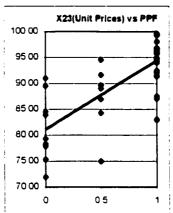


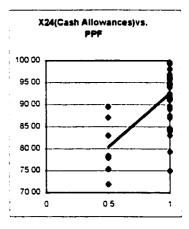


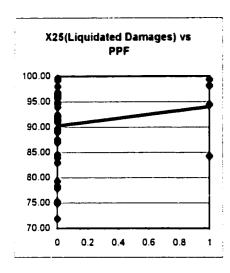


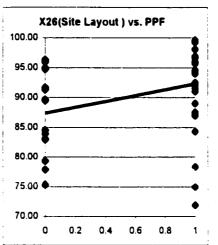


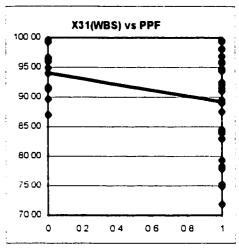


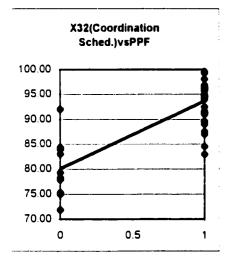


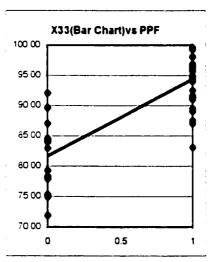


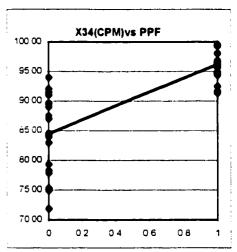


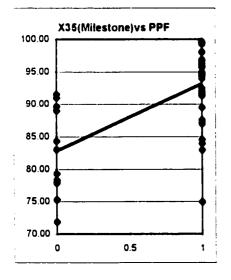


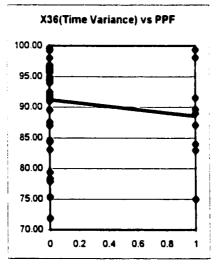


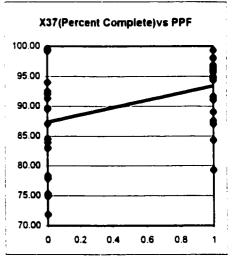


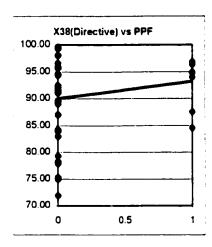


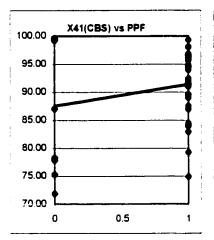


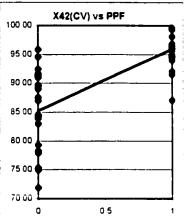


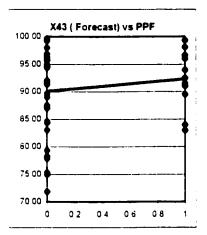


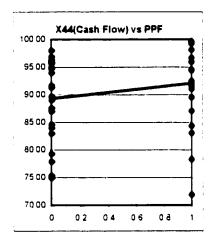


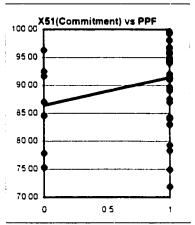


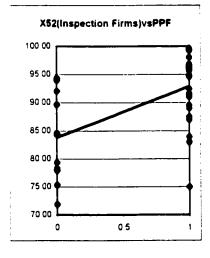


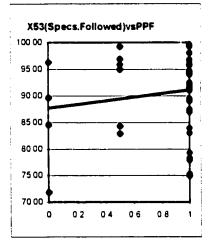


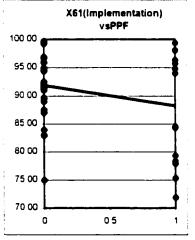


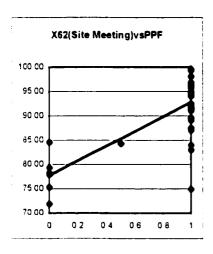


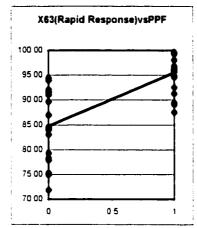


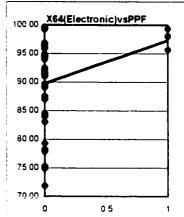


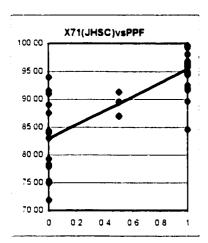


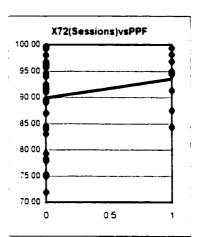


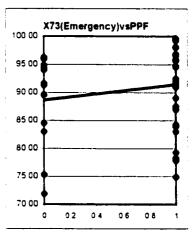


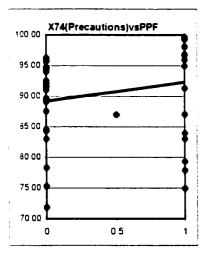


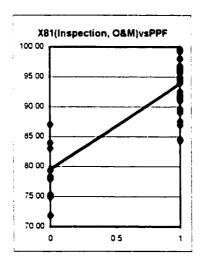


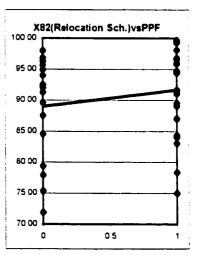


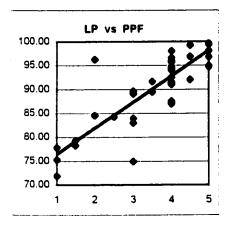


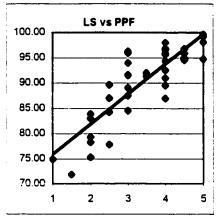


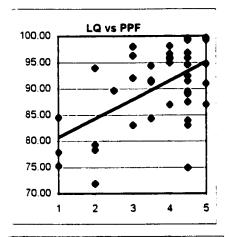


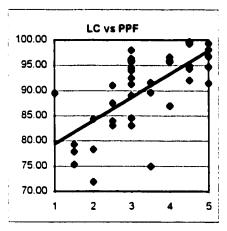


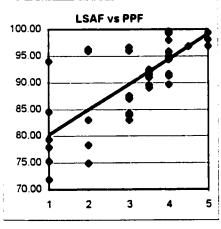


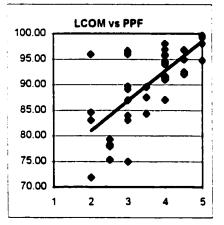












Appendix 4
Preliminary Analysis
All variables vs. PPF

Dep Var: PPF	N: 54 Multip	le R: 0.166	Squared mul	tiple R: 0	.028	
Adjusted squar	red multiple R:	0.009 Stan	dard error of	estimate:	9.44€	
Effect	Coefficient	Std Error	Std Coef T	olerance	t P(2	Tail)
CONSTANT KO	85.760 1.370	2.718 1.127	0.000 0.166	1.000	31.554	0.000
		Analysis of	Variance			
Source	Sum-of-Squ	ares df M	lean-Square	F-ratio	P	
Regression Residual	3709.	340 1 187 52	105.340 71.331	1.477		
Dep Var: PPF	N: 54 Multip.	le R: 0.146	Squared mul	tiple R: 0	.021	
Adjusted squar	ed multiple R: (0.002 Stan	dard error of	estimate:	8.473	
Effect	Coefficient	Std Error	Std Coef T	olerance	t P(2	Tail)
CONSTANT X11	90.291 -2.516	1.849 2.365	0.000 -0.146	1.000	48.833 -1.064	0.000 0.292
		Analysis of	Variance			
Source	Sum-of-Squa	ares df M	ean-Square	F-ratio	P	
Regression Residual	81.: 3733.:	245 1 282 52	81.245 71.794	1.132	0.29	2
Dep Var: PPF	N: 54 Multip	le R: 0.866	Squared mul	tiple R: 0	.749	
Adjusted squar	ed multiple R: ().745 Stan	dard error of	estimate:	4.287	
Effect	Coefficient	Std Error	Std Coef T	olerance	t P(2	Tail)
CONSTANT X12	77.691 17.067	1.062 1.368	0.000 0.866	1.000	73.184 12.472	0.000
	1	Analysis of	Variance			
Source	Sum-of-Squa	ares df M	ean-Square	F-ratio	P	
Regression Residual	2858.8 955.6	346 1 581 52	2858.846 18.378			•
	~					
Dep Var: PPF	N: 54 Multipl	le R: 0.571	Squared mul	tiple R: 0.	.326	
	ed multiple R: (
Effect	Coefficient	Std Error	Std Coef T	olerance	t P(2	Tail)
CONSTANT X13	75.486 15.083		0.000 0.571	1.000	26.837 5.016	0.000
	1	Analysis of	Variance			

F-ratio

df Mean-Square

Sum-of-Squares

Source

Residual	2570.	697 52	49.436		-	
Dep Var: PPF	N: 54 Multip	ole R: 0.05	5 Squared m	ultiple R: 0	0.003	
Adjusted squa	red multiple R:	0.000 Sta	andard error	of estimate:	8.552	
Effect	Coefficient	Std Error	Sta Coef	Tolerance	t Pi	2 Tail)
CONSTANT X14	99.395 0.946	1.489	0.000 0.055	1.000	59.371 0.396	0.694
		Analysis o	f Variance			
Source	Sum-of-Squ	ares df	Mean-Square	F-ratio	P	
Regression Residual	3903.	484 I 042 52	11.454 73.135	0.157	ગ. દ	94
Dep Var: PPF	N: 54 Multip	ole R: 0.59	l Squared mu	ultiple R: 0	.349	
	rea multiple R:					
	Coefficient				t P(2 Tail)
CONSTANT W15	81.980 11.083	1.591	0.000 0.591	1.000	51.528 5.278	0.000
		Analysis of				
Source	Sum-of-Squ					
Regression Residual 	1330. 2483.	671 1 855 52	1330.671 47.766	27.858	0.0	00
Dep Var: PPF	N: 54 Multip	le R: 0.815	Squared mu	iltiple R: 0	.664	
	red multiple R:					
Effect	Coefficient					
CONSTANT X21	78.754 14.793	1.195 1.458	0.000 0.815	1.000	65.905 10.143	0.000
		Analysis of				
Source			Mean-Square	F-ratio	₽	
Regression Residual	2533. 1280.	788 1 739 52	2533.788 24.630		0.00	
Dep Var: PPF	N: 54 Multip	le R: 0.754	Squared mu	ultiple R: 0	.569	
Adjusted squar	red multiple R:	0.561 Sta	andard error o	of estimate:	5.624	
Effect	Coefficient	Std Error	Std Coef	Tolerance	t P(2 Tail)
CONSTANT K22	79.401 13.649		0.000 0.754		59.215 8.284	0.000
		Analysis of	Variance			
Source	Sum-of-Squ	ares df	Mean-Square	F-ratio	₽	
Regression Residual		024 1 503 52	2170.024 31.625	68.617	0.00	00

Dep Var: PPF N: 54 Multiple R: 0.725 Squared multiple R: 0.526 Adjusted squared multiple R: 0.517 Standard error of estimate: 5.898 Std Coef Tolerance t P(2 Tail) Coefficient Std Error Effect 0.000 . 54.013 0.000 0.725 1.000 7.593 0.000 1.470 1.873 CONSTANT 79.402 14.224 Analysis of Variance Sum-of-Squares df Mean-Square F-ratio Source 2005.506 1 2005.506 1809.021 52 34.789 57.648 0.000 Regression Residual Dep Var: PPF N: 54 Multiple R: 0.569 Squared multiple R: 0.324 Adjusted squared multiple R: 0.311 Standard error of estimate: 7.042 Coefficient Std Error Std Coef Tolerance t P(2 Tail) Effect 76.019 2.724 0.000 . 27.902 0.000 15.113 3.027 0.569 1.000 4.993 0.000 CONSTANT Analysis of Variance Sum-of-Squares df Mean-Square F-ratio P Source 1236.161 1 1236.161 2578.366 52 49.584 24.931 0.000 Regression Residual Dep Var: PPF N: 54 Multiple R: 0.197 Squared multiple R: 0.039 Adjusted squared multiple R: 0.020 Standard error of estimate: 8.398 Std Coef Tolerance t P(2 Tail) Effect Coefficient Std Error 0.000 . 74.338 0.000 0.197 1.000 1.445 3.154 CONSTANT 88.286 1.188 4.364 X25 6.306 Analysis of Variance Sum-of-Squares of Mean-Square F-ratio Source 147.294 147.294 1 2.089 Regression 0.154 3667.232 52 70.524 Residual Dep Var: PPF N: 54 Multiple R: 0.161 Squared multiple R: 0.026 Adjusted squared multiple R: 0.007 Standard error of estimate: 8.453 Std Coef Tolerance t P(2 Tail) Effect Coefficient Std Error 0.000 . 43.585 C.000 0.161 1.000 1.176 0.245 CONSTANT 96.941 1.992 X26 2.440 2.869 Analysis of Variance Sum-of-Squares df Mean-Square F-ratio Source
 98.785
 1
 98.785

 3715.741
 52
 71.457
 1.382 0.245 Regression

Residual

Dep Var: PPF N: 54 Multiple R: 0.223 Squared multiple R: 0.050 Adjusted squared multiple R: 0.031 Standard error of estimate: 8.350 Coefficient Std Error Std Coef Tolerance t P(2 Tail) Effect 1.916 0.000 . 47.656 0.000 2.379 -0.223 1.000 -1.646 0.106 91.292 -3.916 CONSTANT X31 Analysis of Variance Sum-of-Squares df Mean-Square F-ratio P Source Regression 188.863 1 188.863 Residual 3625.664 52 69.724 2.709 0.106 Dep Var: PPF N: 54 Multiple R: 0.737 Squared multiple R: 0.544 Adjusted squared multiple R: 0.535 Standard error of estimate: 5.787 Effect Coefficient Std Error Std Coef Tolerance t P(2 Tail) 1.494 1.758 78.762 0.000 0.000 . 52.716 0.000 0.737 1.000 7.869 0.000 CONSTANT 13.834 X32 Analysis of Variance Sum-of-Squares df Mean-Square Source F-ratio 2073.325 1 2073.325 1741.202 52 33.485 Regression 61.919 0.000 Residual Dep Var: PPF N: 54 Multiple R: 0.798 Squared multiple R: 0.636 Adjusted squared multiple R: 0.629 Standard error of estimate: 5.167 Effect Coefficient Std Error Std Coef Tolerance t P(2 Tail) 78.865 1.253 14.432 1.514 0.000 . 62.929 0.000 0.798 1.000 9.532 0.000 CONSTANT X33 Analysis of Variance Sum-of-Squares df Mean-Square F-ratio Scurce 2426.124 1 2426.124 1388.403 52 26.700 Regression 90.866 0.000 Residual Dep Var: PPF N: 54 Multiple R: 0.753 Squared multiple R: 0.568 Adjusted squared multiple R: 0.559 Standard error of estimate: 5.631 Effect Coefficient Std Error Std Coef Tolerance t P(2 Tail) CONSTANT 83.089 1.028 12.745 1.542 0.000 90.820 0.000 0.753 1.000 8.265 0.000 X34 Analysis of Variance Source Sum-of-Squares df Mean-Square F-ratio

2.07

0.000

68.302

2165.715 1 2165.715 1648.811 52 31.708

Regression

Residual

Dep Var: PPF N: 54 Multiple R: 0.547 Squared multiple R: 0.299 Adjusted squared multiple R: 0.286 Standard error of estimate: 7.170 Std Coef Tolerance t P(2 Tail) Coefficient Std Error Effect 1.739 0.000 . 47.137 0.000 2.101 0.547 1.000 4.712 0.000 CONSTANT 81.971 9.898 X35 Analysis of Variance Source Sum-of-Squares df Mean-Square F-ratio 1141.239 1 1141.239 2673.288 52 51.409 22.199 0.000 Regression Residual Dep Var: PPF N: 54 Multiple R: 0.266 Squared multiple R: 0.071 Adjusted squared multiple R: 0.053 Standard error of estimate: 8.257 Std Coef Tolerance t P(2 Tail) Coefficient Std Error Effect 89.883 -5.547 1.259 0.000 . 71.395 0.000 -0.266 1.000 -1.999 0.052 CONSTANT X36 2.790 Analysis of Variance Source Sum-of-Squares df Mean-Square F-ratio P Regression 269.505 1 269.505 Residual 3545.022 52 68.173 3.953 0.052 Regression Residual Dep Var: PPF N: 54 Multiple R: 0.467 Squared multiple R: 0.218 Adjusted squared multiple R: 0.203 Standard error of estimate: 7.573 Effect Coefficient Std Error Std Coef Tolerance t P(2 Tail) 1.546 0.000 . 54.575 0.000 0.467 1.000 3.809 0.000 CONSTANT 84.364 X37 7.901 2.074 Analysis of Variance Source Sum-of-Squares df Mean-Square F-ratio 832.239 1 832.239 2982.288 52 57.352 Regression 14.511 Residual Dep Var: PPF N: 54 Multiple R: 0.129 Squared multiple R: 0.017 Adjusted squared multiple R: 0.000 Standard error of estimate: 8.493 Effect Coefficient Std Error Std Coef Tolerance t P(2 Tail) 0.000 . 69.718 0.000 0.129 1.000 0.940 0.352 CONSTANT 1.266 88.268 X38 2.915 3.101 Analysis of Variance Source Sum-of-Squares df Mean-Square F-ratio 63.715 1 63.715 3750.812 52 72.131 Regression 0.883 0.352 Residual

Dep Var: PPF	N: 54 Multip	ple R: 0.200	Squared mul	tiple R: 0	.040	
Adjusted squar	ed multiple R:	0.021 Star	ndard error of	estimate:	\$.393	
Effect	Coefficient	Std Error	Std Coef To	olerance	t P(2	Tail)
CONSTANT X41	85.236 4.317	2.654 2.940	0.000 0.200	1.000	32.116 1.468	0.000 0.148
		Analysis of	Variance			
Source	Sum-of-Sq	uares df :	fean-Square	F-ratio	P	
Regression Residual	151 3662	.834 1 .693 52	151.834 70.436	2.156	0.14	9
Dep Var: PFF	N: 54 Multi	ple R: 3.678	Squared mul	tiple R: 0	.460	
Adjusted squar	red multiple R:	0.449 Star	ndard error of	estimate:	6.297	
Effect	Coefficient	Std Error	Std Coef T	olerance	t P(2	Tail
CONSTANT X42	84.029 11.595	1.113 1.744	0.000 0.678	1.000	75.491 6.649	0.000
		Analysis of	Variance			
Source	Sum-of-Sq	uares df !	Mean-Square	F-ratio	P	
						٥
Regression Residual	1752 2061	.903 1 .723 52	1752.803 39.649	44.209	0.00	
Residual	1752 2061 N: 54 Multi					
Residual Dep Var: PPF		ple R: 0.065	Squared mul	tiple R: 0	.004	
Dep Var: PPF Adjusted squar	N: 54 Multi	ple R: 0.065	Squared mul	tiple R: 0	.004 8.547	
Residual Dep Var: PPF Adjusted squar Effect	N: 54 Multi	ple R: 0.065 0.000 Sta	Squared mul ndard error of Std Coef T	tiple R: 0 estimate:	.004 8.547 t P(2	Tail
Residual Dep Var: PPF Adjusted squar Effect	N: 54 Multi red multiple R: Coefficient	ple R: 0.065 0.000 Sta	Squared mul ndard error of Std Coef T 0.000 0.J65	tiple R: 0 estimate:	.004 8.547 t P(2	Tail
Residual Dep Var: PPF Adjusted squar Effect	N: 54 Multi red multiple R: Coefficient 88.446 1.275	ple R: 0.065 0.000 Star Std Error 1.335 2.720 Analysis of	Squared mul ndard error of Std Coef T 0.000 0.J65	tiple R: 0 estimate: olerance 1.000	.004 8.547 t P(2 66.263 0.469	Tail
Residual Dep Var: PPF Adjusted squa: Effect CONSTANT X43	N: 54 Multi red multiple R: Coefficient 88.446 1.275 Sum-cf-Sq	ple R: 0.065 0.000 Sta Std Error 1.335 2.720 Analysis of	Squared mul ndard error of Std Coef T 0.000 0.J65 Variance Mean-Square 16.050 73.048	tiple R: 0 estimate: olerance 1.000 F-ratio	.004 8.547 t P(2 66.263 0.469	Tail) 0.000 0.641
Residual Dep Var: PPF Adjusted squa: Effect CONSTANT X43 Scurce Regression	N: 54 Multi red multiple R: Coefficient 88.446 1.275 Sum-cf-Sq	ple R: 0.065 0.000 Star Std Error 1.335 2.720 Analysis of quares df	Squared mul ndard error of Std Coef T 0.000 0.J65 Variance Mean-Square 16.050 73.048	tiple R: 0 estimate: olerance 1.000 F-ratio 0.220	.004 8.547 t P(2 66.263 0.469	Tail) 0.000 0.641
Residual Dep Var: PPF Adjusted squar Effect CONSTANT X43 Scurce Regression Residual	N: 54 Multi red multiple R: Coefficient 88.446 1.275 Sum-cf-Sq	ple R: 0.065 0.000 Star Std Error 1.335 2.720 Analysis of uares df 1.050 1 1.476 52	Squared mul ndard error of Std Coef T 0.000 0.J65 Variance Mean-Square 16.050 73.048	tiple R: 0 estimate: olerance 1.000 F-ratio 0.220	.004 8.547 t P(2 66.263 0.469 P	Tail) 0.000 0.641
Residual Dep Var: PPF Adjusted squa: Effect CONSTANT X43 Scurce Regression Residual Dep Var: PPF	N: 54 Multi red multiple R: Coefficient 88.446 1.275 Sum-cf-Sq 16 3798	ple R: 0.065 0.000 Star Std Error 1.335 2.720 Analysis of uares df 1.476 52 .ple R: 0.166	Squared mul ndard error of Std Coef T 0.000 0.J65 Variance Mean-Square 16.050 73.048 Squared mul	tiple R: 0 estimate: olerance 1.000 F-ratio 0.220 tiple R: 0	.004 8.547 t P(2 66.263 0.469 P 0.64	Tail) 0.000 0.641
Dep Var: PPF Adjusted squa: Effect CONSTANT X43 Scurce Regression Residual Dep Var: PPF Adjusted squa	N: 54 Multi red multiple R: Coefficient 88.446 1.275 Sum-cf-Sq 16 3798	ple R: 0.065 0.000 Star Std Error 1.335 2.720 Analysis of quares df 1.476 52	Squared mul ndard error of Std Coef T 0.000 0.J65 Variance Mean-Square 16.050 73.048 Squared mul	tiple R: 0 estimate: olerance 1.000 F-ratio 0.220 tiple R: 0 estimate:	.004 8.547 t P(2 66.263 0.469 P 0.64	Tail: 0.000 C.641

Effect	Coefficient	Std Error	Std Coef Tol	lerance	t P	(2 Tail)
CONSTANT	87.502	1.542	0.000	1.000	56.749	0.000
X44	2.815	2.313	0.166		1.217	0.229

Analysis of Variance

Regression 105.694 1 Residual 3708.833 52	105.694 71.324	1.492	0.229

Dep Var: PPF N: 54 Multiple R: 0.152 Squared multiple R: 0.023

Adjusted squa	red multiple R:	0.004 Sta	endard error o	f estimate:	8.465	
Effect	Coefficient	Std Error	Std Coef	Tolerance	t Pi	Tail
CONSTANT X51	95.990 3.436	2.822	0.000 0.152	1.000	30.440	0.000
		Analysis of	. Variance			
Source	Sum-of-Squ	ares df	Mean-Square	F-ratio	P	
Regression Residual	3725.	546 1 981 52	89.546 71.653	1.236		
Dep Var: PPF	N: 54 Multip	le R: 0.560) Squared mu	ltiple R: 0	.313	
Adjusted squa	red multiple R:	0.300 Sta	undard error o	f estimate:	7.098	
Effect	Coefficient	Std Error	Std Coef	Tolerance	t P(? Tail;
CONSTANT %52	81.169 10.502		0.000 0.560	1.000	44.290 4.870	0.000
		Analysis of	Variance			
Source	Sum-of-Squ	ares df	Mean-Square	F-ratio	Þ	
Regression Residual	1194. 2619.	732 52	1194.795 50.379	23.716		
Dep Var: PPF	N: 54 Multip	le R: 0.152	Squared mu	ltiple R: 0	.023	
Adjusted squar	red multiple R:	0.004 Sta	indard error o	f estimate:	8.466	
Effect	Coefficient	Std Error	Std Coef	Tolerance	t P(3	Tail)
CONSTANT X53	85.796 3.629	2.913 3.283	0.000 0.152	1.000	29.454 1.105	0.000
		Analysis of	Variance			
Source	Sum-of-Squ	ares df	Mean-Square	F-ratio	P	
Regression Residual	97. 3726.	570 1 957 52	87.570 71.672	1.222	0.27	4
	N: 54 Multip					
	red multiple R:					
	Coefficient					
CONSTANT X61	89.959 -3.256	1.443 2.371	0.000 -0.187	1.000	62.346 -1.373	0.000 0.176
		Analysis of				
Source	Sum-of-Squ					
Regression Residual	133. 3680.	535 1 992 52	133.535 70.788	1.886	0.17	6
Dep Var: PPF	N: 54 Multip	le R: 0.683	Squared mu	ltiple R: 0	.466	
	red multiple R:					
Effect	Coefficient	Std Error	Std Coef :	Tolerance	t P(2	Tail)

CONSTANT X62	77.568 14.213	1.866 2.110	0.000 0.683	1.000	41.568 6.737	e.000 0.000
	An	alysis o	f Variance			
Source	Sum-of-Square	es df	Mean-Square	F-ratio	p	
Regression Residual	1777.74 2036.77	9 1 7 52	39.1€9	45.387		
	N: 54 Multiple	R: 0.69				
Adjusted squar	red multiple R: 0.	474 St	andard error	of estimate:	6.151	
Effect	Coefficient St	td Error	Std Coef	Tolerance	t P(1	Tail)
CONSTANT %63	83.323 11.729	1.142 1.679	0.000 0.696	1.300	72.944 6.986	0.000
	Ana	alysis o	f Variance			
Source	Sum-of-Square	es df	Mean-Square	F-ratio	₽	
Regression Residual	1946.856 1967.67	6 1 1 52	1846.856 37.840		0.00	
Dep Var: PPF	N: 54 Multiple	R: 0.01	2 Squared mu	ultiple R: 0	.000	
Adjusted squar	red multiple R: 0.0	000 st	andard error o	of estimate:	8.564	
Effect	Coefficient St	td Error	Std Coef	Tolerance	t P()	Tail)
CONSTANT X64	99.805 -0.234	1.321 2.803	0.000 -0.012	1.000	67.201 -0.083	0.000 0.934
	Ana	alysis o	f Variance			
Source	Sum-of-Square	es df	Mean-Square	F-ratio	Р	
						4
Regression Residual	0.509 3914.017	9 1 7 52	0.509 73.346	0.007	0.93	
Residual	3914.017	7 52 	73.346			
Residual Dep Var: PPF	0.509 3814.017 N: 54 Multiple red multiple R: 0.5	7 52 R: 0.74	73.346 Squared mu	ultiple R: 0	.550	
Dep Var: PPF Adjusted squar	3914.017	7 52 R: 0.741 541 Sta	73.346 Squared mu	altiple R: 0	.550 5.748	
Dep Var: PPF Adjusted squar	3814.017 N: 54 Multiple red multiple R: 0.5	7 52 R: 0.741 541 Sta	73.346 Squared mu	altiple R: 0 of estimate: Tolerance	.550 5.748 t P(2	Tail)
Residual Dep Var: PPF Adjusted squar Effect CONSTANT	N: 54 Multiple red multiple R: 0.5 Coefficient St 81.510 13.037	R: 0.741 541 Standard Error 1.199 1.637	73.346 Squared mu andard error of	altiple R: 0 of estimate: Tolerance	.550 5.748 t P(2	Tail)
Residual Dep Var: PPF Adjusted squar Effect CONSTANT	N: 54 Multiple red multiple R: 0.5 Coefficient St 81.510 13.037	R: 0.74: 541 Standard Error 1.199 1.637	73.346 Squared mulandard error of Std Coef 0.000 0.741 Variance	altiple R: 0 of estimate: Tolerance	.550 5.748 t P(2 67.955 7.965	Tail)
Residual Dep Var: PPF Adjusted squar Effect CONSTANT X71 Source Regression Residual	3814.017 N: 54 Multiple red multiple R: 0.5 Coefficient St 81.510 13.037 Ana Sum-of-Square 2096.354 1718.173	R: 0.741 541 Sta 541 Sta 541 Sta 641 Sta	73.346 Squared mulandard error of Std Coef 0.000 0.741 Variance Mean-Square 2096.354 33.042	altiple R: 0 of estimate: Tolerance 1.000 F-ratio 63.446	.550 5.748 t P(2 67.955 7.965	Tail) 0.000 0.000
Residual Dep Var: PPF Adjusted squar Effect CONSTANT W71 Source Regression Residual	N: 54 Multiple red multiple R: 0.5 Coefficient St 81.510 13.037 Ana Sum-of-Square 2096.354	R: 0.741 541 Sta 541 Sta 541 Sta 641 Sta	73.346 Squared mulandard error of Std Coef 0.000 0.741 Variance Mean-Square 2096.354 33.042	altiple R: 0 of estimate: Tolerance 1.000 F-ratio 63.446	.550 5.748 t P(2 67.955 7.965	Tail) 0.000 0.000
Residual Dep Var: PPF Adjusted squar Effect CONSTANT X71 Source Regression Residual Dep Var: PPF	N: 54 Multiple red multiple R: 0.5 Coefficient St 81.510 13.037 Ana Sum-of-Square 2096.354 1718.173	R: 0.741 541 Sta 541 Sta 541 Sta 541 Sta 641 Sta 642 Sta 643 Sta 643 Sta 644 Sta 645 Sta 645 Sta 646 S	73.346 Squared mulandard error of Std Coef 0.000 0.741 Variance Mean-Square 2096.354 33.042	altiple R: 0 of estimate: Tolerance 1.000 F-ratio 63.446	.550 5.748 t P(2 67.955 7.965 P	Tail) 0.000 0.000
Residual Dep Var: PPF Adjusted squar Effect CONSTANT X71 Source Regression Residual Dep Var: PPF Adjusted squar	N: 54 Multiple red multiple R: 0.5 Coefficient St 81.510 13.037 Ana Sum-of-Square 2096.354 1718.173	R: 0.741 541 Sta 541 Sta 541 Sta 541 Sta 641 Sta	73.346 Squared mulandard error of Std Coeff 0.000 0.741 Variance Mean-Square 2096.354 33.042 Squared mulandard error of ondard error of mulandard error of mulanda	altiple R: 0 of estimate: Tolerance 1.000 F-ratio 63.446 cltiple R: 0 of estimate:	.550 5.748 t P(2 67.955 7.965 P 0.00	Tail) 0.000 0.000

Analysis of Variance

Source	Sum-of-Squa	res df M	ean-Square	F-ratio	P	
Regression Residual		00 1 27 52	131.100 70.935	1.851	0.19	o
	N: 54 Multiple					
Adjusted squar	rea multiple R: 0	.000 Stan	dard error o	f estimate:	8.507	
Effect	Coefficient	Std Error	Std Coef 1	Colerance	t P(2	Tail)
CONSTANT X73	87.378 2.062	2.005 2.456	0.000 0.116	1.000	43.576 0.840	0.000
	A	nalysis of	Variance			
Source	Sum-of-Squa	res df M	lean-Square	F-ratio	Ď	
Regression Residual	51.0 3763.4	47 1 80 52	51.047 72.375	0.705	0.40	5
Dep Var: PPF	N: 54 Multiple	e R: 0.090	Squared mu	ltiple R: 0	.008	
Adjusted squa	red multiple R: 0	.000 Star	dard error o	f estimate:	8.530	
Effect	Coefficient	Std Error	Std Coef '	Tolerance	t P(2	Ta:1)
CONSTANT X74	88.053 1.513	1.584 2.328	0.000 0.090	1.000	55.588 0.650	0.000
	A	nalysis of	Variance			
Source	Sum-of-Squa	res df M	lean-Square	F-ratio	P	
Regression Residual		83 52	30.744 72.765			
Dep Var: PPF	N: 54 Multipl	e R: 0.825	Squared mu	ltiple R: 0	.680	
Adjusted squa	red multiple R: 0	.674 Star	ndard error o	f estimate:	4.841	
Effect	Coefficient	Std Error	Std Coef	Tolerance	t P(2	Tail)
CONSTANT X81	77.034 15.821	1.294 1.503	0.000 0.825	1.000	59.535 10.523	0.000
	A	nalysis of	Variance			
Source	Sum-of-Squa	res df N	Mean-Square	F-ratio	5	
Regression Residual	2595.6 1218.8	52 1 75 52	2595.652 23.440	110.736	0.00	0
	N: 54 Multipl					
Adjusted squa	red multiple R: 0	.024 Star	ndard error o	f estimate:	8.379	
Effect	Coefficient					
CONSTANT X82	96.733 3.520	1.747 2.306	0.000 0.207	1.000	49.642 1.526	0.000 0.133
	A	nalysis of	Variance			
Source	Sum-of-Squa	res df i	Mean-Square	F-ratio	P	

Regression Residual	163.597 3650.930	52	163.597 70.210		
Dep Var: PPF	N: 54 Multiple	R: 0.95	1 Squared mu	ultiple R: 0	.724
Adjusted squa	red multiple R: 0.7	19 St	andard error o	of estimate:	4.499
Effect	Coefficient St	d Error	Std Coef	Tolerance	t P(2 Tail)
CONSTANT LP	65.341 6.637	2.096 0.568	0.300 0.851	1.000	31.178
	Ana	lysis o	f Variance		
Source	Sum-of-Square	s df	Mean-Square	F-ratio	P
Regression Residual	2761.953 1052.574	1 52	2761.953 20.242	136.448	0.000
Dep Var: PPF	N: 54 Multiple	R: 0.88	O Squared mu	ultiple R: O	.774
	red multiple R: 0.7		-	·	
	Coefficient St				
LS	66.342 6.780	0.508	0.000	1.000	37.488 0.000 13.335 0.000
	Ana	lysis o	f Variance		
Source	Sum-of-Square	s df	Mean-Square	F-ratio	P
Regression Residual	2951.453 863.074	1 52	2951.453 16.598	177.824	0.000
Dep Var: PPF	N: 54 Multiple	R: 0.66	3 Squared mu	iltiple R: 0	.447
Adjusted squa	red multiple R: 0.4	36 St	andard error o	of estimate:	6.372
Effect	Coefficient St	d Error	Std Coef	Tolerance	t P(2 Tail)
CONSTANT	72.447 5.090	2.662	0.000		27.212 0.000
20				1.000	6.478 0.000
Source			f Variance		_
Source	•				
Regression Residual	1703.532 2110.995	1 52	1703.532 40.596	41.963	0.000
Dep Var: PPF	N: 54 Multiple	R: 0.550) Squared mu	ultiple R: 0	.303
Adjusted squar	red multiple R: 0.2	89 Sta	andard error o	of estimate:	7.151
Effect	Coefficient St	d Error	Std Coef	Tolerance	t P(2 Tail)
CONSTANT LQ	74.525 3.991	3.148 0.840	0.000 0.550	1.000	23.676 0.000 4.753 0.000
	Ana	lysis of	. Variance		
Source	Sum-of-Square	s df	Mean-Square	F-ratio	P
Regression Residual	1155.382 2659.145	1 52	1155.382 51.137	22.594	0.000

.....

Adjusted squared multiple R: 0.494 Standard error of estimate: 6.033

Effect	Coefficient	Std Error	Std Coef To	lerance	t	P(2 Tail'
CONSTANT LCOM	ēē.008 €.491	3.236 0.892	0.000 0.710			0.000

Analysis of Variance

Source	Sum-of-Squares	df	Mean-Square	F-ratio	P
Regression Residual	1921.752 1892.774	1 52	1921.752 36.400	52.796	0.000

Dep Var: PPF N: 54 Multiple R: 0.717 Squared multiple R: 0.514

Adjusted squared multiple R: 0.505 Standard error of estimate: 5.968

Effect	Coefficient	Std Error	Sta Coef To	ierance	t	P(2 Tail)
CONSTANT	72.202	2.373	0.300	1.000	30.425	0.000
LSAF	5.320	0.717	0.717		7.423	0.000

Analysis of Variance

Source	Sum-of-Squares	df	Mean-Square	F-ratio	P
Regression Residual	1962.424 1852.103	52	1962.424 35.617	55.097	0.000

Appendix 5a

Detailed Project Data

Backward Stepping

F=4 to enter

45 cases and 51 variables processed and saved.

8 X23

-0.001

Step # 0 R = 0.967 R-Square = 0.934 Effect Coefficient Std Error Std Coef Tol. df F 'P' In T Constant 2 80 3 X12 4 X13 5 X15 6 X21 7 X22 9 X23 9 X24 10 X32 11 %33 12 X34 13 X35 14 X42 15 X52 16 X62 7 X63 le M71 19 X81 Dut Fart. Corr. none Dependent Variable PPF Minimum tolerance for entry into model = 0.000000 Backward stepwise regression with F-to-Enter=4.000 and F-to-Remove=3.900 Step # 1 R = 0.967 R-Square = 0.934Term removed: X23 Coefficient Std Error Std Coef Tol. df F 'P' Effect Ιn 1 Constant X 0 3 X12 4 X13 5 X15 6 X21 7 X22 9 X24 10 X32 10 X32 11 X33 12 X34 13 X35 14 X42 15 X52 16 X62 17 X63 18 X71 19 X81 Part. Corr. Sut

. 0.15353 1 0.000 0.996

Step # 2 R = 0.967 R-Square = 0.934 Term removed: X42

Effe	ect	Coefficient	Std Error	Std Coef	Tol.	df	F	'P'
In								
	Constant							
2	XO	-0.069	0.452	-0.008	0.76951	1	0.024	0.379
3	X12	9.684	3.013	0.472	0.10888	1	10.329	0.003
4	X13	4.294	2.991	0.127	0.29984	1	2.061	0.162
5	X15	3.987	1.782	0.203	0.28557	1	5.008	0.033
6	X21	0.541	2.375	0.028	0.15396	1	0.052	0.821
7	X22	5.698	2.083	0.303	0.19083	1	7.483	0.011
9	X24	-7.857	4.206	-0.204	0.19629	1	3.489	0.072
10	X32	-1.879	2.634	-0.093	0.13849	1	0.509	0.482
11	X33	-3.055	3.174	-0.163	0.08222	1	0.927	0.344
12	X34	3.428	2.359	0.197	0.12764	1	2.112	0.157
13	X35	-1.579	1.921	-0.090	0.24585	1	0.675	0.418
15	X52	3.209	2.605	0.163	0.13370	1	1.517	0.228
16	X62	-3.172	3.584	-0.133	0.10361	1	0.783	0.384
17	X63	-1.609	1.965	-0.092	0.18474	1	0.670	0.420
18	X71	0.977	2.553	0.052	0.12507	1	0.147	0.705
19	X81	7.649	3.158	0.378	0.09637	1	5.867	0.022
Cut		Part. Corr.						
- 3	X23	0.001		•	0.16896	1	0.000	0.996
14	X42	0.007	•	•	0.21076	1	0.001	0.973
								

Step # 3 R = 0.967 R-Square = 0.934 Term removed: KO

Eff	ect	Coefficient	Std Error	Std Coef	Tol.	df	F	'P'
In								
	Cinstant							
	X12	9.706	2.959	0.473	0.10912	1	10.760	0.003
	X13	4.265	2.934	0.126	0.30103	ī	2.113	0.157
-	X15	3.985	1.751		0.29558	1	5.178	0.030
	X21	0.552	2.333	0.029	0.15410	1	0.056	0.815
	X22	5.638	2.011	0.300	0.19789	1	7.861	0.009
	X24	-7.791	4.114	-0.203	0.19830	1	3.588	0.068
	X32	-1.753	2.461	-0.087	0.15332	1	0.507	0.482
11	X33	-3.046	3.119	-0.162	0.08225	1	0.954	0.337
12	X34	3.441	2.317	0.198	0.12780	1	2.205	0.148
13	X35	-1.574	1.888	-0.080	0.24592	1	0.695	0.411
15	X52	3.169	2.549	0.161	0.13501	1	1.546	0.224
16	X62	-3.224	3.507	-0.135	0.10455	1	0.845	0.366
17	X63	-1.609	1.931	-0.092	0.18474	1	0.694	0.412
19	X71	0.972	2.509	0.052	0.12509	1	0.150	0.701
19	X81	7.542	3.028	0.373	0.10127	1	6.203	0.019
Out		Part. Corr.						
	хo	-0.029	•	•	0.76951	1	0.024	0.879
	X23	-0.006	•	•	0.18080	ī	0.001	0.973
	X42	0.007	•		0.21096	ī	0.002	0.969

Step # 4 R = 0.966 R-Square = 0.934

Term removed: X21

Effect Coefficient Std Error Std Coef Tol. df F 'P'

¹ Constant

3 X12 4 X13 5 X15 7 X22 9 X24 10 X32 11 X34 12 X34 13 X35 15 X52 16 X62 17 X63 19 X71	9.673 4.325 4.151 5.686 -8.196 -1.798 -2.837 3.493 -1.689 3.202 -3.035 -1.710 1.103 7.779	1.580 1.969 3.682 2.415 2.944 2.270 1.796 2.505 3.361	0.211 0.303 -0.213 -0.089 -0.151 0.201 -0.086 0.163 -0.127 -0.098	0.33981 0.19993 0.23972 0.15426 0.08945 0.12896 0.26339 0.13541 0.11031 0.19413		6.901 8.340 4.955 0.555 0.929 2.365 1.634 0.850	0.013 0.007 0.034 0.462 0.343 0.134 0.354 0.211 0.374 0.364
	Part. Corr.						
6 X21 9 X23 14 X42	-0.030 0.044 -0.013 0.025	· · ·		0.77023 0.15410 0.18533 0.25406	1 1 1	0.056 0.005 0.018	0.871 0.815 0.943 0.894
Step # 5 R = Term removed:	0.966 R-Square = X71	0.934					
Effect	Coefficient	Std Error	Std Coef	Tol.	df	F	'P'
In							
1 Constant 3 K12 4 K13 5 K15 7 K22 9 K24 10 K32 11 K33 12 K34 13 K35 15 K52 16 K62 17 K63 19 X81	10.063 4.407 4.310 5.947 -8.435 -1.696 -3.555 4.187 -1.476 3.354 -3.346 -1.865 8.284	2.835 1.521 1.913 3.598 2.373 1.670 1.712 2.459	0.130 0.219 0.311 -0.219 -0.084 -0.189 0.241 -0.075 0.171	0.30446 0.35717 0.20649 0.24461 0.15558 0.12492 0.23232 0.28230 0.13782 0.11500 0.20088		2.417 9.3495 9.3495 0.5111 6.2843 1.06075	0.130 0.008 0.005 0.026 0.480 0.158 0.395 0.395 0.311 0.308
Out	Part. Corr.						
2 X0 6 X21 9 X23 14 X42 18 X71	-0.030 0.061 -0.039 0.009 0.083	: : : :		0.77026 0.16198 0.20699 0.26315 0.13149	1 1 1	0.112 0.047 0.002	0.740 0.930 0.962
Step # é R = Term removed:	0.966 R-Square = X32	0.933					
Effect	Coefficient	Std Error	Std Coef	Tol.	df	F	'P'
In							
1 Constant 3 X12 4 X13 5 X15 7 X22 9 X24 11 X33 12 X34 13 X35 15 X52 16 X62	10.580 4.004 4.034 5.205 -7.465 -3.826 4.174 -1.697 2.870 -3.045	2.756 1.460 1.676 3.307 2.411 1.657 1.671 2.337	0.205 0.277 -0.194 -0.204 0.240 -0.086	0.31701 0.38185 0.26479 0.28519 0.12795 0.23234 0.29179 0.14922	1 1 1 1 1 1	7.633 9.647 5.096 2.518 6.347 1.031 1.508	0.156 0.009 0.004 0.031 0.122 0.017 0.319 0.228

17 X63	-1 572	1.738	-0.090	0.21190	1	0.818	0.373
17 X03	7.102	1.930	0.351	0.23157	ī	13.532	0.001
	Part. Corr.						
2 M0 6 M21 8 M23 10 M32 14 M42 18 M71	0.011 0.068 -0.073 -0.127 0.017 0.071	: : : :		0.95244 0.16249 0.22410 0.15558 0.26418 0.13261	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	0.004 0.142 0.165 0.511 0.009 0.155	0.949 0.709 0.687 0.480 0.927 0.696
	0.965 R-Square =						
Effect	Coefficient	Std Error	Std Coef	Tol.	df	F	'p'
In							
5 A15 7 K22 9 K24 11 M33 12 X34 13 M35	9.910 4.009 3.860 4.923 -6.979 -3.497 3.746 -1.845 1.695 -1.935 6.503	1.642 3.234 2.375 1.5859 1.937	0.196 0.262 -0.179 -0.186 0.215 -0.094	0.38857 0.27433 0.29657 0.13111 0.25304 0.29462 0.21596	1 1 1 1 1 1	3.988 4.525 2.155 5.597 1.237 0.765	0.012 0.005 0.041 0.152 0.024 0.274 0.388
Out	Part. Corr.						
2 X0 6 X21 9 X23 10 X32 14 X42 17 X63 18 X71	-0.001 0.104 -0.074 -0.086 0.052 -0.158 0.101			0.95794 0.17335 0.22414 0.16411 0.27896 0.21190 0.13959	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	0.000 0.351 0.176 0.241 0.088 0.818 0.330	0.994 0.558 0.678 0.627 0.769 0.373 0.570
Step # 9 R = Term removed:	0.964 R-Square = X62	0.930					
Effect	Coefficient	Std Error	Std Coef	Tol.	dΪ	F	'p'
In							
1 Constant 3 X12 4 X13 5 X15 7 X22 9 X24 11 X33 12 X34 13 X35 15 X52 19 X81	9.136 3.702 3.624 4.539 -6.982 -3.113 4.236 -2.161 0.963 6.488	2.179 2.682 1.382 1.513 3.201 2.280 1.369 1.568 1.543	0.109 0.194 0.242 -0.182 -0.166 0.243 -0.110 0.049	0.18270 0.32719 0.41624 0.31748 0.29733 0.13973 0.33248 0.32391 0.33464 0.26249	1 1 1 1 1 1 1 1 1	17.579 1.905 6.875 9.002 4.758 1.864 9.575 1.899 0.390 13.104	0.000 0.177 0.013 0.005 0.036 0.181 0.004 0.177 0.536 0.001
Out	Part. Corr.						
2 X0 6 X21 8 X23 10 X32 14 X42 16 X62 17 X63	-0.013 0.065 -0.095 -0.082 0.081 -0.110 -0.097			0.86723 0.19167 0.23462 0.16431 0.30272 0.14180 0.25692	1 1 1 1 1 1	0.005 0.138 0.301 0.223 0.216 0.402 0.311	0.942 0.713 0.587 0.640 0.645 0.531 0.581

18 X71 0.115 . 0.14131 1 0.435 0.512

Step # 9 R = 0.964 R-Square = 0.929 Term removed: X52

Effect	Coefficient	Std Error	Std Coef	Tol.	df	F	'p'
In							
1 Cons 3 X12 4 X13 5 X15 7 X22 9 X24 11 X33 12 X34 13 X35 19 X81	\$.399 4.134 3.579 4.646 -6.924 -2.352 4.272 -1.977 6.054	2.127 2.569 1.369 1.490 3.172 1.910 1.356 1.497	0.122 0.182 0.247 -0.180 -0.125 0.246 -0.095	0.18941 0.35048 0.41738 0.32164 0.29758 0.19564 0.33306 0.35362 0.30888	1 1 1 1 1 1 1 1	17.505 2.590 6.943 9.726 4.766 1.515 9.927 1.592 13.665	0.000 0.117 0.013 0.004 0.036 0.227 0.003 0.215
Out	Part. Corr.	1.030	0.233	0.50000	•	13.003	0.001
2 X0 6 X21 8 X23 10 X32 14 X42 15 X52 16 X62 17 X63 18 X71	0.004 0.077 -0.080 -0.059 0.065 0.106 -0.024 -0.044 0.110			0.88839 0.19478 0.23867 0.17112 0.30824 0.33464 0.21973 0.30797 0.14149		0.001 0.203 0.218 0.117 0.145 0.390 0.020 0.026 0.418	0.982 0.655 0.644 0.734 0.705 0.536 0.389 0.797

Step # 10 R = 0.962 R-square = 0.926

Term removed: X33

Effe	ect	Coefficient	Std Error	Std Coef	Tol.	df	F	'p'
In								
3 4 5 7 9 12	Constant X12 X13 X15 X22 X24 X34 X35	7.846 4.258 3.804 3.861 -7.013 3.983 -2.113	1.961 2.585 1.366 1.356 3.194 1.345	0.126 0.194 0.206 -0.182 0.229	0.22478 0.35103 0.42497 0.39388 0.29773 0.34333 0.35988	1 1 1 1 1 1 1	9.108 4.822	0.000 0.108 0.008 0.007 0.035 0.005 0.162
	MS1	5.732	1.628		0.31696	1	12.394	0.301
Out		Part. Corr.						
6 9 10 11 14 15	X0 X21 X23 X32 X33 X42 X52 X62	0.014 0.023 -0.034 -0.123 -0.204 0.143 -0.021			0.89072 0.20725 0.24928 0.19366 0.19564 0.37377 0.46854 0.22361	1 1 1 1 1 1 1 1	0.007 0.019 0.042 0.542 1.515 0.734 0.015 0.089	0.933 0.892 0.840 0.466 0.227 0.397 0.903 0.767
	X63 X71	-0.085 0.204		• •	0.32210 0.20752	1	0.256 1.520	0.616

Step # 11 R = 0.960 R-Square = 0.922

Term removed: X35

Effect Coefficient Std Error Std Coef Tol. df F 'p'

Ιn

1 Constant 3 X12 4 X13 5 X15 7 X22 9 X24 12 X34 19 X81	7.787 2.790 2.866 4.155 -5.818 3.256 5.548	2.404 1.213 1.359 3.124 1.262	0.221 -0.151 0.187		1 1 1 1	3.467 6.658	0.000 0.253 0.024 0.004 0.071 0.014 0.002
Out 2 X0 6 X21 8 X23 10 X32 11 X33 13 X35 14 X42 15 X52 16 X62 17 X63 18 X71	Part. Corr. 0.011 0.040 -0.070 -0.173 -0.227 -0.231 0.139 -0.092 -0.142 -0.108 0.171			0.89085 0.20844 0.25589 0.20592 0.19910 0.35988 0.37377 0.51935 0.27145 0.32626 0.21029		0.058 0.178 1.110 1.955 2.035 0.713 0.304 0.736 0.429 1.080	0.306
Step # 12 R = 0 Term removed: X1 Effect	.3		Std Coaf	Tol	4.6	F	•p•
In	CSefficient	Std Effor	and coet	101.	a.	E .	
1 Constant 3 X12 5 X15 7 X22 9 X24 12 X34 19 X81	7.583 3.146 4.577 -3.748 2.973 5.642	1.315 2.577	3.160 9.244 -0.097 0.171	0.43439	1 1 1 1	5.714	0.000 0.012 0.001 0.154 0.022
	Part. Corr.				-		***************************************
2 M0 4 X13 6 X21 8 X23 10 X32 11 X33 13 X35 14 X42 15 X52 16 X62 17 X63 19 X71	0.024 0.187 0.065 -0.015 -0.100 -0.220 -0.134 -0.023 -0.044 -0.092 0.188	· · · · · · · · · · · · · · · · · · ·		0.41717 0.21267 0.27644	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	0.009 0.376 1.885 0.674 0.675 0.020 0.073 0.313 1.361	0.693 0.926 0.544 0.178 0.417 0.417 0.888 0.789 0.579 0.251
Step # 13 R = 0 Term removed: X2).956 R-Square = :4	- 0.915					
Effect	Coefficient	Std Error	Std Coef	Tol.	df	F	'p'
In 1 Constant 3 X12 5 X15 7 X22 12 X34 19 X81	6.681 2.674 4.748 3.180 5.013	1.166	0.325 0.136 0.253 0.193 0.248	0.43786	1	12.774	0.001
Out	Part. Corr.						

2	X0	0.008			0.89884	1	0.002	0.961
4	X13	0.019		•	0.61882	1	0.013	0.909
6	X21	0.136	•	•	0.23870	1	0.714	0.403
3	X23	-0.010	•		0.27656	1	0.004	0.951
9	X24	-0.230	•	•	0.47430	1	2.115	0.154
10	X32	-0.045	•		0.24124	1	0.079	0.780
11	X33	-0.213	•		0.19915	1	1.868	0.187
13	X35	-0.124	•	•	0.42800	1	0.593	0.446
14	X42	0.137	•		0.40269	1	1.376	0.248
15	X50	-0.061	•		0.59935	1	0.144	0.707
16	X62	-0.095	•	•	0.35263	1	0.347	0.560
17	X63	-0.045	•		0.34001	1	0.077	0.783
18	X71	0.212	•	•	0.21695	1	1.787	0.189

Dep Var: PPF N: 45 Multiple R: 0.956 Squared multiple R: 0.915

Adjusted squared multiple R: 0.904 Standard error of estimate: 2.730

Effect	Coefficient	Std Error	Std Coef To	olerance	t P(2 Tail)
CONSTANT	74.589	0.925	0.000	•	90.615	0.000
X12	6.681	1.917	0.325	0.251	3.485	0.001
X15	2.674	1.166	0.136	0.622	2.294	0.027
X22	4.748	1.328	0.253	0.438	3.574	0.001
X34	3.190	1.253	0.183	0.422	2.538	J.015
X81	5.013	1.616	0.248	0.343	3.102	0.004

Analysis of Variance

Source	Sum-of-Squares	df	Mean-Square	F-ratio	₽
Regression Residual	3113.041 290.628	5 39	622.608 7.452	83.549	0.000

Appendix 5b

Detailed Project Data

Backward Stepping

F=2 to enter

Step # 0 R = 0.967 R-Square = 0.934

Effe	ct	Coefficient	Std Error	Std Coef	Tol.	df	F	'p'
In								
2		-0.068	0.499	-0.008	0.71017	1	0.020	0.990
4	X12 X13	9.599 4.290	4.573 3.117 2.118	0.127	0.05092 0.29731 0.21760	1 1 1	4.407 1.895	0.046
6	X15 X21 X22	3.960 0.500 5.659	2.118 2.807 2.478	0.026	0.11968	1	3.496 0.032 5.212	0.073 0.860 0.031
93 0	M23 M24	-0.015 -7.943	2.697 4.409	-0.204	0.15353	1	0.000 3.166	0.996
10 11 12	X33	-1.870 -2.990 3.422	2.975 3.914 2.610	-0.159	0.11691 0.05820 0.11229	1	0.395 0.584 1.719	0.535 0.452 0.201
13 14	X35	-1.606 0.067	2.148 1.998	-0.082 0.004	0.21191 0.19151	1	0.559	0.461
15 16 17	X62	3.187 -3.097 -1.595	2.800 4.459 2.081	-0.130	0.12462 0.07209 0.17726	1 1 1	1.295 0.482 0.587	0.266 0.493 0.451
19	X71	1.001 7.659	2.837	0.054	0.10905	1	0.124 5.020	0.727
Out		Part. Corr.						
	none							

Dependent Variable PPF

Minimum tolerance for entry into model = 0.000000

Backward stepwise regression with F-to-Enter=2.000 and F-to-Remove=1.900 Step # 1 R = 0.967 R-Square = 0.934 Term removed: X23

Effe	ect	Coefficient	Std Error	Std Coef	Tol.	df	F	'p'
In								
1	Constant							
2	ХO	-0.069	0.460	-0.008	0.76878	1	0.022	0.882
3	X12	9.590	4.140	0.467	0.05981	1	5.365	0.028
	X13	4.289	3.049	0.127	0.29915	1	1.978	0.171
5	X15	3.957	2.015	0.201	0.23138	ī	3.855	0.060
ń	X21	0.504	2.653	0.026	0.12793	ī	0.036	0.851
7	X22	5.660	2.399	0.301	0.14922	ī	5.568	0.026
	X24	-7.941	4.309	-0.204	0.19396	1	3.311	0.080
	X32	-1.376	2.683	-0.093	0.13841	1	0.489	0.490
	X33	-2.987	3.903	-0.159	0.0593€	1	0.617	0.439
12	X34	3.418	2,423	0.196	0.12548	1	1.990	0.170
13	X35	-1.605	2.106	-0.082	0.21222	1	0.581	0.452
14	X42	0.064	1.969	0.004	0.21076	1	0.001	0.973
15	X52	3.189	2.716	0.162	0.12756	1	1.378	0.251
16	X62	-3.105	4.149	-0.130	0.08019	1	0.560	0.4€1
17	X63	-1.595	2.040	-0.091	0.17762	1	0.611	0.441
18	X71	1.004	2.715	0.054	0.11462	1	0.137	0.714
19	X81	7.663	3.245	0.379	0.09461	1	5.576	0.02€
Out		Part. Corr.						
	X23	-0.001	•		0.15353	1	0.000	0.996

Step # 2 R = 0.967 R-Square = 0.934 Term removed: X42

Effect	Coefficient	Std Error	Std Coef	Tol.	df	F	'p'
In							
1 Constant 2 X0 3 X12 4 X13 5 X15 6 X21 7 X22 9 X24 10 X32 11 X33 12 X34 13 X35 15 X52 16 X62 17 X63 13 X71 19 X81	-0.069 9.684 4.294 3.997 0.541 5.698 -7.857 -1.879 -3.055 3.428 -1.579 3.209 -3.172 -1.609 0.977 7.649	3.013 2.991 1.782 2.375 2.083 4.206 2.634 3.174 2.321 2.605 1.965	-0.163 0.197 -0.080 0.163 -0.133	0.10888 0.29984 0.23557 0.15396 0.19083 0.19629 0.13849 0.08222 0.12764 0.12764 0.13370 0.13370 0.13370		10.329 2.061 5.008 0.052 7.483 3.489 0.509 0.927 2.112 0.675 1.517 0.670	0.003 0.162 0.033 0.821 0.011 0.072 0.482 0.344 0.157 0.418 0.228 0.384 0.384
	Part. Corr.						
9 X23 14 X42	0.301 0.007	•	•	0.16396	1	0.000 0.001	0.996 0.973
Step # 3 R = Term removed:	0.967 R-Square = X0	0.934					
Effect	Coefficient	Std Error	Std Coef	Tol.	df	F	'9'
In							
1 Constant 3 X12 4 X13 5 X15 6 X21 7 X22 9 X24 10 X32 11 X33 12 X34 13 X35 15 X52 16 X62 17 X63 18 X71 19 X81	9.706 4.265 3.985 0.552 5.638 -7.791 -1.753 -3.046 3.441 -1.574 3.169 -3.224 -1.607 27.542	2.934 1.751 2.333 2.011 4.114 2.461 3.119 2.317 1.888	0.126 0.203 0.029 0.300	0.19830 0.15332 0.08225 0.12780 0.24592		2.113 5.178 0.056 7.861 3.588 0.507 0.954 2.205 0.695	0.157 0.030 0.915 0.009 0.068 0.492 0.337 0.148
Out	Part. Corr.						
2 X0 8 X23 14 X42	-0.329 -0.006 0.007	: :		0.76951 0.18080 0.21096	1 1	0.024 0.001 0.002	0.879 0.973 0.969
Step # 4 R = Term removed:	0.966 R-Square = X21						
Effect	Coefficient	Std Error	Std Coef	Tol.	df	F	'P'
In 1 Constant 3 X12 4 X13 5 X15 7 X22 9 X24	9.673 4.325 4.151 5.686 -8.196	2.909 2.977 1.580 1.969 3.682	0.471 0.128 0.211 0.303 -0.213	0.10937 0.30327 0.33981 0.19993 0.23972	1 1 1 1	11.059 2.259 6.901 8.340 4.955	0.002 0.143 0.013 0.007 0.034

10 X32 11 X33 12 X34 13 X35 15 X52 16 X62 17 X63 19 X71 19 X81	-1.798 -2.837 3.493 -1.689 3.202 -3.035 -1.710 1.103 7.779	2.270 1.796 2.505 3.361	-0.151 0.201 -0.086 0.163 -0.127 -0.098	0.12896 0.26339 0.13541 0.11031 0.19413	1 1 1 1 1 1 1	0.929 2.367 0.885 1.634 0.816 0.850	0.343 0.134 0.354 0.211 0.374 0.364
Out	Part. Corr.						
2 X0 6 X21 9 X23 14 X42	-0.030 0.044 -0.013 0.025	: : :	:	0.77023 0.15410 0.19533 0.25406	1 1 1 1	0.027 0.056 0.005 0.018	0.815
Step # 5 R = Term removed:	0.966 R-Square = X71	0.934					
Effect	Coefficient	Std Error	Std Coef	Tol.	df	£	'9'
In							
1 Constant 3 X12 4 X13 5 X15 7 X22 9 X24 10 X32 11 X33 12 X34 13 X35 15 X52 16 X62 17 X63 19 X81	10.063 4.407 4.310 5.947 -9.435 -1.696 -3.555 4.197 -1.476 3.354 -3.346 -1.965 9.294	1.935 1.521 1.913 3.598 2.373 2.459 1.670 1.712 2.451 3.249	0.219 0.311 -0.219 -0.084 -0.189 0.241 -0.075 0.171 -0.140 -0.107	0.30446 0.35717 0.20649 0.24461 0.15558 0.12492 0.23232 0.29230 0.13782 0.11500 0.20088		2.417 9.027 9.346 5.495 0.511 2.091 6.287 0.743 1.960 1.075	0.130 0.008 0.005 0.026 0.480 0.158 0.019 0.395 0.181 0.308
Out	Part. Corr.						
2 X0 6 X21 9 X23 14 X42 18 X71	-0.030 0.061 -0.039 0.009 0.083	•	: : :	0.16198 0.20699 0.26315	1 1 1	0.112 0.047 0.002	0.740 0.830 0.962
Step # 6 R = Term removed:	0.966 R-Square = X32	0.933					
Effect	Coefficient	Std Error	Std Coef	Tol.	df	F	'p'
In							
1 Constant 3 X12 4 X13 5 X15 7 X22 9 X24 11 X33 12 X34 13 X35 15 X52 16 X62 17 X63 19 X81	10.580 4.004 4.034 5.205 -7.465 -3.826 4.174 -1.697 2.870 -3.045 -1.572 7.102	2.628 2.756 1.460 1.676 3.307 2.411 1.657 1.671 2.337 3.197 1.738 1.930	0.205 0.277 -0.194 -0.204 0.240 -0.086 0.146 -0.128	0.12953 0.31701 0.38195 0.26479 0.28519 0.12795 0.23234 0.29179 0.14922 0.11696 0.21190 0.23157	1 1 1 1 1 1 1 1	7.633 9.647 5.096 2.518 6.347 1.031 1.508 0.907	0.009 0.004 0.031 0.122 0.017 0.318 0.228 0.348
Out	Part. Corr.						

2 X0 6 X21 8 X23 10 X32 14 X42 19 X71	0.011 0.068 -0.073 -0.127 0.017 0.017	: : : :		0.85244 0.16249 0.22410 0.15558 0.26418 0.13261	3	0.142	0.709
Step # 7 R = Term removed:	0.965 R-Square = X63	0.931					
Effect	Coefficient	Std Error	Std Coef	Tol.	df	F	191
In							
1 Constant 3 X12 1 X13 5 X15 7 X22 9 X24 11 X33 12 X34 13 X35 15 X52 16 X62 19 X81	-3.487 3.746 -1.845 1.695 -1.835	1.443 1.642 3.234 2.375 1.659	0.196 0.262 -0.179 -0.186 0.215 -0.094 0.086 -0.077	0.38857 0.27433 0.29657 0.13111 0.25304 0.29462 0.21596 0.14180	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	7.152 9.989 4.525 2.155 5.597 1.237 0.765 0.402	0.012 0.005 0.041 0.152 0.024 0.274 0.388 0.531
cut	Part. Corr.						
2 MG 6 M21 8 M23 10 M30 14 M42 17 M63 18 M71	-0.301 0.104 -0.074 -0.086 0.352 -0.158 0.101	: : :	: : : : :	0.17335 0.22414 0.16411 0.27896	1 1 1 1	0.351 0.176 0.241 0.388 0.818	0.558 0.678 0.627 0.769 0.373
Step # 8 R = Term removed:	0.964 R-Square = X62	0.930					
Effect	Coefficient	Std Error	Std Coef	Tol.	df	£	יקי
In							
1 Constant 3 X12 4 X13 5 X15 7 X22 9 X24 11 X33 12 X34 13 X35 15 X52 19 X81	9.136 3.702 3.624 4.539 -6.982 -3.113 4.236 -2.161 0.963 6.488	2.179 2.682 1.382 1.513 3.201 2.280 1.369 1.568 1.543	0.109 0.184 0.242 -0.182 -0.166 0.243 -0.110 0.049	0.19270 0.32719 0.41624 0.31748 0.29733 0.13973 0.33248 0.32391 0.33464 0.26249	1	17.579 1.905 6.875 9.002 4.758 1.864 9.575 1.899 0.390 13.104	0.303 3.177 0.013 0.005 0.036 0.181 0.304 0.177 0.536
Cut	Part. Corr.						
2 M0 6 M21 8 M23 10 M32 14 M42 16 M62 17 M63 18 M71	-0.013 0.065 -0.095 -0.082 0.081 -0.110 -0.097 0.115	: : : : :		0.86723 0.19167 0.23462 0.16431 0.30272 0.14180 0.25692 0.14131	1 1 1 1 1 1	0.005 0.138 0.301 0.223 0.216 0.402 0.311 0.439	0.942 0.713 0.587 0.640 0.645 0.531 0.581

Step # 9 R = 0.964 R-Square = 0.929 Term removed: X52

Effect	Coefficient	Std Error	Std Coef	Tol.	df	£	'p'
In							
1 Constant 3 X12 4 X13 5 X15 7 X22 9 X24 11 X33 12 X34 13 X35 19 X81	8.899 4.134 3.579 4.646 -6.924 -2.352 4.272 -1.877 6.054	2.127 2.569 1.368 1.490 3.172 1.910 1.356 1.487 1.638	0.182 0.247 -0.180 -0.125 0.246 -0.095	0.18841 0.35048 0.41738 0.32164 0.29758 0.19564 0.33306 0.35362 0.30888	1 1 1 1 1 1 1	9.726 4.766 1.515 9.927 1.592	0.000 0.117 0.013 0.004 0.036 0.227 0.003 0.215 0.001
Jut	Part. Jorr.						
2 X0 6 X21 9 X23 10 X32 14 X42 15 X52 16 X62 17 X63 18 X71	0.004 0.077 -0.080 -0.059 0.065 0.106 -0.024 -0.044 0.110	: : : : : :	: : : : : :	0.88839 0.19478 0.23867 0.17112 0.30824 0.33464 0.21973 0.30797 0.14149	1	0.145 0.390 0.020 0.067	0.982 0.655 0.644 0.734 0.735 0.536 0.889 0.797 0.522
Step # 10 R = 0 Term removed: M3	13				, , , , ,	_	, b i
	Coefficient	Std Error	Std Coef	Tol.	đi	F	'p'
In							
1 Constant 3 X12 4 X13 5 X15 7 X22 9 X24 12 X34 13 X35 19 X81	7.946 4.259 3.304 3.861 -7.013 3.983 -2.119 5.732	1.961 2.535 1.366 1.356 3.194 1.345 1.485	0.126 0.194 0.206 -0.182 0.229 -0.108	0.22478 0.35103 0.42497 0.39388 0.29773 0.34333 0.35989 0.31696	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	4.822 8.771 2.035	0.000 0.108 0.008 0.007 0.035 0.005 0.162 0.001
Out	Part. Corr.						
2 X0 6 X21 3 X23 10 X32 11 X33 14 X42 15 X52 16 X62	0.014 0.023 -0.034 -0.123 -0.204 0.143 -0.021			0.89072 0.20725 0.24928 0.19366 0.19564 0.37377 0.46354 0.22361	1 1 1 1 1 1	0.007 0.019 0.042 0.542 1.515 0.734 0.015 0.089	0.933 0.892 0.840 0.466 0.227 0.397 0.903 0.767
17 X63 18 X71	-0.085 0.204	· ·	· ·	0.32210 0.20752	1	0.256 1.520	0.616 0.226

Dep Var: PFF N: 45 Multiple R: 0.962 Squared multiple R: 0.926

Adjusted squared multiple R: 0.910 Standard error of estimate: 2.643

Effect Coefficient Std Error Std Coef Tolerance t P(2 Tail)

CONSTANT

76.666 1.793 0.000 . 42.750 0.000

X12	7.846	1.961	0.382	0.225	4.001	0.000
X13	4.258	2.585	0.126	0.351	1.647	0.108
X15	3.804	1.366	0.194	0.425	2.786	0.008
X22	3.861	1.356	0.206	0.394	2.847	0.007
X24	-7.013	3.194	-0.182	0.298	-2.196	0.035
X34	3.983	1.345	0.229	0.343	2.962	0.005
X35	-2.118	1.485	-0.108	0.360	-1.426	0.162
X81	5.732	1.628	0.283	0.317	3.520	0.001
	Analy	sis o	f Variance			
Source	Sum-of-Squares	df	Mean-Square	F-ratio	P	
Regression	3152.243	9	394.030	56.419	0.0	100
Residual	251.426	36	6.984			

Appendix 5c

Detailed Project Data

Backward Stepping

Force 18 variables into the model

Effect	Coefficient	Std Error	Std Coef	Tol.	df	F	• p •
In							
Constant 2 X12 3 X13 4 X15 5 X0 6 X21 7 X22 8 X23 9 X24	9.599 4.290 3.960 -0.569 0.559 -0.655 -7.843	4.573 3.117 2.119 0.488 2.807 2.473 2.697 4.408	0.127 0.201 -0.008 0.026 0.301 -0.001	0.05092 0.29731 0.21760 0.71017 0.11868 0.14517 0.15353 0.19248	1 1 1 1 1 1 1 1 1 1	4.407 1.895 3.496 0.020 0.032 5.212 3.166	0.046 0.180 0.073 0.890 0.860 0.031 0.996
10 X32 11 X33 12 X34 13 X35 14 X42 15 X52 16 X60 17 X63 18 X71 19 X81	-1.870 -2.990 3.422 -1.606 0.067 3.187 -3.097 -1.595 1.301 7.659	2.975 3.914 2.610 2.149 1.998 2.800 4.459 2.081 2.337 3.418	-0.159 0.197 -0.082 0.004 0.162 -0.130 -0.091 0.054	0.11691 0.05820 0.11229 0.21191 0.19151 0.12462 0.07209 0.17726 0.10905 0.09855		0.395 0.584 1.719 0.559 0.001 1.295 0.482 0.587 0.124 5.020	0.535 0.452 0.201 0.461 0.974 0.266 0.493 0.451 0.727 0.034
Out none	Part. Corr.						

Dependent Variable PPF

Minimum tolerance for entry into model = 0.000000

Backward stepwise regression with F-to-Enter=4.000 and F-to-Remove=3.900 Backward stepwise with first 19 variables forced in model.

F-to-Enter=4.000 and F-to-Remove=3.900 Max # steps= 38

Nothing to do!

Dep Var: PPF N: 45 Multiple R: 0.967 Squared multiple R: 0.934

Adjusted squared multiple R: 0.889 Standard error of estimate: 2.933

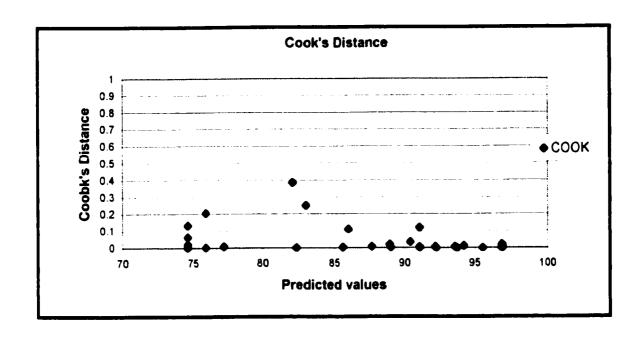
Effect	Coefficient	Std Error	Std Coef	Tolerance	t P	(2 Tail)
CONSTANT	77.048	2.301	0.000		33.494	0.000
X12	9.599	4.573	0.468	0.051	2.099	0.046
X13	4.290	3.117	0.127	0.297	1.376	0.190
X15	3.960	2.118	0.201	0.218	1.870	0.073
ΧO	-0.068	0.488	-0.009	0.710	-0.140	ი.:90
X21	0.500	2.807	0.026	0.119	0.178	0.860
X22	5.658	2.478	0.301	0.145	2.283	0.031
X23	-0.015	2.697	-0.001	0.154	-0.005	0.996
X24	-7.843	4.409	-0.204	0.192	-1.779	0.087
X32	-1.870	2.975	-0.092	0.117	-0.629	0.535
X33	-2.990	3.914	-0.159	0.058	-0.764	0.452
%34	3.422	2.610	0.197	0.112	1.311	0.201
X35	-1.606	2.148	-0.082	0.212	-0.748	0.461
X42	0.067	1.998	0.004	0.192	0.033	0.974
X52	3.187	2.900	0.162	0.125	1.138	0.266
X62	-3.097	4.459	-0.130	0.072	-0.695	0.493
X63	-1.595	2.081	-0.091	0.177	-0.766	0.451
X71	1.001	2.837	0.054	0.109	0.353	0.727
X81	7.659	3.418	0.378	0.089	2,240	0.034

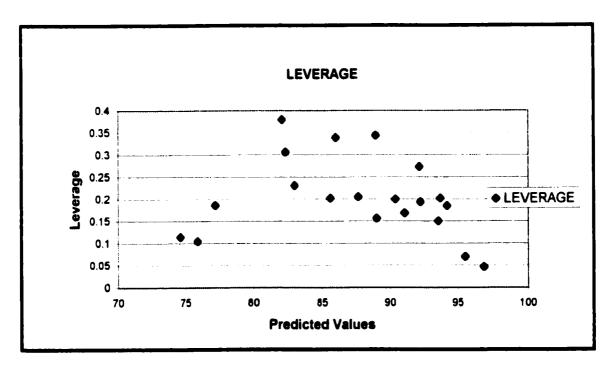
Analysis of Variance

Source	Sum-of-Squares	df	Mean-Square	F-ratio	Đ
Regression	3180.062	18	176.670	20.542	0.000

Appendix 5d Residuals Plots

No.	PREDICTION	RESIDUAL	LEVERAGE	COOK
1	92.13706522	-0.857065217	0.272704791	0.00847
2	82.0111472	4.188852797	0.379623805	0.387088
3	75.92625316	-8.386253165	0.105045303	0.206294
4	88.95674216	1.063257839	0.343521727	0.020154
5	91.03057075	-0.530570754	0.168840749	0.001539
6	96.88493744	2.38506256	0.046966435	0.006579
7	96.88493744	1.68506256	0.046966435	0.003284
8	96.88493744	1.75506256	0.046966435	0.003562
9	96.88493744	2.46506256	0.046966435	0.007028
10	91.03057075	-1.110570754	0.168840749	0.006742
11	90.36432447	-2.224324475	0.199750223	0.034515
12	91.03057075	-4.720570754	0.168840749	0.121807
13	75.92625316	1.133746835	0.105045303	0.00377
14	94.21089381	1.399106191	0.185289531	0.012221
15	77.26327498	1.22672502	0.186402011	0.009478
16	96.88493744	-4.26493744	0.046966435	0.021036
17	96.88493744	-1.93493744	0.046966435	0.00433
18	87.69028084	1.079719156	0.205289824	0.008475
19	86.01768339	1.892316609	0.338865386	0.111625
20	82.27616234	-0.266162342	0.306770864	0.001011
21	96.88493744	-1.66493744	0.046966435	0.003206
22	96.88493744	-0.63493744	0.046966435	0.000466
23	96.88493744	0.08506256	0.046966435	8.37E-06
24	74.58923135	-6.389231349	0.114881804	0.133882
25	96.88493744	-0.38493744	0.046966435	0.000171
26	95.54791562	-0.017915625	0.070531378	5.86E-07
27	74.58923135	-2.489231349	0.114881804	0.020321
28	96.88493744	1.09506256	0.046966435	0.001387
29	95.54791562	-0.017915625		5.86E-07
30	74.58923135	0.610768651	0.114881804	0.001223
31	96.88493744	2.49506256	0.046966435	0.0072
32	96.88493744	1.18506256	0.046966435	1
33	85.61645225	0.783547748	0.201883603	0.004352
34	74.58923135	1	0.114881804	1
35	96.88493744		t	L
36	96.88493744	-1.72493744		
37	93.54464753		1	
38	96.88493744	L		li .
39	96.88493744			
40	74.58923135	1		L
41	92.20762572	1	l	1
42	89.02730266	1	_	
43	82.94240862	1		1
44	93.70461438	1		
45	74.58923135	4.390768651	0.114881804	0.063227





Appendix 6

Detailed Project Data

Forward Stepping

Step # 0 R = 0.000 R-Square = 0.000Coefficient Std Error Std Coef Tol. df F 'P' Effect In - Constant Out Part. Corr. 3 X12 4 X13 5 X15 6 X21 8 X23 9 X24 10 X32 11 X33 12 X34 13 X35 14 X38 15 X42 16 X52 17 X62 18 X63 19 X71 20 X81

Dependent Variable PPF
Minimum tolerance for entry into mcdel = 0.000000
Forward stepwise regression with F-to-Enter=4.000 and F-to-Remove=3.900
Step # 1 R = 0.993 R-Square = 0.780
Term entered: X12

Effect Coefficient Std Error Std Coef Tol. df F 'P'

In

1 Constant
3 X12 18.132 1.467 0.983 1.00000 1 152.680 0.000

Out Part. Corr.

2 X0 0.005 . 0.92717 1 0.001 0.975
4 X13 0.235 . 0.76605 1 2.447 0.125

	X0	0.005			0.92717	1	0.001	0.975
4	X13	0.235	•	•	0.76605	1	2.447	0.125
5	X15	0.512	•	•	0.84285	1	14.929	0.000
ó	X21	0.585	•	•	0.44884	1	21.895	0.000
7	X22	0.471	•		0.45953	1	11.957	0.001
8	X23	0.207	•	•	0.44034	1	1.872	0.178
9	X24	0.045	•	•	0.57802	1	0.085	0.772
10	X32	0.560	•	•	0.63421	1	19.206	0.000
11	X33	0.237	•	•	0.28011	1	2.498	0.121
12	X34	0.515		•	0.54748	1	15.150	0.000
13	X35	0.360	•	•	0.81429	1	6.257	0.016
14	X38	-0.019	•	•	0.98607	1	0.015	0.902
15	X42	0.337	•	•	0.59183	1	5.395	0.025
16	X52	0.221	•	•	0.75966	1	2.153	0.150
17	X62	0.211	•	•	0.51800	1	1.949	0.170
10	A 4.3	0 303			0 57053	1	7 650	0 008

19 X71 20 X81	0.601 0.474			0.62479 0.37925	1	23.767	0.000
	0.927 R-Square =						
Effect	Coefficient	Std Error	Std Coef	Tol.	df	F	'P'
In							
1 Constant 3 X12 19 X71	13.649 6.644	1.501 1.363	0.665 0.357	0.62479 0.62479	1	82.677 23.767	0.000
Out	Part. Corr.						
	0.321 			0.92005 0.75236 0.56902 0.45492 0.42431 0.57115 0.27972 0.26954 0.756549 0.75652 0.51644 0.75654 0.75654 0.75654 0.75654 0.75654 0.75654 0.75654	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	0.216 1.618 2.925 9.784 14.900 0.570 0.027 9.745 4.841 1.000 0.037 0.022 1.288 2.139 2.139 2.722	0.645 0.211 0.095 0.003 0.000 0.454 0.870 0.003 0.033 0.323 0.263 0.141 0.151 0.036
Term entered: Effect	X22 Coefficient	Std Error	Std Coef	Tol.	df	F	• p •
In						_	
1 Constant 3 X12 7 X22 19 X71	9.632 5.387 6.185	1.666 1.396 1.187	0.469 0.287 0.332	0.38102 0.45492 0.61852	111	33.416 14.900 27.136	0.300 0.000 0.000
	Part. Corr.						
Out							

Step # 4 R = 0.953 R-Square = 0.908 Term entered: X81

Coefficient Std Error Std Coef Tol. df F 'P' Effect

-		
1	*	١.
+	٠	٠

3 7 19	Constant X12 X22 X71 X81	7.462 5.174 5.110 3.836	1.864 1.336 1.231 1.717	0.275 0.274	0.27756 0.45260 0.52410 0.31782	1 1 1	16.034 15.008 17.225 4.992	0.000 0.000 0.000 0.031
Out		Part. Corr.						
4 5 6 9 10 11 12 13 14 15 16	X0 X13 X15 X21 X23 X24 X32 X33 X34 X35 X38 X42 X52 X62 X63	-0.007 0.065 0.289 0.222 0.165 -0.101 0.029 0.188 0.024 -0.077 0.236 0.103 0.039 0.099			0.90395 0.69310 0.56460 0.27327 0.38664 0.51205 0.20266 0.20266 0.20435 0.24080 0.55310 0.97384 0.46520 0.65281 0.45405 0.45426		0.002 0.166 3.541 2.018 1.097 0.403 0.031 0.034 1.433 0.023 0.233 2.309 0.417 0.058 0.389	0.965 0.686 0.067 0.163 0.301 0.529 0.773 0.238 0.238 0.632 0.632 0.137 0.522 0.811

Dep Var: PPF N: 45 Multiple R: 0.953 Squared multiple R: 0.908

Adjusted squared multiple R: 0.899 Standard error of estimate: 2.790

Effect	Coefficient	Std Error	Std Coef To	olerance	t P(2 Tail)
CONSTANT	74.938	0.363	0.000	•	36.305	0.000
X12	7.462	1.364	0.364	0.278	4.004	0.000
X22	5.174	1.336	0.275	0.453	3.874	0.000
X71	5.110	1.231	0.274	0.524	4.150	0.000
X91	3.836	1.717	0.190	0.318	2.234	0.031

Analysis of Variance

Source	Sum-of-Squares	df	Mean-Square	F-ratio	P
Regression Residual	3092.205 311.463	40	773.051 7.787	99.280	0.000

Appendix 7
Summarized Project Data
Backward Stepping

ffect	Coefficient	Std Error	Std Coef	Tol.	df	F	• P
In							
1 Constant			3.504				2 22
2 LP	4.110	1.090	0.524	0.14641	i	14.523	0.00
3 X21	2.795	2.000	0.145	0.25613	1	1.952 13.994	0.17
4 LS	3.422						
5 LC	-0.301		-3.040	0.35141		0.199	0.00
6 10	-1.393		-0.183	0.31469	1	3.812 5.337	0.05
7 LCOM	-2.408 1.162	0.015	0.161	0.21/2/	1	1 003	0.02
9 LSAF 9 X91	3.207	1 993	0.158 0.158	0.22049	÷	2.903	0.10
9 821	3.207	1.933	0.156	0.20550	ī	566	0.11
ut	Part. Corr.						
none							
	-1 - 000						
ependent Variab							
linimum tolerand	e for entry in	to model = 0					
	se regression w		er=4.000 A	and F-to-	Remo	ve=3.900	
•	.949 R-Square =	0.900					
erm removed: LC	:						
ifect	Coefficient	Std Error	Std Coaf	T o I	ير ال	5	
riect	Coefficient	Std Effor	aca coet	101.	αı	E	
n							
1 Constant	2 021	2 277	a 144	0 17514	•	1.5 1.1	2.0
2 LP	3.921			0.17514		16.111 : eso	
2 LP 3 K21	2.769	1.978	0.144	0.25634	:	1.960	0.1
2 LP 3 K21 4 LS	2.769 3.401	1.978	0.144	0.25634	:	1.960 14.166	0.1
2 LP 3 X21 4 LS 6 LQ	2.769 3.401 -1.323	1.978 0.904 0.688	0.144 0.444 -0.175	0.25634 0.19437 0.32645	:	1.960 14.166 3.699	0.1 0.0 0.0
2 LP 3 X21 4 LS 6 LQ 7 LCOM	2.769 3.401 -1.323 -2.448	1.978 0.904 0.688 1.027	0.144 0.444 -0.175 -0.265	0.25634 0.19437 0.32645 0.21891	: : :	1.960 14.166 3.699 5.691	0.1 0.0 0.0 0.0
C LP KC1 LS LQ LCOM LSAF	2.769 3.401 -1.323 -2.448 1.071	1.978 0.904 0.688 1.027 0.791	0.144 0.444 -0.175 -0.265 0.146	0.25634 0.19437 0.32645 0.21891 0.23469	1 1 1	1.960 14.166 3.699 5.681 1.834	0.1 0.0 0.0 0.0
2 LP 3 X21 4 LS 6 LQ 7 LCOM	2.769 3.401 -1.323 -2.448 1.071	1.978 0.904 0.688 1.027	0.144 0.444 -0.175 -0.265 0.146	0.25634 0.19437 0.32645 0.21891 0.23469	1 1 1	1.960 14.166 3.699 5.681 1.834	0.1 0.0 0.0 0.0
2 LP 3 X21 4 LS 6 LQ 7 LCOM 8 LSAF 9 X81	2.769 3.401 -1.323 -2.448 1.071	1.978 0.904 0.688 1.027 0.791	0.144 0.444 -0.175 -0.265 0.146	0.25634 0.19437 0.32645 0.21891 0.23469	1 1 1	1.960 14.166 3.699 5.681 1.834	0.1 0.0 0.0 0.0
2 LP 3 X21 4 LS 6 LQ 7 LCOM 8 LSAF 9 X81	2.769 3.401 -1.323 -2.448 1.071 3.339 Part. Corr.	1.978 0.904 0.688 1.027 0.791 1.950	0.144 0.444 -0.175 -0.265 0.146	0.25634 0.19437 0.32645 0.21891 0.23469 0.29206	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1.960 14.166 3.699 5.681 1.834 2.934	0.10
2 LP 3 X21 4 LS 6 LQ 7 LCOM 8 LSAF 9 X81	2.769 3.401 -1.323 -2.448 1.071 3.339 Part. Corr.	1.978 0.904 0.688 1.027 0.791	0.144 0.444 -0.175 -0.265 0.146	0.25634 0.19437 0.32645 0.21891 0.23469 0.29206	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1.960 14.166 3.699 5.681 1.834 2.934	0.10
2 LP 3 X21 4 LS 6 LQ 7 LCOM 8 LSAF 9 X81 ut 5 LC tep # 2 R = 0	2.769 3.401 -1.323 -2.448 1.071 3.339 Part. Corr. -0.074	1.978 0.904 0.688 1.027 0.791 1.950	0.144 0.444 -0.175 -0.265 0.146	0.25634 0.19437 0.32645 0.21891 0.23469 0.29206	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1.960 14.166 3.699 5.681 1.834 2.934	0.1000.000.0000.0000.0000.0000000000000
2 LP 3 X21 4 LS 6 LQ 7 LCOM 8 LSAF 9 X31 5 LC tep # 2 R = 0 erm removed: LS	2.769 3.401 -1.323 -2.448 1.071 3.339 Part. Corr. -0.074	1.978 0.904 0.688 1.027 0.791 1.950	0.144 0.444 -0.175 -0.265 0.146 0.165	0.25634 0.19437 0.32645 0.21891 0.23469 0.29206	1 1 1	1.960 14.166 3.699 5.681 1.834 2.934	0.1 0.0 0.0 0.0 0.1 0.0
2 LP 3 X21 4 LS 6 LQ 7 LCOM 8 LSAF 9 X31 5 LC tep # 2 R = 0 ferm removed: LS	2.769 3.401 -1.323 -2.448 1.071 3.339 Part. Corr. -0.074	1.978 0.904 0.688 1.027 0.791 1.950	0.144 0.444 -0.175 -0.265 0.146 0.165	0.25634 0.19437 0.32645 0.21891 0.23469 0.29206	1 1 1	1.960 14.166 3.699 5.681 1.834 2.934	0.1 0.0 0.0 0.1 0.0
2 LP 3 X21 4 LS 6 LQ 7 LCOM 8 LSAF 9 X81 5 LC tep # 2 R = 0 erm removed: LS ffect	2.769 3.401 -1.323 -2.448 1.071 3.339 Part. Corr. -0.074	1.978 0.904 0.688 1.027 0.791 1.950	0.144 0.444 -0.175 -0.265 0.146 0.165	0.25634 0.19437 0.32645 0.21891 0.23469 0.29206	1 1 1	1.960 14.166 3.699 5.681 1.834 2.934	0.1 0.0 0.0 0.0 0.1 0.0
2 LP 3 X21 4 LS 6 LQ 7 LCOM 8 LSAF 9 X81 5 LC tep # 2 R = 0 ferm removed: LS iffect in	2.769 3.401 -1.323 -2.448 1.071 3.339 Part. Corr. -0.074 	1.978 0.904 0.688 1.027 0.791 1.950	0.144 0.444 -0.175 -0.265 0.146 0.165	0.25634 0.19437 0.32645 0.21891 0.23469 0.29206	1 1 1	1.960 14.166 3.699 5.681 1.834 2.934	0.1
2 LP 3 X21 4 LS 6 LQ 7 LCOM 8 LSAF 9 X81 5 LC tep # 2 R = 0 ferm removed: LS iffect 1 Constant 2 LP	2.769 3.401 -1.323 -2.448 1.071 3.339 Part. Corr. -0.074 	1.978 0.904 0.688 1.027 0.791 1.950	0.144 0.444 -0.175 -0.265 0.146 0.165	0.25634 0.19437 0.32645 0.21891 0.23469 0.29206	1 1 1	1.960 14.166 3.699 5.681 1.834 2.934	0.11
2 LP 3 X21 4 LS 6 LQ 7 LCOM 8 LSAF 9 X81 5 LC 5 LC cerm removed: LS Effect in 1 Constant 2 LP 3 X21	2.769 3.401 -1.323 -2.448 1.071 3.339 Part. Corr0.074946 R-Square = SAF Coefficient 3.860	1.978 0.904 0.688 1.027 0.791 1.950	0.144 0.444 -0.175 -0.265 0.146 0.165	0.25634 0.19437 0.32645 0.21891 0.23469 0.29206 0.35141	1 1 1 1	1.960 14.166 3.699 5.681 1.834 2.934 0.199	0.11 0.00 0.00 0.11 0.0
2 LP 3 X21 4 LS 6 LQ 7 LCOM 8 LSAF 9 X81 5 LC 5 LC crep # 2 R = 0 crm removed: LS dffect 1 Constant 2 LP 3 X21 4 LS	2.769 3.401 -1.323 -2.448 1.071 3.339 Part. Corr0.074946 R-Square = SAF Coefficient 3.860	1.978 0.904 0.688 1.027 0.791 1.950	0.144 0.444 -0.175 -0.265 0.146 0.165	0.25634 0.19437 0.32645 0.21891 0.23469 0.29206 0.35141	1 1 1 1	1.960 14.166 3.699 5.681 1.834 2.934 0.199	0.11 0.00 0.00 0.11 0.0
2 LP 3 X21 4 LS 6 LQ 7 LCOM 8 LSAF 9 X81 ut 5 LC tep # 2 R = 0 ferm removed: LS ffect n 1 Constant 2 LP 3 X21 4 LS 6 LO	2.769 3.401 -1.323 -2.448 1.071 3.339 Part. Corr0.074946 R-Square = SAF Coefficient 3.860	1.978 0.904 0.688 1.027 0.791 1.950	0.144 0.444 -0.175 -0.265 0.146 0.165	0.25634 0.19437 0.32645 0.21891 0.23469 0.29206 0.35141	1 1 1 1	1.960 14.166 3.699 5.681 1.834 2.934 0.199	0.1 0.0 0.0 0.1 0.0 0.6
2 LP 3 X21 4 LS 6 LQ 7 LCOM 8 LSAF 9 X81 ut 5 LC tep # 2 R = 0 ferm removed: LS ffect n 1 Constant 2 LP 3 X21 4 LS 6 LQ 7 LCOM	2.769 3.401 -1.323 -2.448 1.071 3.339 Part. Corr0.074946 R-Square = SAF Coefficient 3.860	1.978 0.904 0.688 1.027 0.791 1.950	0.144 0.444 -0.175 -0.265 0.146 0.165	0.25634 0.19437 0.32645 0.21891 0.23469 0.29206 0.35141	1 1 1 1	1.960 14.166 3.699 5.681 1.834 2.934 0.199	0.1 0.0 0.0 0.1 0.0 0.6
2 LP 3 X21 4 LS 6 LQ 7 LCOM 8 LSAF 9 X81 ut 5 LC tep # 2 R = 0 ferm removed: LS ffect n 1 Constant 2 LP 3 X21 4 LS 6 LO	2.769 3.401 -1.323 -2.448 1.071 3.339 Part. Corr0.074946 R-Square = SAF Coefficient 3.860	1.978 0.904 0.688 1.027 0.791 1.950	0.144 0.444 -0.175 -0.265 0.146 0.165	0.25634 0.19437 0.32645 0.21891 0.23469 0.29206 0.35141	1 1 1 1	1.960 14.166 3.699 5.681 1.834 2.934 0.199	0.1 0.0 0.0 0.1 0.0
2 LP 3 X21 4 LS 6 LQ 7 LCOM 8 LSAF 9 X81 5 LC Step # 2 R = 0 Ferm removed: LS Effect In 1 Constant 2 LP 3 X21 4 LS 6 LQ 7 LCOM 9 X81	2.769 3.401 -1.323 -2.448 1.071 3.339 Part. Corr0.074 .946 R-Square = SAF Coefficient 3.860 2.778 3.483 -0.895 -1.905 3.979	1.978 0.904 0.688 1.027 0.791 1.950	0.144 0.444 -0.175 -0.265 0.146 0.165	0.25634 0.19437 0.32645 0.21891 0.23469 0.29206 0.35141	1 1 1 1	1.960 14.166 3.699 5.681 1.834 2.934 0.199	0.1 0.0 0.0 0.1 0.0 0.6
2 LP 3 X21 4 LS 6 LQ 7 LCOM 8 LSAF 9 X81 5 LC Step # 2 R = 0 Serm removed: LS Iffect In 1 Constant 2 LP 3 X21 4 LS 6 LQ 7 LCOM	2.769 3.401 -1.323 -2.448 1.071 3.339 Part. Corr0.074 .946 R-Square = SAF Coefficient 3.860 2.778 3.483 -0.895 -1.905 3.979	0.978 0.904 0.688 1.027 0.791 1.950 0.895 Std Error 0.986 1.999 0.911 0.618 0.956 1.912	0.144 0.444 -0.175 -0.265 0.146 0.165	0.25634 0.19437 0.32645 0.21891 0.23469 0.29206 0.35141 	df	1.960 14.166 3.699 5.681 1.834 2.934 0.199 	0.1 0.0 0.0 0.1 0.0 0.6

Step # 3 R = 0.943 R-Square = 0.889
Term removed: X21

~	_	
1	п	l

2	Constant LP LS LO	4.302 3.772 -0.875	0.945 0.998 0.625	0.493	0.19582 0.20600 0.41389	1 1	20.720 17.659 1.960	0.000 0.000 0.169
7	LCOM M81	-1.922 4.831	0.967 1.832	-0.208	0.25837	1	3.951 6.951	0.054
Sut		Part. Corr.						
5	M21 LC LSAF	0.220 -0.010 0.213	· ·		0.25634 0.37435 0.23469	1 1 1	1.930 0.004 1.801	0.173 0.951 0.188

Step # 4 R = 0.940 R-Square = 0.884
Term removed: LQ

Effect	Coefficient	Std Error	Std Coef	Tol.	df	F	• p •
In							
1 Constant 2 LP 4 LS 7 LCOM 9 X81	3.573 3.931 -2.099 5.292	0.799 0.907 0.970 1.326	0.501 -0.227	0.28096 0.20645 0.26284 0.35688	1 1 1	20.033 17.826 4.680 9.371	0.000 0.000 0.037 0.006
cut	Part. Corr.						
3 X21 5 LC 6 LQ 8 LSAF	0.209 0.008 -0.219 0.084	: : :	: : :	0.25649 0.37693 0.41389 0.29744	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1.787 0.003 1.960 0.276	0.189 0.959 0.169 0.602

Dep Var: PPF N: 45 Multiple R: 0.940 Squared multiple R: 0.884

Adjusted squared multiple R: J.972 Standard error of estimate: 3.144

Effect	Coefficient	Std Error	Std Coef To	lerance	t P(2 Tail)
CONSTANT LP LS LCOM X81	67.062 3.573 3.931 -2.099 5.282	1.914 3.798 0.907 3.970 1.826	0.000 0.455 0.501 -0.227 0.261	0.281 0.206 0.263 0.357	35.029 4.476 4.222 -2.163 2.893	0.000 0.000 0.000 2.037 0.006

Analysis of Variance

Source	Sum-of-Squares	df	Mean-Square	F-ratio	₽
Regression Residual	3008.281 395.387	4 40	752.070 9.885	76.084	0.000

Appendix 8
Summarised Project Data
Forward Stepping

Effect Coefficient Std Error Std Coef Tol. df F 'P'

Ιn

1 0----

0.348 0.365 0.307	0.28729 0.37793 0.25651 0.38991 0.42105 0.26284 0.35518	1 1 1 1 1 1	12.070 11.258 1.690 0.106 2.609 4.680 0.134	0.001 0.002 0.201 0.747 0.114 0.037 0.716
0.365 0.307	0.28729 0.37793 0.25651 0.38991 0.42105 0.26284 0.35518	1 1 1 1 1 1	12.070 11.258 1.690 0.106 2.609 4.680 0.134	0.001 0.002 0.201 0.747 0.114 0.037 0.716
Std Coef	0.25651 0.38991 0.42105 0.26284 0.35518	1 1 1 1 1	1.690 0.106 2.609 4.680 0.134	0.201 0.747 0.114 0.037 0.716
Std Coef	0.42105 0.26284 0.35518 Tol.	1 1 1 df	2.609 4.680 0.134 	0.114 0.037 0.716
Std Coef	0.42105 0.26284 0.35518 Tol.	1 1 1 df	2.609 4.680 0.134 	0.114 0.037 0.716
Std Coef	0.42105 0.26284 0.35518 Tol.	1 1 1 df	2.609 4.680 0.134 	0.114 0.037 0.716
Std Coef	0.42105 0.26284 0.35518 Tol.	1 1 1 df	2.609 4.680 0.134 	0.114 0.037 0.716
Std Coef	Tol.	df 1	F	'p'
Std Coef	Tol.	df 1	F	'p'
0.455	0.28096	1	20.033	0.000
0.455	0.28096	1	20.033	0.000
0.455	0.28096	1	20.033	0.000
0.455 0.501 -0.227 0.261	0.28096 0.20645 0.26284 0.35688	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	20.033 17.826 4.680	0.000 0.000 0.037
0.455 0.501 -0.227 0.261	0.28096 0.20645 0.26284 0.35688	1 1 1 1	20.033 17.826 4.680	0.000 0.000 0.037
0.455 0.501 -0.227 0.261	0.28096 0.20645 0.26284 0.35688	1 1 1	20.033 17.826 4.680	0.000 0.000 0.037
0.501 -0.227 0.261	0.20645 0.26284 0.35688	1	17.826	0.000
0.261	0.35688	1	4.680	0.037
0.201				
		-	0.3/1	0.000
•	0.25649	1	1.787	0.199
•	0.37693	1	0.003	0.959
•	0.41389	1	1.960	0.169
	0.29/44		0.276	
Squared n	multiple	R: 0	0.884	
dard error	of estir	nate:	3.144	
Std Coes	f Toleran	nce	t P	(2 Tail)
0.000	n		35.028	0.000
0.455	5 0.3	281	4.476	0.000
0.50	1 0.3	206	4.222	0.000
-0.221	7 0.:	263	-2.163	0.037
0.26	1 0.3	357	2.893	0.006
-	Squared : dard error Std Coe: 0.00 0.45: 0.50 -0.22 0.26	Squared multiple dard error of estinested Coef Tolera: 0.000 . 0.455 0.: 0.501 0.: -0.227 0.: 0.261 0.:	Squared multiple R: 6 dard error of estimate: Std Coef Tolerance	. 0.25649 1 1.787 . 0.37693 1 0.003 . 0.41389 1 1.960 . 0.29744 1 0.276 Squared multiple R: 0.884 dard error of estimate: 3.144 Std Coef Tolerance t P 0.000 . 35.028 0.455 0.281 4.476 0.501 0.206 4.222 -0.227 0.263 -2.163 0.261 0.357 2.893

Analysis of Variance

Source Sum-of-Squares df Mean-Square F-ratio P

Regression 3008.281 4 752.070 76.084 0.000

Residual 395.387 40 9.885

Appendix 9
Schedule Performance
Backward Stepping

Effect	Coefficient	Std Error	Std Coef	Tol.	df	F	'P'
In							
1 Consta 2 X0 3 X12 4 X13 5 X15 6 X21 7 X22 8 X23 9 X24 10 X32 11 X33 12 X34 13 X35	-2.102 23.723 0.203 7.987 7.697 1.416 -3.230 14.790 9.812 -18.865 1.534 8.873	0.713 6.680 4.554 3.094 4.100 3.621 3.940 6.439 4.346 5.719 3.813	1.177 0.306 0.414 0.407 0.077 -0.156 0.391 0.494 -1.022 0.090	0.71017 0.05092 0.29731 0.21760 0.11868 0.14517 0.15353 0.19248 0.11691 0.05820 0.11229 0.21191		6.662 3.524 0.153 0.672 5.275 5.097 10.882	0.007 0.0016 0.016 0.072 0.699 0.420 0.033 0.033 0.6991
13 X35 14 X42 15 X52 16 X62 17 X63 18 X71 19 X81	0.366 2.321 -15.922 1.666 -13.790 -2.419 Part. Corr.	3.137 2.920 4.091 6.515 3.041 4.145 4.994	0.021 0.120 -0.681 0.097 -0.753	0.11191 0.12462 0.07209 0.17726 0.10905 0.09855	1 1 1	0.316 0.322 5.973 0.300	0.009 0.575 0.575 0.022 0.588 0.003 0.632
none				·			

Dependent Variable WSPF
Minimum tolerance for entry into model = 0.000000
Backward stepwise with Alpha-to-Enter=0.150 and Alpha-to-Remove=0.150

Step # 1 R = 0.924 R-Square = 0.855

Term removed: X13

Effect	Coefficient	Std Error	Std Coef	Tol.	df	Ē	'P'
In							
1 Constant							
2 X0	-2.101	0.699	-3.261	0.71130	:	9.024	0.006
3 X12	23.695	6.528	1.175	0.35136	1	13.177	0.001
5 X15	7.964	2.994	0.413	0.22387	:	7.076	0.013
6 X21	7.712	4.011	0.408	0.11942	1	3.696	0.065
7 X22	1.416	3.553	0.077	0.14517	1	0.159	0.693
8 M23	-3.217	3.855	-0.156	0.15449	1	0.696	0.411
9 X24	14.952	5.211	0.396	0.28310	1	8.235	0.008
10 X32	9.843	4.211	0.495	J.11996	1	5.464	0.027
11 X33	-19.879	5.604	-1.023	0.35837	1	11.349	0.002
12 X34	1.502	3.674	0.088	0.11645	1	0.167	0.696
13 X35	8.894	3.046	0.460	0.21649	1	8.524	0.007
14 X42	0.369	2.864	0.022	0.19161	1	0.017	0.999
15 X52	2.322	4.015	0.120	0.12462	1	0.335	ე.568
16 X62	-15.385	6.341	-0.679	0.07327	1	6.275	0.019
17 X63	1.676	2.976	0.093	0.17827	1		0.578
18 X71	-13.777	4.058	-0.753	0.10957	1	11.529	0.002
19 X81	-2.436	4.989	-0.123	0.08904	1	0.249	0.622
Out	Part. Corr.						
4 X13	0.009	•		0.29731	1	0.002	0.965

Step # 2 R = 0.924 R-Square = 0.855

Term removed: X42

Effect Coefficient Std Error Std Coef Tol. df F 'P'

Ιn

7 X22 8 X23 9 X24 10 X32 11 X33 12 X34 13 X35 15 X52 16 X62 17 X63 18 X71	-2.111 24.094 8.091 7.950 1.640 -3.065 14.900 9.768 -19.208 1.509 9.039 2.450 -16.315 1.600 -13.882 -2.467	3.045 3.606 5.102 4.097 4.895 3.609 2.779 3.921 5.292 2.864 3.904	0.089 -0.148 0.394 0.491 -1.041 0.088 0.468 0.127 -0.697 0.093 -0.753	0.19079 0.17032 0.28485 0.12229 0.07380 0.11648 0.25109 0.13279 0.10149 0.18565 0.11419		0.290 0.722 8.527 5.686 15.396 0.175 10.585 0.411 9.503 0.312 12.644	0.594 0.403 0.007 0.024 0.001 0.679 0.003 0.527 0.005 0.591
	Part. Corr.						
4 X13 14 X42	0.009 0.025	· ·		0.29745 0.19161	1	0.002 0.017	0.962
Step # 3 R = Term removed:	0.924 R-Square =						
Effect	Coefficient	Std Error	Std Coef	Tol.	df	F	'9'
In							
3 223	-2.148 23.607 7.962 8.131 1.674 -2.557 15.290 9.404 -18.337 9.087 2.458 -16.738 1.979 -12.795 -2.935 Part. Corr0.006 0.079 0.026	4.949 3.949 3.945 4.366 2.736 3.729 2.679 4.646	-0.124	0.29422 0.12909 0.09015 0.25151 0.10534 0.10534 0.20638 0.20522 0.09238		9.534 5.681 17.640 11.029 0.426 10.686 0.546 19.872	0.404 0.304 0.000 0.002 0.519 3.466 0.546
Step # 4 R =	0.923 R-Square =	0.852					
Term removed:	X22						
	Coefficient	Std Error	Std Coef	Tol.	df	F	'p'
In Constant 2 X0 3 X12 5 X15 6 X21 8 X23 9 X24 10 X32 11 X33 13 X35 15 X52 16 X62 17 X63 10 X71 10	-2.079 23.667 7.646 8.335 -2.578 15.641 10.423 -17.649 8.577 1.740 -15.657 2.466	5.381 2.629 3.359 3.308 4.850	0.396 0.441 -0.125 0.414 0.524 -0.957 0.444 0.090 -0.669	0.06922 0.26588 0.15598 0.19215 0.29931 0.16303 0.09797 0.28309 0.15035 0.12295 0.23089	1 1 1 1 1 1 1 1 1 1	19.343 8.459 6.157 0.607 10.401 9.091 18.176 11.320 0.247 11.169	0.300 0.307 0.019 0.442 0.003 0.005 0.000 0.002 0.623 0.002

19 X81	-3.851	4.225	-0.194	0.10914	1	0.831	0.369
Out	Part. Corr.						
4 X13 7 X22 12 X34 14 X42	-0.005 0.103 0.081 0.073	: :	•	0.30846 0.19093 0.11656	1 1 1	0.001 0.311 0.192 0.155	0.980 0.581 0.665 0.697
Step # 5 R = Term removed:	0.922 R-Square = X52	0.851					
Effect	Coefficient	Std Error	Std Coef	Tol.	df	F	'p'
In							
10 X32 11 X33 13 X35	-2.060 22.924 7.387 8.351 -2.722 16.219 10.719 -16.394 9.639 -14.219 3.176 -12.396 -4.784	3.364 3.305 2.515	0.539 -0.916 0.447	0.16799 0.11316 0.29375	1 1	10.153 19.717 11.795	0.001
Out	Part. Corr.						
4 X13 7 X22 12 X34 14 X42 15 X52	-0.004 0.066 0.080 0.078 0.090		· · ·	0.30848 0.21617 0.11656 0.25290 0.15035	1 1 1 1 1 1	0.000 3.129 0.195 0.183 0.247	0.982 0.722 0.662 0.672 0.623
Step # 6 R = Term removed:	0.921 R-square = X23	0.847					
Effect	Coefficient	Std Error	Std Coef	Tol.	df	F	'p'
In							
1 Constant 2 X0 3 X12 5 X15 6 X21 9 X24 10 X32 11 X33 13 X35 16 X62 17 X63 18 X71 19 X81	-2.183 20.116 6.544 8.669 16.396 9.648 -15.965 8.376 -14.657 3.051 -12.135 -3.490	0.619 3.929 2.326 3.280 4.624 3.096 3.622 2.484 3.587 2.015 2.710 3.388	0.998 0.339 0.459 0.434 0.485 -0.865 0.434 -0.627 0.178 -0.663	0.80418 0.13213 0.32828 0.15808 0.31822 0.19647 0.12371 0.28826 0.20270 0.34418 0.21750 0.16404	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	12.441 27.598 7.914 6.985 12.573 9.712 19.432 11.371 16.695 2.293 20.056 1.061	0.001 0.000 0.003 0.013 0.001 0.000 0.002 0.000 0.140 0.000 0.311
Out	Part. Corr.						
4 X13 7 X22 8 X23 12 X34 14 X42 15 X52	-0.008 0.062 -0.149 0.025 0.032 0.102	· · · ·	· · ·	0.30868 0.21625 0.19364 0.13160 0.27437 0.15150	1 1 1 1 1	0.002 0.119 0.699 0.019 0.033 0.326	0.966 0.732 0.409 0.892 0.858 0.572

Step # 7 R = 0.918 R-Square = 0.842
Term removed: X81

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In							
1 Constant 2 X0 3 X12 5 X15 6 X21 9 X24 10 X32 11 X33 13 X35 16 X62 17 X63 18 X71	-2.301 18.619 6.923 7.576 14.038 7.929 -15.186 8.219 -13.306 2.919 -12.121	0.609 3.546 2.299 3.107 4.022 2.610 3.545 2.481 3.342 2.013 2.712	0.924 0.359 0.401 0.372 0.399 -0.823 0.426 -0.569 0.171	0.83251 0.15437 0.33669 0.17656 0.42149 0.27685 0.12935 0.28934 0.23399 0.34557 0.21750	1 1 1 1 1 1	27.572 9.067 5.947 12.186 9.227 18.350 10.971 15.854 2.104	0.000 0.002 0.000
Out	Part. Corr.						
4 X13 7 X22 8 X23 12 X34 14 X42 15 X52 19 X81	0.006 0.112 -0.059 0.089 0.104 0.170 -0.179	: : : : :	: : : : :	0.31037 0.23751 0.23366 0.15252 0.33318 0.19977 0.16404	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	0.404 0.111 0.254 0.351 0.954	0.529 0.741 J.613 0.558
Step # S R = Term removed:	0.912 R-Square = X63	0.832					
Effect	Coefficient	Std Error	Std Coef	Tol.	df	F	'P'
In							
1 Constant							

Effe	ect	Coefficient	Std Error	Std Coef	Tol.	df	F	'P'
In								
	Constant							
2	Х0	-2.205	0.615	-0.274	0.3424€	1	12.851	0.001
3	X12	18.950	3.596	0.940	0.15501	1	27.777	0.000
5	X15	7.310	2.320	0.379	0.34130	1	9.927	0.003
ő	X21	6.723	3.100	0.356	0.19313	1	4.704	0.037
9	X24	12.909	3.994	0.339	0.44111	-	10.292	0.003
10	X32	9.003	2.652	0.403	0.27696	1	9.107	0.005
11	X33	-13.016	3.266	-0.705	0.15737	1	15.995	0.000
	X35	8.568	2.510	0.444	0.29208	1	11.655	0.002
16	X62	-13.598	3.389	-0.581	0.23485	1	16.096	0.000
18	X71	-10.994	2.640	-0.601	0.23697	i	17.339	0.000
Out		Part. Corr.						
 4	X13	0.011	•	•	0.31052	1	0.004	0.951
7	X22	0.140	•	•	0.24170	1	0.656	0.424
8	X23	-0.047	•	•	0.23406	2	0.073	ა.789
12	X34	0.168	•	•	0.17507	1	0.961	0.334
14	X42	0.102		•	0.33318	1	0.344	0.561
15	X52	0.266	•	•	0.25516	1	2.518	0.122
17	X63	0.245	•	•	0.34557	1	2.104	0.156
19	X91	-0.158	•	•	0.16470	1	0.843	J.365

Step # 8 R = 0.919 R-Square = 0.844 Term entered: X52

Eff€	ect	Coefficient	Std Error	Std Coef	Tol.	df	F	'p'
In								
1	Constant							
2	XC	-2.217	0.602	-0.276	0.84232	1	13.571	0.001
3	X12	21.793	3.948	1.081	0.12308	1	30.471	0.000
5	X15	7.600	2.277	0.394	0.33909	1	11.137	0.002
6	X21	7.763	3.103	0.411	0.17496	1	6.259	0.017
9	X24	13.477	3.931	0.357	0.43603	1	11.755	0.002
10	X32	8.410	2.607	0.423	0.27428	1	10.404	0.003
11	X33	-16.598	3.912	-0.900	0.10497	1	17.999	0.000
13	X35	8.355	2.459	0.433	0.29121	1	11.544	0.002
15	X52	4.168	2.627	0.216	0.25516	1	2.518	0.122
16	ven	17 670	4 177	0 754	0 14003	1	17 010	0 000

13	X71	-11.832	2.637	-0.646	0.22745	1	20.139	0.000
Out		Part. Corr.						
4	X13	-0.001		•	0.30992	1	0.000	0.996
7	X22	0.164	•		0.24059	1	0.884	0.354
3	X23	-0.082	•		0.23071	1	0.219	0.643
12	X34	0.098	•		0.16005	1	0.310	0.582
14	X42	0.055	•	•	0.32158	1	0.096	0.758
17	X63	0.132	•		0.25702	1	0.571	0.455
19	XS1	-0.070	•	•	0.14402	1	0.159	0.692

Dep Var: WSPF N: 45 Multiple R: 0.919 Squared multiple R: 0.844 Adjusted squared multiple R: 0.792 Standard error of estimate: 3.937

Effect	Coefficient	Std Error	Std Coef	Tolerance	τ P(.	2 Tail)
CONSTANT	14.534	2.802	0.000	•	5.187	0.000
X0	-2.217	0.602	-0.276	0.842	-3.694	0.001
X12	21.793	3.948	1.081	0.123	5.520	0.000
X15	7.600	2.277	0.394	0.339	3.337	0.002
X21	7.763	3.103	0.411	0.175	2.502	0.017
X24	13.477	3.931	0.357	0.436	3.429	0.002
X32	8.410	2.607	0.423	0.274	3.226	0.003
X33	-16.598	3.912	-0.900	0.105	-4.243	0.000
X35	9.355	2.459	0.433	0.291	3.398	0.002
X52	4.168	2.627	0.216	0.255	1.537	0.122
X62	-17.628	4.177	-0.754	0.148	-4.220	0.000
X71	-11.832	2.637	-0.646	0.227	-4.499	0.000

Analysis of Variance

Source	Sum-or-squares	U.I.	Mean-square	F-Lacio	r	
Regression Residual	511.374		15.496	16.262	0.000	
	·					-

Appendix 10

Cost Performance

Backward Stepping

Step # 0 R =	0.707 R-Square =	0.499					
Effect	Coefficient	Std Error	Std Coef	Tol.	df	F	'p'
In							
1 Constant 2 X0 3 X12 4 X13 5 X15 6 X21 7 X22 8 X23 9 X24 10 X32 11 X33 12 X34 13 X35 14 X42 15 X52 16 X62 17 X63 18 X71 19 X81	2.062 -12.985 -0.607 -7.319 0.216 -9.841 -2.694 7.492 7.080 14.180 -7.841 -6.069 7.458 -4.494 12.536 2.547 13.980 -7.324	0.993 9.272 5.638 3.931 5.077 4.494 4.979 7.973 5.381 4.721 3.895 3.615 8.067 3.765 5.134	-0.965 -0.027 -0.568 0.017 -0.799 -0.196 0.297 0.534 1.152 -0.683 -0.471 0.654 -0.349 0.803 0.223 1.145	0.71017 0.05092 0.29731 0.21760 0.11868 0.14517 0.15353 0.19248 0.11691 0.05820 0.11229 0.21191 0.12462 0.07209 0.11726 0.17726 0.1955		5.454 0.349 0.340 0.303 0.015 0.393 0.754 0.455 0.455 0.455 0.455 0.455 0.455 0.455 0.455	0.12157 0.12157 0.12157 0.12157 0.0356 0.0356 0.1349 0.1349 0.1349 0.1349 0.1349 0.1349 0.1349 0.1349 0.1349 0.1349

Dependent Variable WCPF
Minimum tolerance for entry into model = 0.300000
Backward stepwise with Alpha-to-Enter=0.150 and Alpha-to-Remove=0.150

Step # 1 R = 0.707 R-Square = 0.499
Term removed: X21

Dart Carr

Out

011+

none

Part. Corr.

Effect	Coefficient	Std Error	Std Coef	Tol.	df	F	'p'
In							
2 KO	2.064	0.865	0.385	0.71275	1	5.693	ა.ა24
3 X12	-13.045	7.998	-0.970	0.05245	1	2.660	0.115
4 X13	-0.588	5.516	-0.027	0.29916	1	0.011	0.916
5 X15	-7.286	3.680	-0.566	0.22710	1	3.919	0.058
7 X22	-9.869	4.352	-0.802	0.14835	1	5.141	0.032
9 X23	-2.749	4.612	-0.200	0.16550	1	0.355	0.556
9 X24	7.376	7.351	0.293	0.21808	1	1.007	0.325
10 X32	7.091	5.276		0.11719	1	1.306	0.190
11 X33	14.294	6.433		0.06791	1	4.937	0.035
12 X34	-7.819	4.602		0.11380	1	2.886	0.101
13 X35	-6.130	3.546		0.24488	1	2.988	0.095
14 X42	7.529	3.152		0.24257	1	5.704	0.024
15 X52	-4.510	4.957		0.12535	1	0.828	0.371
16 X62	12.684	7.137		0.08868	1	3.158	0.087
17 X63	2.531	3.677		0.17903	1	0.474	0.497
18 X71	14.031	4.897		0.11533	1	8.209	0.008
19 X81	- 7.255	5.859	-0.547	0.09500	1	1.533	0.226

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6 X21	0.008			0.11868	1	0.002	0.966
Step # 2 R = Term removed:	0.706 R-Square = X13	0.499					
Effect	Coefficient	Std Error	Std Coef	Tol.	df	F	'p'
10 X32 11 X33 12 X34	2.060 -12.953 -7.225 -9.864 -2.779 6.925 6.998 14.312 -7.729 -6.177 7.507 -4.510 12.548 2.504 13.984 -7.220	5.112 6.316 4.445	0.528 1.163 -0.678	0.12040 0.06795 0.11769	1 1 1 1	1.874 5.134 3.023	0.182
	-7.220 Part. Corr.	5.746	-0.545	0.09530	2	1.579	0.219
	-0.021 0.007			0.29916 0.11942	1:	0.011	0.916 0. 9 72
	0.702 R-Square =						
Effect	Coefficient	Std Error	Std Coef	Tol.	dī	Ē	' P '
In Constant 2	1.917 -15.121 -7.650 -9.516 6.748 5.703 15.372 -8.551 -6.337 7.101 -4.100 11.501 2.329 14.863 -5.977 Part. Corr0.027 0.037 -0.115	5.835 4.606 6.011 4.193 3.409 2.986 4.771 6.611 3.553	0.268 0.430 1.249 -0.750 -0.492 0.623 -0.318 0.737 0.204 1.217 -0.451	0.32673 0.14508 0.07344 0.12943 0.25024 0.25527 0.12775 0.09757 0.18099 0.12767 0.10877		1.337 1.533 6.541 4.159 3.456 5.656 0.739 3.026 0.430 10.803 1.262	0.257 0.226 0.316 0.051 0.073 0.024 0.397 0.093 0.517 0.003
Step # 4 R = Term removed:	0.696 R-Square = X63	0.485					
Effect	Coefficient	Std Error	Std Coef	Tol.	df	F	'p'
In							

1 Constant 2 M0 3 X12 5 X15 7 X22 9 X24 10 X32 11 X33 12 X34 13 X35 14 X42 15 X52 16 X62 13 X71 19 X81	1.919 -13.542 -6.936 -8.506 5.373 5.127 14.244 -7.595 -5.790 6.582 -2.182 9.320 14.213 -4.559	0.800 6.397 3.258 3.860 5.393 4.479 5.704 3.273 2.851 3.732 5.659 4.370 4.314	-1.007 -0.539 -0.691 0.213 0.387 1.157 -0.666 -0.449 0.577 -0.169 0.597 1.164	0.77206 0.07593 0.26834 0.17463 0.37517 0.15057 0.07999 0.14725 0.26621 0.27456 0.20474 0.13062 0.13412 0.13032		4.531 4.854 0.993 1.310 6.236 3.805 3.129 5.329 0.342 2.712 10.578	0.023 0.043 0.042 0.035 0.327 0.261 0.060 0.087 0.028 0.563 0.110 0.003 0.351
Out	Part. Corr.						
4 X13 6 X21 8 X23 17 X63	-0.018 0.023 -0.105 0.121		•	0.30193 0.13001 0.16714 0.18099	1	0.315 0.321	0.575
Step # 5 R = Term removed:	0.692 R-Square = X52	0.479					
Effect	Coefficient	Std Error	Std Goef	Tol.	df	F	191
In							
1 Constant 2 X0 3 X12 5 X15 7 X22 9 X24 10 X32 11 X33 12 X34 13 X35 14 X42 16 X62 18 X71 19 X81	1.357 -12.434 -6.483 -7.990 4.945 4.555 12.764 -3.093 -5.789 6.460 7.388 14.108 -3.557	6.045 3.131 3.718 5.286 4.327 3.759 3.238 2.813 4.545	-0.649 0.196 0.344 1.037 -0.710 -0.449 0.567 0.473 1.155	0.08323 0.28438 0.18425 0.38223 0.15809 0.09960 0.15466 0.26621 0.27604 0.19824		4.618 0.875 1.110 6.371 4.637 3.196 5.272 2.643 10.667	0.049 0.040 0.040 0.357 0.300 0.017 0.039 0.029 0.114 0.003 0.430
Out	Part. Corr.						
4 X13 6 X21 9 X23 15 X52 17 X63	-0.023 0.037 -0.091 -0.106 0.030	: : : :	: : : :	0.30246 0.13237 0.16927 0.20474 0.29009	1	0.253	0.901 0.842 0.619 0.563 0.871
Step # 6 R = Term removed:	0.684 R-Square = X81	0.468					
Effect	Coefficient	Std Error	Std Coef	Tol.	df	F	'P'
In 1 Constant 2 X0 3 X12 5 X15 7 X22 9 X24 10 X32 11 X33 12 X34	1.726 -14.384 -6.602 -7.531 3.452 2.715 12.432 -7.223	3.110 3.653	-1.069 -0.513 -0.612 0.137	0.29503 0.18875	1 1 1 1	6.943 4.507 4.251 0.493 0.557 6.154	0.013 0.042 0.047 0.488 0.461

13 X35 14 X42 16 X62 13 X71	-5.665 6.804 8.363 12.985	2.764 4.353	0.597 0.536	0.28266	1	6.057 3.691	0.019 0.064
Out	Part. Corr.						
4 X13 6 X21 8 X23 15 X52 17 X63 19 X81	-0.011 -0.022 -0.038 -0.049 0.009 -0.142	: : : :	: : : :	0.30432 0.15659 0.19074 0.23446 0.29599 0.14924	1 1 1	0.016 0.044 0.070	0.835 0.793 0.960
Step # 7 R = Term removed:	0.678 R-Square = X24	0.460					
Effect	Coefficient	Std Error	Std Coef	Tol.	df	F	'P'
In							
1 Constant 2 X0 3 X12 5 X15 7 X22 10 X32 11 X33 12 X34 13 X35 14 X42 16 X62 18 X71	1.726 -12.995 -5.864 -7.509 2.524 12.229 -7.255 -5.774 6.242 8.788 13.035	5.091 2.904 3.625 3.601 4.964 3.188 2.625 4.277	0.190 0.993 -0.636 -0.448 0.548	0.11425 0.32182 0.18876 0.22188 0.10062 0.16885 0.26745 0.30856 0.21786	1 1 1 1 1 1 1 1 1	6.516 4.077 4.292 0.491 6.067 4.179 3.281 5.652 4.221	0.016 0.052 0.046 0.488 0.019 0.079 0.079 0.023 0.043
Out	Part. Corr.						
4 X13 6 X21 8 X23 9 X24 15 X52 17 X63 19 X81	0.065 -0.050 -0.052 0.123 -0.047 -0.013 -0.088			0.16516 0.19350 0.43675 0.23446	1 1 1 1 1	0.086 0.493 0.071 0.006	0.780 0.771 0.488 0.792
Step # 8 R = Term removed:	0.672 R-Square = X32	0.452					
Effect	Coefficient	Std Error	Std Coef	Tol.	df	F	' P '
In							
1 Constant 2 X0 3 X12 5 X15 7 X22 11 X33 12 X34 13 X35 14 X42 16 X62 18 X71	1.610 -13.944 -5.631 -6.590 13.738 -8.128 -5.451 6.158 9.073	0.733 4.870 2.863 3.354 4.439 3.299 3.131 2.603 4.226 3.647	-1.037 -0.437 -0.535 1.116 -0.713 -0.423 0.540 0.581	0.86311 0.12295 0.32608 0.21716 0.12396 0.19256 0.27315 0.30920 0.21984 0.18076	1 1 1 1 1 1 1 1 1	4.823 3.197 3.867 3.861 9.578 6.071 3.032 5.596 4.609 15.151	0.035 0.007 0.057 0.058 0.004 0.019 0.091 0.039 0.039
Out	Part. Corr.						
4 X13 6 X21 8 X23 9 X24 10 X32	0.078 -0.026 -0.018 0.113 0.121		· · ·	0.48539 0.17114 0.20787 0.43920 0.22188	1 1 1 1	0.204 0.022 0.010 0.426 0.491	0.655 0.883 0.919 0.519 0.488

15 X52	-0.044	•		0.23458	1	0.063	0.803
17 X63	-0.004	•		0.30769	1	0.000	0.983
19 X81	-0.017	•	•	0.22470	1	0.010	0.923

Dep Var: WCPF N: 45 Multiple R: 0.672 Squared multiple R: 0.452

Adjusted squared multiple R: 0.291 Standard error of estimate: 4.954

Effect	Coefficient	Std Error	Std Coef	Tolerance	t P	(2 Tail)
CONSTANT	23.493	2.102	0.000	•	11.177	0.000
жо	1.610	0.733	0.300	0.863	2.196	0.035
X12	-13.944	4.970	-1.037	0.123	-2.963	0.007
X15	-5.631	2.863	-0.437	0.326	-1.967	0.057
X22	-6.590	3.354	-0.535	0.217	-1.965	0.058
X33	13.738	4.439	1.116	0.124	3.095	0.004
X34	-8.128	3.299	-0.713	0.193	-2.464	0.019
X35	-5.451	3.131	-0.423	0.273	-1.741	0.091
X42	6.158	2.603	0.540	0.309	2.366	0.024
X62	9.073	4.226	0.581	0.220	2.147	0.039
X71	14.195	3.647	1.162	0.191	3.892	0.000

Analysis of Variance

Source	Sum-of-Squares	df	Mean-Square	F-ratio	P
Regression Residual	660.293 800.987	10 34	66.029 23.558	2.803	0.012

Appendix 11

Quality Performance

Backward Stepping

Effect	Coefficient	Std Error	Std Coef	Tol.	df	F	'P'
In							
1 Cons 2 X0 3 X12 4 X13 5 X15 6 X21 7 X22 8 X23 9 X24 10 X32 11 X33 12 X34 13 X35 14 X42 15 X52 16 X62 17 X71	-0.029 -1.139 4.694 3.292 -7.414 14.093 5.909 -30.124 -18.762 1.695 9.730 -4.410 -7.757 5.359 0.289 -5.807	1.341 12.563 9.563 5.819 7.711 6.809 7.410 12.109 8.174 10.755 7.171 5.900 5.491 7.251 5.718 7.794	-0.057 0.141 0.171 -0.393 0.764 0.286 -0.798 -0.945 0.092 0.570 -0.228 -0.454 0.278 0.012 -0.339	0.71017 0.05092 0.29731 0.21760 0.11868 0.14517 0.15353 0.19248 0.11691 0.05820 0.11229 0.21191 0.12462 0.07209 0.17726 0.10905		0.000 0.008 0.300 0.320 0.924 4.277 0.636 6.189 5.269 0.025 1.845 0.485 0.031	0.929 0.929 0.576 0.345 0.345 0.030 0.432 0.030 0.1467 0.4989 0.4989 0.919
19 X81	17.401	9.392		0.09855	ī	3.433	0.075
Out none	Part. Corr.						
	·						

Dependent Variable WQPF Minimum tolerance for entry into model = 0.000000 Backward stepwise with Alpha-to-Enter=0.150 and Alpha-to-Remove=0.150

Step # 0 R = 0.697 R-Square = 0.485

-							
Effect	Coefficient	Std Error	Std Coef	Tol.	df	F	יפִי
In							
T Constant							
2 X0	-0.029	1.341	-0.003	0.71317	:	0.000	3.984
3 X12	-1.139	12.563	-0.057	0.05092	1	ე.ეტვ	0.928
4 X13	4.694	8.563	0.141	0.29731	1		ე.588
5 X15	3.292	5.819	0.171	0.21760	1	0.320	0.576
6 X21	-7.414	7.711	-0.393	0.11969	1	0.924	0.345
7 X22	14.083	6.809	0.764	0.14517	1	4.277	0.049
8 X23	5.909	7.410	0.286	0.15353	1	ე. 63 ნ	0.432
9 X24	-30.124	12.109	-0.798	0.19248	1	6.189	0.020
10 X32	-18.762	8.174	-0.945	0.11691	1	5.269	0.030
11 X33	1.695	10.755	0.092	0.05820	1	0.025	0.876
12 X34	9.730	7.171	0.570	0.11229	1	1.941	0.186
13 X35	-4.410	5.900	-0.228	0.21191	1	0.559	0.462
14 X42	-7.757	5.491	-0.454	0.19151	1	1.996	0.170
15 X52	5.359	7.694	0.278	0.12462	1	0.485	0.492
16 X62	0.289	12.251	0.012	0.07209	1	0.001	0.981
17 X63	-5.807	5.718	-0.339	0.17726	1	1.031	0.319
19 X71	0.811	7.794	0.044	0.10905	1	0.011	0.918
19 X31	17.401	9.392	0.376	0.09855	1	3.433	0.075
Out	Part. Corr.						
none							

Step # 1 R = 0.697 R-Square = 0.485 Term removed: X0

Coefficient Std Error Std Coef Tol. df F 'P' Effect In

12 X34 13 X35 14 X42 15 X52 16 X62 17 X63 18 X71 19 X91	-1.107 4.687 3.298 -7.423 14.052 5.867 -30.106 -18.697 1.693 9.747 -4.411 -7.744 5.337 0.295 -5.805 0.801 17.349	11.850 7.406 10.553 6.988 5.790 5.354 7.476 12.019 5.611	-0.797 -0.941 0.092 0.571 -0.229 -0.454 0.276 0.013	0.19357 0.13714 0.05820 0.11385 0.21191 0.19393 0.12710 0.07213 0.17731	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	6.455 6.373 0.026 1.945 0.580 2.092 0.510 0.001	0.568 0.334 0.040 0.409 0.017 0.018 0.974 0.174 0.453 0.160 0.481 0.981 0.917
	Part, Corr.					2 222	
xo	-0.004	·		0./101/ 	I	J.J00	J.984
Step # 2 R = Term removed:	0.697 R-Square = X62	0.485					
Effect	Coefficient	Std Error	Std Coef	Tol.	df	£	'p'
In							
6 X21 7 X22 8 X23 9 X24 10 X32 11 X33 12 X34 13 X35 14 X42	-0.971 4.713 3.336 -7.343 14.139 5.922 -30.109 -18.729 1.577	5.391 6.494 11.635 7.154 9.270 6.809 4.961 4.970 5.472 5.018 7.262	-0.389 0.767 0.297 -0.797 -0.943 0.086 0.570 -0.225 -0.453 0.283 -0.343 0.041	0.14643 0.21507 0.18564 0.19360 0.14171 0.07274 0.11563 0.27840 0.26828 0.22882 0.21373 0.11666		6.978 6.939 6.693 6.693 0.046 6.353 0.046 3.755 0.355 0.355 0.364	0.54914 0.54914 0.017054 0.017054 0.1649 0.169917 0.1649 0.01705 0.017
Out	Part. Corr.						
2 MO 16 M62	-0.304 0.005		· ·	0.71061 0.07213	: 1	0.000	0.983 0.981
Step # 3 R = Term removed:	0.696 R-Square = X12	J.485					
Effect	Coefficient	Std Error	Std Coef	Tol.	df	F	* p *
In 1 Constant 4 X13 5 X15 6 X21 7 X22 8 X23 9 X24 10 X32 11 X33 12 X34	3.528 -7.356 14.139 5.561 -30.331 -18.452 1.048 9.899	5.298 5.044 11.180 6.354 7.073	0.183 -0.390 0.767 0.270 -0.803 -0.929 0.057	0.27768 0.14649 0.21507 0.29719 0.20254 0.17350 0.12067	1 1 1 1 1 1 1 1	0.523 1.252 7.122 1.216 7.361 8.432 0.022	0.475 0.272 0.012 0.279 0.011 0.007 0.983
13 X35 14 X42 15 X52	-4.281 -7.950 5.494	4.931 4.137 5.364	0.580 -0.222 -0.466 0.285	0.30251	1 1 1	0.785 3.692 1.049	0.383 0.065 0.314

18 871	0.501	6.58A	קים ה	0.13695	1	0.006	0.940
19 X81	0.501 17.124	8.039	0.862	0.10841	1	4.538	0.042
	Part. Corr.						
2 X0 3 X12 16 X62	-0.002 -0.017 -0.004	• •	•	0.72600 0.06506 0.09086	1 1 1	0.000 800.0 0.00	0.993 0.928 0.985
	.696 R-Square =						
Effect	Coefficient	Std Error	Std Coef	Tol.	df	F	'P'
In							
1 Constant 4 X13 5 X15 6 X21 7 X22 8 X23 9 X24 10 X32 11 X33 12 X34 13 X35 14 X42 15 X52 17 X63 19 X81	4.763 3.552 -7.270 14.191 5.518 -30.334 -18.423 0.789 10.232 -4.189 -7.938 5.467 -5.916 17.319	4.923 10.993 6.237 6.100 4.621 4.600 4.065 5.263	0.770 0.267 -0.903 -0.928 0.043 0.599 -0.217 -0.465 0.283 -0.346	0.21379 0.30104 0.20254 0.17410 0.15684 0.23443 0.30232 0.30291 0.23098 0.21580	1 1 1 1 1 1 1 1 1 1 1 1 1	7.549 1.254 7.615 8.724 0.017 4.902 0.829 3.813 1.079 1.503	0.910 0.272 0.010 0.006 0.998 0.035 0.370 0.307 0.230
Cut	Part. Corr.						
2 X0 3 X12 16 X62 18 X71	-0.001 -0.010 -0.004 0.014	: : :		0.72620 0.07638 0.09117 0.13695	1 1 1	0.300 0.003 0.001 0.006	0.994 0.956 0.981 0.940
Step # 5 R = 0 Term removed: X	.696 R-Square =	0.495					
Effect	Coefficient	Std Error	Std Coef	Tol.	df	F	'?'
In 1 Constant 4 X13 5 X15 6 X21 7 X22 8 X23 9 X24 10 X32 12 X34 13 X35 14 X42 15 X52 17 X63 19 X81	4.519 3.411 -7.049 14.384 5.612 -30.037 -19.396 10.305 -4.193 -8.016 5.675 -5.861 17.489	7.541 4.535 6.036 4.867 4.778 6.134 4.513 4.526 3.956 4.929 4.730 7.256	-0.373 0.780 0.272 -0.796 -0.926 0.604 -0.217 -0.469 0.294 -0.343	0.32188 0.29421 0.16264 0.23861 0.30776 0.21181 0.17429 0.23801 0.30233 0.30972 0.25491 0.21749 0.12456	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	0.359 0.553 1.364 8.735 1.369 8.063 8.994 5.214 0.958 4.106 1.326 1.535 5.809	0.553 0.463 0.252 0.006 0.209 0.005 0.029 0.361 0.258 0.225
Out	Part. Corr.						
2 X0 3 X12 11 X33 16 X62 18 X71	-0.004 0.004 0.024 -0.009 0.001			0.73550 0.10801 0.15684 0.09487 0.17800	1	0.000 0.000 0.017 0.002 0.000	0.982 0.982 0.898 0.961 0.995

Step # 6 R = 0.692 R-Square = 0.479 Term removed: X13

Defende Confeinione Ced Devan Ced Conf mal de D Int

<u> </u>	Constant							
5	X15	3.181	4.523	0.165	0.29629	1	0.494	0.487
ซ์	X21	-6.687	5.945	-0.354	0.16428	1	1.265	0.269
7	X22	14.478	4.915	0.785	0.23996	1	9.040	0.005
	X23	5.934	4.718	0.288	0.31167	1	1.582	0.218
	X24	-26.555	8.750	-0.703	0.30330	1	9.210	0.005
10	X32	-17.763	5.982	-0.994	0.17963	1	3.318	0.006
12	X34	9.486	4.258	0.556	0.26206	1	4.964	0.033
13	X35	-3.453	4.311	-0.179	0.32664	1	0.642	0.429
	X42	-8.119	3.913	-0.475	0.31030	1	4.305	0.046
	X52	5.860	4.970	0.304	0.25591	1	1.448	0.238
	X63	-5.964	4.683	-0.343	0.21750	1	1.568	0.220
	X91	17.006	7.139	0.356	0.12612	1	5.675	0.023
Out		Part. Corr.						
 2	X0	0.004	•	•	0.73937	1	0.000	0.984
3	X12	-0.013	•		0.11083	1	0.005	0.942
	X13	0.107	•		0.32188	1	0.359	0.553
	X33	-0.003			0.16639	1	ა.აიი	ე.988
	XE2	0.006			0.09674	1	0.301	0.973
	X71	0.016	•	•	0.18160	1	0.008	0.929

Step # 7 R = 0.686 R-Square = 0.471 Term removed: X15

Effect	Coefficient	Std Error	Std Coef	Tol.	df	F	'P'
In							
1 Constant							
6 X21	-5.169	5.497		0.18922	1	0.384	0.354
7 X22	13.276	4.467		0.27330	1	8.832	0.005
8 K23	6.328	4.648		0.31612	1	1.853	0.193
9 X24	-24.067	7.942		0.36260	1	9.184	0.005
10 X32	-16.516	5.669		0.19693	1	9.439	ა.აიმ
12 X34	9.349	4.220	0.548	0.26261	:	4.907	0.034
13 X35	-2.302	3.957	-0.119	0.38168	1	0.338	0.565
14 X42	-7.648	3.825	-0.448	0.31967	1	3.997	0.054
15 X52	4.894	4.636	0.254	0.27806	1	1.114	0.299
17 X63	-5.215	4.556	-0.305	0.22629	1	1.311	0.261
19 X81	15.320	6.672	0.771	0.14215	1	5.272	0.028
Out	Part. Corr.						
xo	0.006		•	0.73971	1	0.001	0.972
3 X12	-0.061		•	0.13116	1	0.113	0.734
4 X13	0.095	•		0.32415	1	0.294	0.591
5 X15	0.123	•		0.29629	1	0.494	0.487
11 X33	-0.028	•		0.17360	1	0.025	0.876
16 X62	0.019	•		0.09782	1	0.011	0.915
18 X71	0.035	•	•	0.18619	i	0.040	0.844

Step # 8 R = 0.682 R-Square = 0.465 Term removed: X35

Effe	ect	Coefficient	Std Error	Std Coef	Tol.	df	F	'p'
In								
_	Constant							
-	X21	-5.104	5.442	-0.270	0.18930	1	0.990	0.355
7	X22	14.454	3.943	0.784	0.34399	1	13.439	0.001
S	X23	5.937	4.555	0.288	0.32289	1	1.699	0.201
9	X24	-24.389	7.845	-0.646	0.36436	1	9.665	0.004
10	X32	-17.648	5.272	-0.889	0.22325	1	11.206	0.002
12	X34	8.783	4.067	0.514	0.27736	1	4.665	0.038
14	X42	-8.089	3.712	-0.474	0.33279	1	4.748	0.036
15	X52	4.287	4.473	0.222	0.29288	1	0.918	0.345
	X63	-5.250	4.511	-0.307		ī	1.355	0.253
_	V01	15 204	6 606	0.30.	0 14210	ī	6 422	0.006

Out	Part. Corr.						
2 X0 3 X12 4 X13 5 X15 11 X33 13 X35 16 X62 18 X71	0.001 -0.035 0.065 0.075 -0.011 -0.101 -0.033 -0.001	: : : :	: : : : : :	0.74166 0.13845 0.34797 0.34621 0.17815 0.38168 0.12904 0.21011	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	0.000 0.042 0.141 0.188 0.004 0.338 0.036 0.000	0.995 0.840 0.709 0.667 0.949 0.565 0.350
Step # 9 R = Term removed:	0.672 R-Square = X21			· • • • • • • • • • • • • • • • • • • •			
Effect	Coefficient	Std Error	Std Coef	Tol.	df	F	'p'
In							
12 X34 14 X42 15 X52 17 X63	13.313 6.440 -22.377 -18.002 7.721 -9.506 2.646 -3.994 12.192	4.515 7.533 5.250 3.899 3.386 4.110 4.300	0.312 -0.593 -0.906 0.452 -0.557	0.32744 0.39380 0.22440 0.30067 0.39878	1 1 1 1	2.035 8.924 11.759 3.922 7.883	0.163 0.005 0.002 0.056 0.008
Out	Part. Corr.						
2 X0 3 X12 4 X13 5 X15 6 X21 11 X33 13 X35 16 X62 18 X71	-0.006 -0.044 0.054 0.017 -0.159 -0.039 -0.096 -0.089 -0.015	: : : : : : :		0.74298 0.13887 0.34953 0.38927 0.19930 0.18404 0.38184 0.14910 0.21177	1 1 1 1 1 1 1 1 1	0.065 0.098 0.010 0.980 0.053 0.317 0.270	0.300 0.756 0.920 0.355 0.820 0.577 0.607
Step # 10 R = Term removed:	0.667 R-Square = X52	0.445					
Effect	Coefficient	Std Error	Std Coef	Tol.	df	F	'P'
In 1 Constant 7 X22 8 X23 9 X24 10 X32 12 X34 14 X42 17 X63 19 X81	14.144 6.952 -20.588 -16.552 7.520 -9.935 -2.670 10.392	3.913 4.408 6.944 4.703 3.855 3.292 3.746 4.872	0.337 -0.545 -0.833 0.440 -0.582 -0.156	0.36064 0.33793 0.45590 0.27503 0.30261 0.41490 0.32178 0.25625	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	13.762 2.487 8.790 12.385 3.806 9.108 0.508 4.549	0.001 0.124 0.005 0.001 0.059 0.005 0.481 0.040
Out	Part. Corr.						
2 X0 3 X12 4 X13 5 X15 6 X21 11 X33 13 X35 15 X52 16 X62 18 X71	0.016 -0.024 0.073 0.011 -0.103 0.007 -0.067 0.109 0.009 -0.031			0.77243 0.14325 0.36218 0.39045 0.22350 0.21824 0.40422 0.34581 0.27800 0.21637	1 1 1 1 1 1 1 1 1 1 1 1	0.009 0.020 0.186 0.004 0.375 0.002 0.160 0.414 0.003 0.033	0.927 0.888 0.669 0.947 0.544 0.968 0.692 0.524 0.957

Term removed: X63

Effe	ct	Coefficient	Std Error	Std Coef	Tol.	df	E	'P'
In								
7 3 9 10 12	Constant X22 X23 X24 X32 X34 X42 X81	13.573 6.605 -19.640 -16.498 5.894 -9.563 9.600	3.703 4.352 6.770 4.671 3.086 3.229 4.712	0.320 -0.520 -0.831 0.345 -0.560	0.37727 0.34210 0.47323 0.27510 0.46581 0.42557 0.27033	1 1 1 1 1 1	13.437 2.303 8.416 12.475 3.647 8.773 4.150	0.001 0.138 0.006 0.001 0.064 0.005 0.049
Out		Part. Corr.						
3 4 5 6 11 13 15 16 17	X0 X12 X13 X15 X21 X33 X35 X52 X62 X63 X71	0.008 -0.035 0.065 0.003 -0.088 -0.017 -0.084 0.038 0.005 -0.118 -0.012			0.77530 0.14459 0.36353 0.39220 0.22635 0.22725 0.41335 0.44833 0.27926 0.32178 0.22136		0.002 0.044 0.151 0.000 0.283 0.010 0.255 0.052 0.001 0.508 0.006	0.960 0.835 0.839 0.985 0.998 0.917 0.817 0.914 0.941

Dep Var: WQPF N: 45 Multiple R: 0.661 Squared multiple R: 0.437

Adjusted squared multiple R: 0.330 Standard error of estimate: 7.063

Effect	Coefficient	Std Error	Std Coef T	olerance	t P()	2 Tail)
CONSTANT	41.003	4.770	0.000		9.596	0.000
X22	13.573	3.703	0.736	0.377	3.666	0.001
X23	6.605	4.352	0.320	0.342	1.518	0.138
X24	-19.640	6.770	-0.520	0.473	-2.901	0.006
X32	-16.498	4.671	-0.931	0.275	-3.532	0.001
X34	5.994	3.096	0.345	0.466	1.910	0.064
X42	-9.563	3.229	-0.560	0.426	-2.962	0.005
X81	9.600	4.712	0.493	0.270	2.037	0.049

Analysis of Variance

Source	Sum-of-Squares	df	Mean-Square	F-ratio	Đ
Regression Residual	1432.647 1945.976	7 37	204.664 49.889	4.102	0.002

Appendix 12
Predicted PPF
Neural Network 1

ा Actual	m N	letwork(1)	Act-Net(1)
	91.279998779297	94.737030029297	-3.457031250000
113 -7	86.199996948242	86.438346862793	-0.238349914551
	67.540000915527	74.340301513672	-6.800300598145
5	90.019996643066	94.737030029297	-4.717033386230
5 6	90.5000000000000	90.633392333984	-0.133392333984
77∑	99.269996643066	94.737030029297	4.532966613770
78.7	98.569999694824	94.737030029297	3.832969665527
9	98 639999389648	94.737030029297	3.902969360352
10	99.349998474121	94.737030029297	4.612968444824
11	89.919998168945	94.734977722168	-4.81 4979553223
12	88 139999389648	88.319007873535	
≣12 ≣13	86.309997558594	86.270057678223	0.039939880371
14	77 059997558594	76.628105163574	
- 15	95.610000610352	94.737030029297	
16	78 489997863770	78.294097900391	
170	92.620002746582	92.713272094727	
18	94.949996948242	94.559425354004	
19	88.769996643066	88 830421447754	
20	87 910003662109	94.729843139648	
20 21	82.010002136230	82.154907226563	
	95.220001220703	94.736946105957	
22	96.2500000000000	94.718185424809	
23 -	96 970001 220703	94.718185424809	
24 25	68.199996948242	67 818603515629	
∵25 ∷26.:	96.5000000000000	94 737030029293	
	95.529998779297	94.71707153320	
27	72.099998474121	72.48461151123	
28 29	97 980003356934	94.71818542480	
30	95.529998779297	94.71707153320	
31:	75.199996948242	74.37548828125	
	99.379997253418	94.73703002929	
32 ° 33 °	98.069999694824		
34	86.400001525879	-	
:35:	75.849998474121	76.14022827148	
36	95.849998474121	94.71818542480	
30 _. .	95 160003662109	94,71818542480	5 0 441818237305
38	92.199996948242		1 -2.477317810059
≕39 ^{.≟}	96 61 000061 0352		7 1.872970581055
40	96.599998474121		5 1.881813049316
41	77.150001525879		8 -0.412040710449
42.	92.09999847412		7 -2.637031555176
743	89.800003051750		7 -4.937026977539
44.	88.300003051750	94.73694610595	·6.436943054199
45	93,500000000000		
46	78.98000335693		-1 971122741699
47.	87 88999938964		-6.845878601074
48 -	73.59999847412	80.98391723632	
49	89.76999664306		
50	88.83000183105		
51	80.69999694824		
52	88.13999938964		
53	88.09999847412		
	87.55999755859		
35	79.500000000000		28 -1.483917236328
A.vv. negodin			

Appendix 13
Predicted PPF
Neural Network 2

<i>3</i>		B - B	
	Actual(1)		Act-Net(1)
77 T	91.279998779297	88.931579589844	2.348419189453
	86.199996948242	86.445899963379	-0.245903015137
	67.540000915527	74.737960815430	-7.1979598999902
5-4	90.019996643066	88.825965881348	1.194030761719
5	90.500000000000	90.212852478027	0.287147521973
7.7	99.269996643066	90.450080871582	8.819915771484
8	98.569999694824	90.394142150879	8.175857543945
9	98.639999389648	90.436599731445	8.203399658203
-10 -	99.349998474121	90.401840209961	8.948158264160
11	89.919998168945	90.303970336914	-0.383972167969
12	88.139999389648	90.217636108398	-2.077636718750
13	86.309997558594	90.643661499023	-4.333663940430
14	77.059997558594	75.058700561523	2.001296997070
15	95.610000610352	90.132110595703	5.477890014648
-16	78.489997863770	75.058700561523	3.431297302246
-17	92.620002746582	90.123153686523	2 496849060059
18	94.949996948242	90.162422180176	4.787574768066
.19	88.769996643066	90.180870056152	-1.410873413086
20.	87.910003662109	78.541854858398	9.3681488037!1
21=	82.010002136230	83.755737304688	-1.745735168457
22	95.220001220703	90.477325439453	4.742675781250
23	96.250000000000	90.693099975586	5.556900024414
-24	96.970001220703	90.996566772461	5.973434448242
-25	68.199996948242	73.672111511230	-5.472114562988
26	96.500000000000	90.412986755371	6 087013244629
27	95 529998779297	90.135169982910	5 394828796387
28;	72.099998474121	73.572250366211	-1.472251892090
29	97.980003356934	90.175468444824	7 804534912109
30	95.529998779297	90.120056152344	5.409942626953
-31E	75.199996948242 99.379997253418	73.466880798340	1.733116149902
33	98.069999694824	90.436851501465 90.334060668945	8.943145751953
334E	86.400001525879	88.584770202637	7.735939025879
35	75.849998474121	73.583465576172	-2.184768676758
36	95.849998474121	90.412986755371	2.266532897949 5.437011718750
37	95.160003662109	90.248855590820	4.911148071289
38 .≅	92.199996948242	90.240989685059	1 959007263184
-39 =	96.610000610352	90.019065856934	6.590934753418
40	96.599998474121	90.228630065918	6.371368408203
41	77.150001525879	73.632987976074	3.517013549805
42	92.099998474121	90.153625488281	1.946372985840
43.	89.800003051758	90.249198913574	-0.449195861816
44-	88.300003051758	86.503768920898	1.796234130859
45	93.500000000000	90.939567565918	2.560432434082
_46	78.980003356934	74.358802795410	4.621200561523
47	87.889999389648	90.551551818848	-2.661552429199
30	73.599998474121	73.735572814941	-0.135574340820
349	89.769996643066	90.182075500488	-0.412078857422
50	88.830001831055	90.182716369629	-1.352714538574
A	80.699996948242	77.004875183105	3.695121765137
多星	88.139999389648	88.158958435059	-0.018959045410
	88.099998474121	90.637481689453	-2.537483215332
	87.559997558594	90.238410949707	-2.678413391113
	79.50000000000	73.843307495117	5.656692504883

Appendix 14 Predicted Cost Performance Neural Network

-			
	Actual(1)	Network(1)	Act-Net(1)
27 E	36.560001373291	31.195325851440	5.364675521851
	30.860000610352	31.197257995605	-0.337257385254
	27.899999618530	28.364355087280	-0.464355468750
- S	29.370000839233	33.151309967041	-3.781309127808
-6	26.219999313354	35.097785949707	-8.877786636353
7	34.270000457764	30.819259643555	3,450740814209
.8	32.639999389648	30.819259643555	1.820739746094
9	32.639999389648	30.819259643555	1.820739746094
10	34.619998931885	30.819259643555	3.800739288330
11	40.0000000000000	33.910717010498	6.089282989502
-12 -	30.590000152588	31.677846908569	-1.087846755381
137	26.489999771118	32.915218353271	-6.425218582153
14 🗦	26.489999771118	28.532991409302	-2.042991638184
15	22.979999542236	31.406120300293	-8.426120758057
16	26.549999237061	28.778970718384	-2.228971481323
17	29.969999313354	34.387199401855	-4 .41 7200088501
18	31.649999618530	30.839033126831	0.810965491699
19	41.900001525879	31 626741409302	10.273260116577
20	26.909999847412	29.610734939575	-2.700735092153
21	26.309999465942	29.592823028564	-3.282823562622
22 =	25.709999084473	30 8881 41 63 2080	-5.178142547607
23	31.5000000000000	31.051723480225	0.448276519775
24	22.0000000000000	31.051723480225	-9.051723480225
-25	28.950000762939	29.059728622437	-0.109727859497
26	34.299999237061	30.868946075439	3.431053161621
27 -	33.599998474121	30.856510162354	2.743488311768
28-	28.350000381470	28.438989639282	-0.088989257813
- 29 -	33.250000000000	31.051723480225	2.198276519775
30	33.599998474121	30.856510162354	2.743488311768
31	28.250000000000	28.619615554810	-0.369615554810
- 32	34.650001525879	30.819259643555	3.830741882324
33	34.650001525879		* *
34	33.250000000000		
35	28.350000381470		
-36∵	34.299999237061	31.051723480225	3.248275756836
37	18.799999237061	31.051723480225	
38	17.399999618530		
39	29.100000381470		
40	19.600008381470		
41:	26.600000381470		
42	38.400001525879		
43	36.400001525879		
4	24.000000000000		
45	26.700000762939		
-46	15.380000114441		
47	18.659999847412		
	30.399999618530		·
49	29.299999237061	· · · · -	
50	29.250000000000		
51	24.450000762939		
	19.049999237061		
	30.930000305176 35.840000152588		
	54.8 6999893188 5		
.55 2	300165055500.FC	. 23.112202723030	. 23./3//30200000

Appendix 15 Predicted Schedule Performance Neural Network

Actual(1)				
35.00000000000		Actual(1)	The same below the same and the	
22.340000152588 32.210582733154 -9.87082530566 14.989999771118 24.69807815519 -9.708078384399 14.580001525879 32.071689605713 9.778317320166 15.5 14.500000000000 34.204483032227 0.795516987773 15.5000000000000 34.204483032227 1.204483032227 10.40.00000000000 34.204483032227 1.204483032227 10.40.00000000000 34.204483032227 5.795518987773 10.40.00000000000 34.204483032227 5.795518987773 10.5 30.0000000000 34.204483032227 5.795518987773 10.5 30.00000000000 34.204483032227 5.795518987773 10.5 30.00000000000 32.9787439145313 5.03743346313 20.000000000000 32.9787439145313 5.03743346313 20.000000000000 32.9787439145313 5.03743346313 20.000000000000 32.9787439145313 5.03743346313 21.5 30.00000000000 32.9787439145313 5.03743346313 21.5 30.00000000000 32.9787439145313 6.39743346313 22.3 32999923706 34.593139644738 1.1283139724731 21.5 25.00000000000 31.997430801392 1.247430801392 21.5 25.00000000000 32.938801803589 1.128313401465 21.9 12.13999389648 31.471675872803 1.4331676483154 20.5 12.5000000000000 22.938801803589 1.038801803589 1.750000000000000 22.938801803589 1.038801803589 1.75000000000000 34.635009765625 0.36490234375 1.9375000000000000 34.635009765625 0.36490234375 1.93750000000000 22.038801803589 1.038801803589 1.038801803589 1.038801803589 1.038801803589 1.038801803589 1.038801803589 1.038801803589 1.038801803589 1.038801803589 1.03893998474121 3.000000000000 34.635609765625 0.36490234375 1.0377000029 1.038801803589 1.0389399847812 3.000000000000 34.605625699371 5.137370300029 1.038801803589 1.	7		• •	
14.98999771118				-9.870582580566
34 27998779297 32 186084747314 2.093914031982 35.000000000000000 34.2044803032227 1.2047430801392 1.2047430801392 1.2047430801392 1.2047430801392 1.2047430801392 1.2047430801392 1.20899999474121 1.205701843261719 1.209815724701 1.20170184724731 1.2017018	ii.		24.698078155518	-9.708078384399
35.00000000000 34.2044803032227	- 5		32.071689605713	9.578311920166
8 33.000000000000 34.204483032227 -1.204483032227 9.3 30.00000000000 34.204483032227 -1.204483032227 10.3 40.0000000000 34.204483032227 -1.204483032227 10.3 40.00000000000 34.204483032227 -1.204483032227 10.3 40.00000000000 31.971199035645 -1.971199035645 12.3 24.75000000000 29.787439346313 -5.037439346313 30.750000000000 32.93592071533 -2.193592071533 30.7500000000000 32.93592071533 -2.193592071533 15.3 21.29399923706 34.593139648438 -11.263139724731 15.3 21.29399923706 34.593139648438 -11.263139724731 15.3 21.29399923706 34.593139648438 -11.263139724731 16.3 21.2939992474121 25.701843261719 6.398155212402 17.7 26.010000228882 32.759700775146 6.749700546265 18.3 04.59399084473 35.498413085938 -5.038414001465 19.1 17.13999389648 31.471675872803 -1.4.331676483154 20.5 17.500000000000 22.988801803589 -10.398801803589 21.5 5000000000000 34.635009765625 0.36490234375 22.3 40.00000000000 34.635009765625 0.36490234375 23.4 40.00000000000 34.805626969971 5.193737030029 24.5 40.00000000000 34.805626969971 5.193737030029 25.5 16.00000000000 34.805626969971 5.193737030029 25.5 16.00000000000 34.80562969971 0.193737030029 26.0 32.20000762939 35.078384399414 -2.87838636475 28.0 32.0000762939 35.078384399414 -2.878383636475 29.3 5.00000000000 34.806262969971 0.193737030029 29.3 5.00000000000 34.806262969971 0.193737030029 29.3 5.00000000000 34.806262969971 0.193737030029 32.2 200000762939 35.078384399414 -2.878383636475 33.3 35.99998474121 34.204483032227 0.804484558105 34.5 5.00000000000 34.806262969971 0.193737030029 35.5 5.3 5.5 5.5 5.5 5.5 5.5 5.5 5.5 5.5	35	34.279998779297	32.186084747314	2.093914031982
33.000000000000 34.00483032227 -1.20483032227 1.20483032227 1.20483032227 5.795516567773 1.2000000000000 34.20483032227 5.795516567773 1.20000000000 31.971199035645 -1.971199035645 1.9711990366265 1.9711990366265 1.9711990366265 1.971199039648 1.97119903686 1.9711990366265 1.971199039648 1.97119903696 1.9711990366265 1.971199039648 1.971199039648 1.97119903696 1.9711990366265 1.971199039648 1.971199036990 1.98801803589 1.039801803589 1.0	=7	35.0000000000000	34.204483032227	0.795516967773
10	- 8 -	33.0000000000000	34.204483032227	-1.204483032227
10	9	33.0000000000000	34.204483032227	-1.204483032227
12		40.000000000000	34.204483032227	5.795516967773
30.000000000000 32.193592071533 -2.193592071533 -1.47 30.75000000000 31.997430801392 -1.247430801392 -1.247430801392 -1.247430801392 -1.247430801392 -1.247430801392 -1.263139724731 -1.2631399998474121 -1.2532999984773 -1.253200000000000000000000000000000000000	ŊĨ.	30 000000000000	31 971199035645	-1.971199035645
14 30.75000000000 31 997430801392 -1 247430801392 15 23.32999923706 34.533139648438 -11 263139724731 6.32.09999474121 25.701843261719 6.398155212402 17 26.010000228882 32.759700775146 -6.749700546265 18 30.4599998474123 35.498413085938 -5.038414001465 19 17.139999389648 31.471675872803 -14.331676483154 20 12.500000000000 22.898801803589 -10.398801803589 37.500000000000 34.635009765625 0.364990234375 22 35.00000000000 34.806262969371 5193737030029 22 35.00000000000 34.806262969371 5193737030029 22 35.00000000000 34.806262969371 5193737030029 25.057859420776 9.05785942077	12	24.7500000000000	29.787439346313	-5.037439346313
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36 31 850000381470 34.806262969971 -2.956262588501 37 36.799999237061 34.806262969971 1.993736267090 38 35.599998474121 36.174022674561 -0.574024200439 39 37.599998474121 34.204483032227 3.395515441895 40 37.20000762939 34.806262969971 2.393737792969 41 26.799999237061 25.538455963135 1.261543273926 42 24.600000000000 34.784492492676 -10.784492492676 43 24.00000000000 26.655261993408 -2.655261993408 44 14.80000190735 24.403194427490 -9.603194236755 45 47.00000000000 36.153198242188 10.846801757813 46 6.659999847412 24.819242477417 -18.159242630005 47 24.989999771118 23.320232391357 1.669767379761 24.799999237061 24.943782806396 -0.143783569336 49 41.66998168945 34.234207153320 7.435791015625 50 31.079999923706 33.336055755615 -2.256055831909 33.500000000000 24.536542892456 8.963457107544 41.650001525879 35.758941650391 5.891059875488 42.299999237061 31.394319534302 10.905679702759 33.319999694824 32.885841369629 0.434158325195	₩34 T	23.450000762939	32.435752868652	-8.985752105713
36 31 850000381470 34.806262969971 -2.956262588501 37 36.799999237061 34.806262969971 1 993736267090 38 35.599998474121 36.174022674561 -0.574024200439 39 37.599998474121 34.204483032227 3.395515441895 40 37.200000762939 34.806262969971 2.393737792969 41 26.799999237061 25.538455963135 1.261543273926 42 24.000000000000 34.784492492676 -10.784492492676 43 24.000000000000 26.655261993408 -2.655261993408 44 14.800000190735 24.403194427490 -9.603194236755 45 47.000000000000 36.153198242188 10.846801757813 46 6.659999847412 24.819242477417 -18.159242630005 47 24.989999771118 23.320232391357 1.669767379761 48 24.799999237061 24.943782806396 -0.143783569336 49 41.669998168945 34.234207153320 7.435791015625 50 31.079999923706 33.3506000000000 24.536542	- 35	23.5000000000000	24.956726074219	-1 456726074219
38 35.59998474121 36.174022674561 -0.574024200439 39 37.599998474121 34.204483032227 3.395515441895 40 37.200000762939 34.806262969971 2.393737792969 41 26.799999237061 25.538455963135 1.261543273926 24.000000000000 34.784492492676 -10.784492492676 24.00000000000 26.655261993408 -2.655261993408 44 14.800000190735 24.403194427490 -9.603194236755 45 47.00000000000 36.153198242188 10.846801757813 46 6.659999847412 24.819242477417 -18.159242630005 47 24.989999771118 23.320232391357 1.669767379761 24.799999237061 24.943782806396 -0.143783569336 49 41.669998168945 34.234207153320 7.435791015625 50 31.079999923706 33.336055755615 -2.256055831909 33.500000000000 24.536542892456 8.963457107544 41.650001525879 35.758941650391 5.891059875488 42.299999237061 31.394319534302 10.905679702759 33.319999694824 32.885841369629 0.434158325195		31.850000381470	34.806262969971	-2.956262588501
33 37.599998474121 34.204483032227 3.395515441895 40 37.200000762939 34.806262969971 2.393737792969 41 26.799999237061 25.538455963135 1.261543273926 42 24.000000000000 34.784492492676 -10.784492492676 43 24.000000000000 26.655261993408 -2.655261993408 44 14.800000190735 24.403194427490 -9.603194236755 45 47.00000000000 36.153198242188 10.846801757813 46 6.659999847412 24.819242477417 -18.159242630005 47 24.989999771118 23.320232391357 1.669767379761 24.799999237061 24.943782806396 -0.143783569336 49 41.669998168945 34.234207153320 7.435791015625 50 31.079999923706 33.336055755615 -2.256055831909 51 33.500000000000 24.536542892456 8.963457107544 41.650001525879 35.758941650391 5.891059875488 42.299999237061 31.394319534302 10.905679702759 33.319999694824 32.885841369629 0.434158325195		36.799999237061	34.806262969971	1.993736267090
40 37.200000762939 34.806262969971 2.393737792969 41 26.799999237061 25.538455963135 1.261543273926 42 24.000000000000 34.784492492676 -10.784492492676 43 24.000000000000 26.655261993408 -2.655261993408 44 14.800000190735 24.403194427490 -9.603194236755 45 47.00000000000 36.153198242188 10.846801757813 46 6.659999847412 24.819242477417 -18.159242630005 47 24.989999771118 23.320232391357 1.669767379761 48 24.799999237061 24.943782806396 -0.143783569336 49 41.669998168945 34.234207153320 7.435791015625 50 31.079999923706 33.336055755615 -2.256055831909 51 33.500000000000 24.536542892456 8.963457107544 41.650001525879 35.758941650391 5.891059875488 42.299999237061 31.394319534302 10.905679702759 33.319999694824 32.885841369629 0.434158325195	-38	35.599998474121	36.174022674561	-0.574024200439
41 26.799999237061 25.538455963135 1.261543273926 42 24.600000000000 34.784492492676 -10.784492492676 43 24.000000000000 26.655261993408 -2.655261993408 44 14.800000190735 24.403194427490 -9.603194236755 45 47.00000000000 36.153198242188 10.846801757813 46 6.659999847412 24.819242477417 -18.159242630005 47 24.989999771118 23.320232391357 1.669767379761 48 24.799999237061 24.943782806396 -0.143783569336 49 41.669998168945 34.234207153320 7.435791015625 50 31.079999923706 33.336055755615 -2.256055831909 51 33.500000000000 24.536542892456 8.963457107544 41.650001525879 35.758941650391 5.891059875488 42.299999237061 31.394319534302 10.905679702759 33.319999694824 32.885841369629 0.434158325195	39	37.599998474121	34.204483032227	3.395515441895
24.000000000000 34.784492492676 -10.784492492676 24.000000000000 26.655261993408 -2.655261993408 44 14.800000190735 24.403194427490 -9.603194236755 45 47.00000000000 36.153198242188 10.846801757813 46 6.659999847412 24.819242477417 -18.159242630005 47 24.989999771118 23.320232391357 1.669767379761 24.799999237061 24.943782806396 -0.143783569336 49 41.669998168945 34.234207153320 7.435791015625 50 31.079999923706 33.336055755615 -2.256055831909 51 33.500000000000 24.536542892456 8.963457107544 41.650001525879 35.758941650391 5.891059875488 42.299999237061 31.394319534302 10.905679702759 33.319999694824 32.885841369629 0.434158325195	40	37.200000762939		
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33.319999694824 32.885841369629 0.434158325195				
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Appendix 16 Predicted Quality Performance Neural Network

			C
	Actual(1)		Act-Net(1)
	19.719999313354	22.354412078857	-2.634412765503
	33.000000000000	33.224636077881	-0.224636077881
4	24.649999618530	22.740537643433	1.909461975098
45	19.000000000000	22.792518615723	-3.792518615723
16	30.000000000000	34.757724761963	-4.757724761963
77	30.000000000000	23.425825119019	6.574174880981
- 8	32.930000305176	23.425825119019	9.504175186157
79	33.000000000000	23.425825119019	9.574174880981
10=	24.729999542236	23.425825119019	1.304174423218
11	19.920000076294	22.519554138184	-2.599554061830
72	32.799999237061	31.100255966187	1.699743270874
13	29.819999694824	30.219413757324	-0.399414062500
:14≣	19 819999694824	22.829978942871	-3.009979248047
15-	49.299999237061	30.525476455688	18.774522781372
16	19.840000152588	22.463733673096	-2.623733520508
-17	36.639999389648	16.910041809082	19.729957580566
18	32.840000152588	21 306516647339	11 533483505249
19	29.729999542236	38.541965484619	-8.811965942383
-20-	48.500000000000	50.280944824219	-1.780944824219
21.	18.200000762939	22.470607757568	-4.270606994629
22	34.509998321533	25.192493438721	9.317504882813
23	24.750000000000	26.774101257324	-2.024101257324
24	34.970001220703	26.774101257324	8.195899963379
25	23.250000000000	29.272230148315	-6.022230148315
26	30.000000000000		8.185068130493
27	29.729999542236	18.682975769043	11 047023773193
- 28 -	23.750000000000 29.729999542236	25.284303665161 26.774101257324	-1.534303665161 2.955898284912
29±	29.729999542236	18.682975769043	11.047023773193
31	23.750000000000	26.094444274902	-2.344444274902
32	29.729999542236		6.304174423218
33	29.819999694824		6.394174575806
13 C	29.700000762939		0.834119796753
35	24.00000000000000		-3.060411453247
36	29.700000762939		2.925899505615
:37.¥	39.560001373291	26.774101257324	12.785900115967
<u> 38</u> -	39.200000762939	26.200527191162	12.999473571777
39	29.909999847412	23.425825119019	6.484174728394
40	39.799999237061	26.774101257324	13.025897979736
41	23.750000000000	22.766906738281	0.983093261719
-42	29.700000762939	23.005037307739	6.694963455200
-33	29.399999618530	28.736576080322	0.663423538208
44	49.500000000000	49.115070343018	0.384929656982
45	19.799999237061	22.462738037109	-2.662738800049
- 46_	56.939998626709	19.630588531494	37.309410095215
-47 =	44.248001678467	22.461702346802	21.778299331665
48	18.399999618530		-3.734300613403
49	18.799999237061	27.155385971069	-8.355386734009
50	28.500000000000		-1.678276062012
5)	22.750000000000		7.880000114441
	27.440000534058		12.570000648499
	14.869999885559		-20.751738548279
	18.399999618530		-4.322479248047
	16.129999160767	22.134300231934	-6.004301071167